

CHAR-LYNN MOTOR

PARTS IDENTIFICATION

MODEL: 109-1052-004

109-1052-005

540, 543 (S/N 12001 & Above)

630 (S/N 15376 & Above)

631 (S/N All)

632 (S/N 15320 & Above)

641, 642, 643B-1

MODEL: 109-1052-006

540, 543 (S/N 12001 & Above)

630 (S/N 15376 & Above)

631 (S/N All)

632 (S/N 15320 & Above)

641, 642, 643B-2

SPLINED SHAFT

540 (S/N 13072 & Above)

543 (S/N 13082 & Above)

641 (S/N 13346 & Above)

642 (S/N 13941 & Above)

643 (S/N 13620 & Above)B-3

HYDROSTATIC MOTOR

Disassembly and AssemblyB-4

InspectionB-11

Timing the Hydrostatic MotorB-12

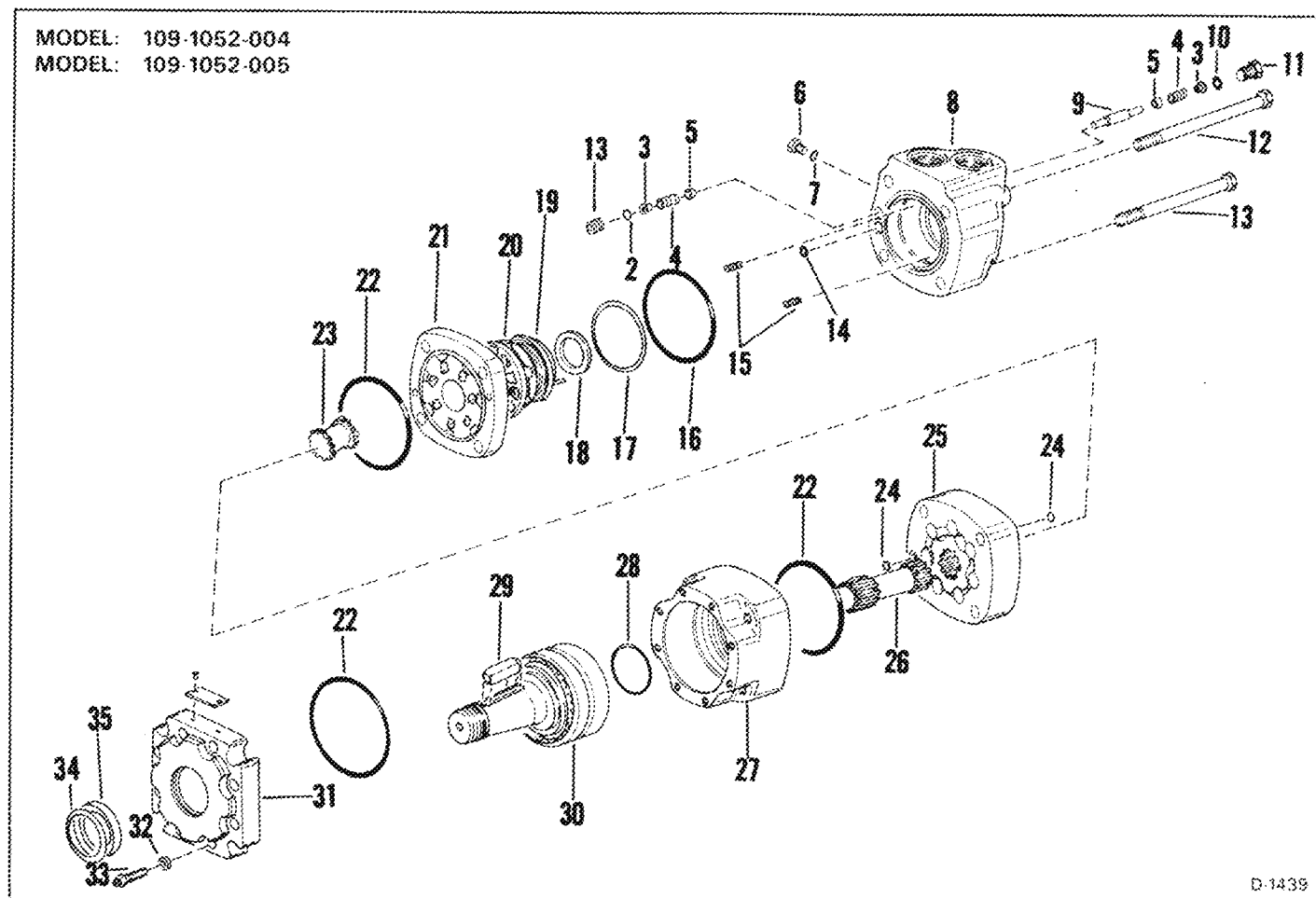
Section B



PARTS IDENTIFICATION

MODEL: 109-1052-004

MODEL: 109-1052-005



D-1439

MODEL:
540, 543 (S/N 12001 & Above)
630 (S/N 15376 & Above)
631 (S/N All)
632 (S/N 15320 & Above)
641, 642, 643

Ref. Description

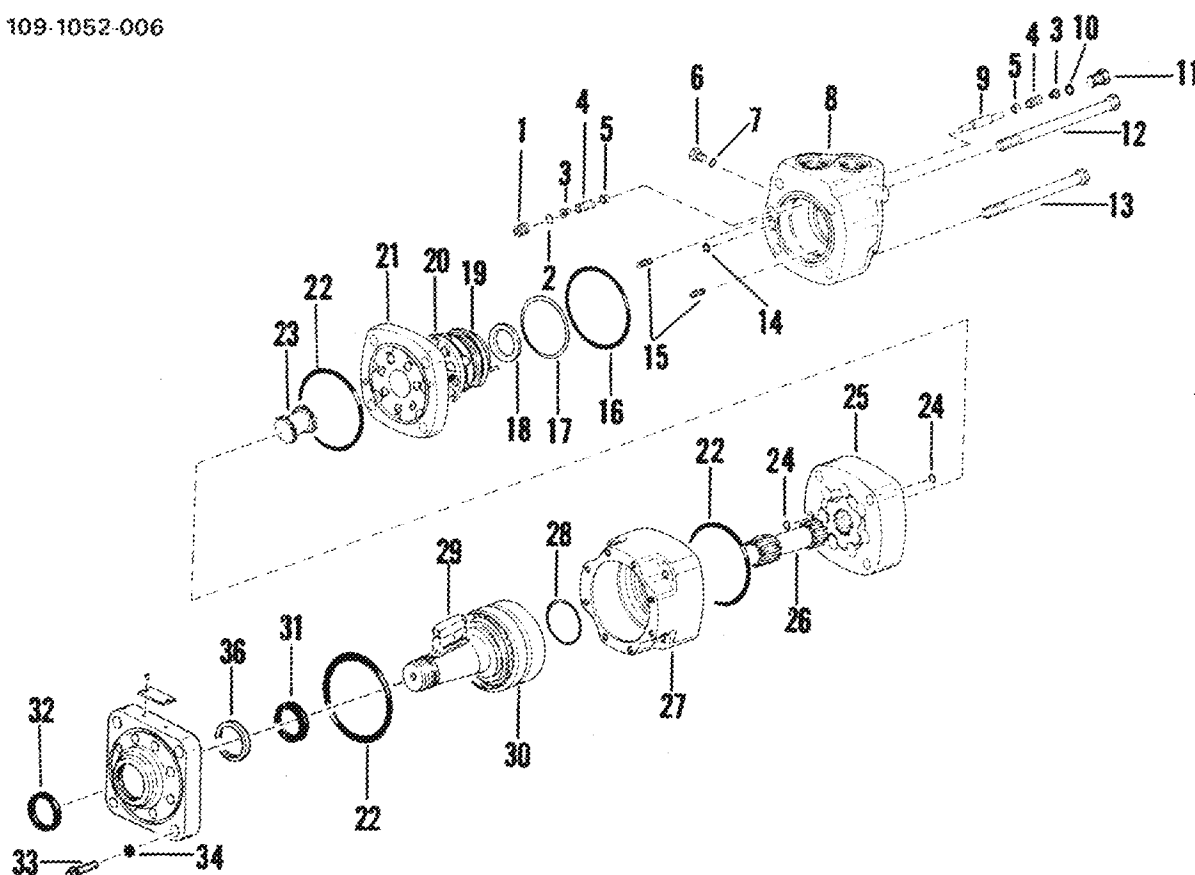
1. PLUG
2. O-RING
3. SHUTTLE
4. SPRING
5. POPPET
6. PLUG
7. O-RING
8. HOUSING
9. PISTON
10. O-RING
11. PLUG
12. BOLT
13. BOLT
14. O-RING
15. SPRING
16. O-RING
17. SEAL, outer
18. SEAL, inner

Ref. Description

19. PLATE, balancing
20. VALVE
21. PLATE, valve
22. O-RING
23. SHAFT
24. O-RING
25. GEROLER
26. SHAFT
27. HOUSING, bearing
28. SEAL
29. KEY
30. SHAFT & BEARING
31. COVER, front
32. WASHER
33. BOLT
34. WASHER
35. RING, quad

PARTS IDENTIFICATION

MODEL: 109-1052-006



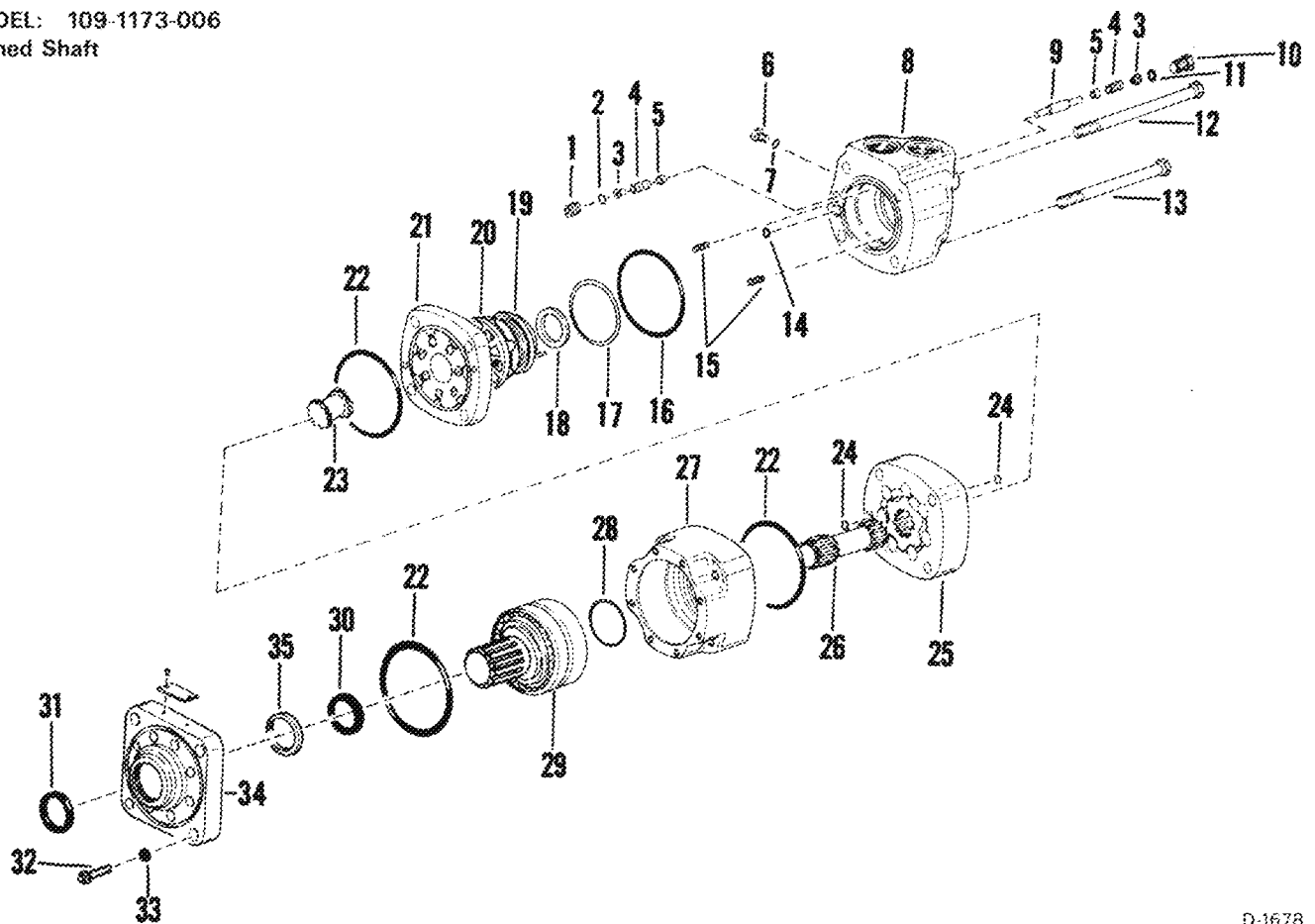
D-1650

MODEL:
540, 543 (S/N 12001 & Above)
630 (S/N 15376 & Above)
631 (S/N All)
632 (S/N 15320 & Above)
641, 642, 643

Ref.	Description	Ref.	Description
1.	PLUG	19.	PLATE, balancing
2.	O-RING	20.	VALVE
3.	SHUTTLE	21.	PLATE, valve
4.	SPRING	22.	O-RING
5.	POPPET	23.	SHAFT
6.	PLUG	24.	O-RING
7.	O-RING	25.	GEROLER
8.	HOUSING	26.	SHAFT
9.	PISTON	27.	HOUSING, bearing
10.	O-RING	28.	SEAL
11.	PLUG	29.	KEY
12.	BOLT	30.	SHAFT & BEARING
13.	BOLT	31.	SEAL, shaft
14.	O-RING	32.	SEAL, dust
15.	SPRING	33.	BOLT
16.	O-RING	34.	WASHER
17.	SEAL, outer	35.	COVER, front
18.	SEAL, inner	36.	RING, brass

PARTS IDENTIFICATION

MODEL: 109-1173-006
Splined Shaft



D-1678

MODEL:
540 (S/N 13072 & Above)
543 (S/N 13082 & Above)
641 (S/N 13346 & Above)
642 (S/N 13941 & Above)
643 (S/N 13620 & Above)

Ref.	Description	Ref.	Description
1.	PLUG	19.	PLATE, balancing
2.	O-RING	20.	VALVE
3.	SHUTTLE	21.	PLATE, valve
4.	SPRING	22.	O-RING
5.	POPPET	23.	SHAFT
6.	PLUG	24.	O-RING
7.	O-RING	25.	GEROLER
8.	HOUSING	26.	SHAFT
9.	PISTON	27.	HOUSING, bearing
10.	PLUG	28.	SEAL
11.	O-RING	29.	SHAFT & BEARING
12.	BOLT	30.	SEAL, shaft
13.	BOLT	31.	SEAL, dust
14.	O-RING	32.	BOLT
15.	SPRING	33.	WASHER
16.	O-RING	34.	COVER, front
17.	SEAL, outer	35.	RING, brass
18.	SEAL, inner		

HYDROSTATIC MOTOR

THE ILLUSTRATIONS MAY NOT SHOW EXACTLY THE SAME MOTOR THAT YOU ARE WORKING ON, BUT THE PROCEDURE IS THE SAME.

Disassembly and Assembly

The tools listed will be needed to do the following procedure:

MEL-1187 — Socket
MEL-1015 — Seal Tool

IMPORTANT

When making repairs on hydrostatic and hydraulic systems, clean the work area before disassembly and keep all parts clean. Always use caps and plugs on hoses, tubelines and ports to keep dirt out. Dirt can quickly damage the system.

I-2003-0284

NOTE: Before you begin to disassembly the motor, use a puller and remove the sprocket from the tapered shaft.

Put a mark across the motor sections for correct assembly **A**.

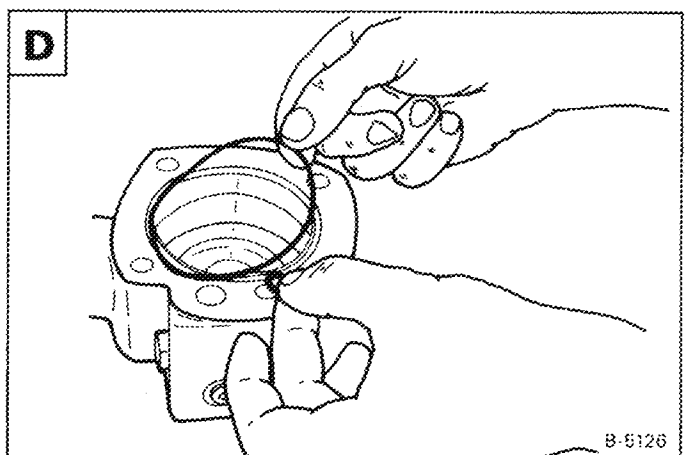
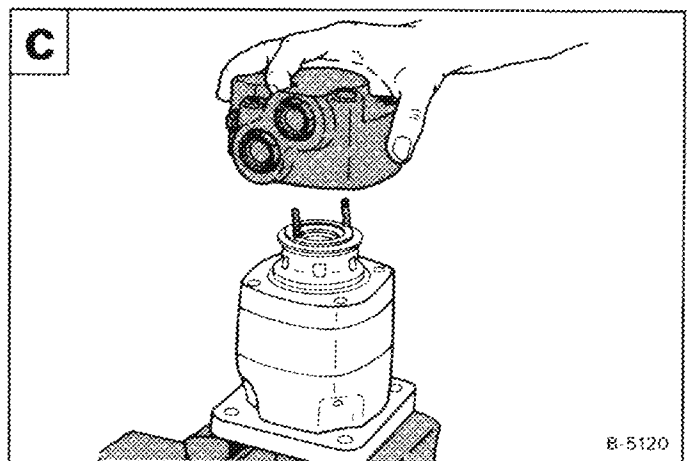
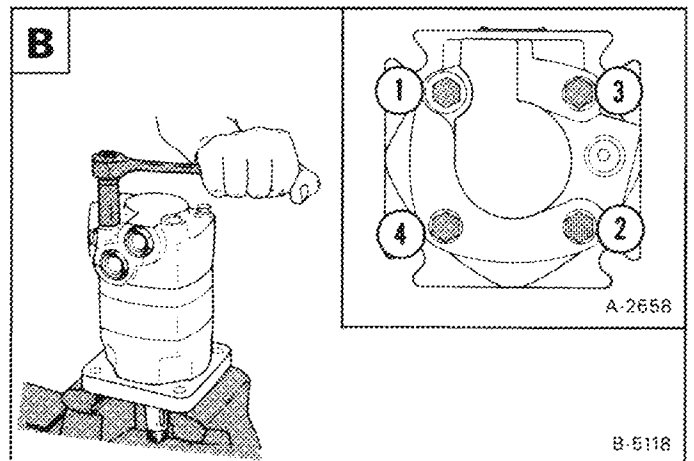
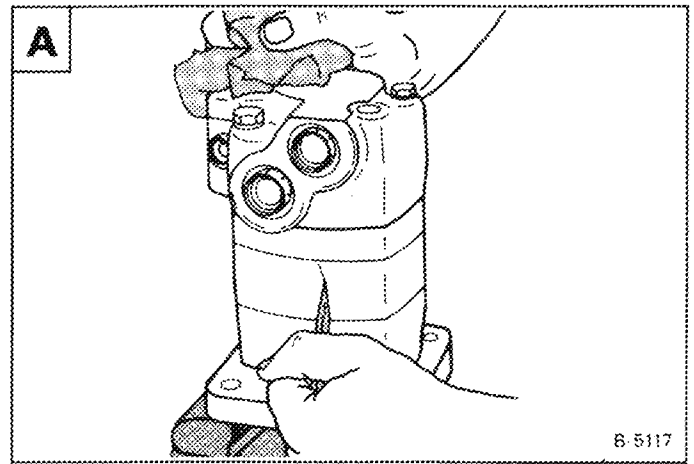
Remove the four bolts from the motor **B**.

Assembly: Tighten the bolts to 50 ft.lbs. (68 Nm) torque.

Lift the valve housing straight up **C**. If done carefully, the springs and balance plate will stay on the valve.

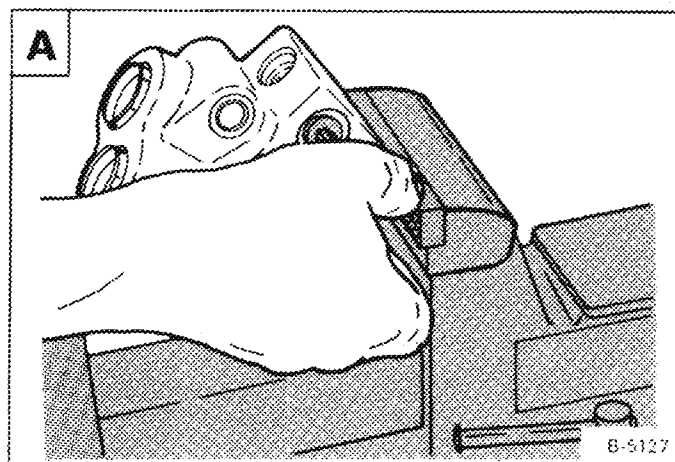
NOTE: See Page B-12 - TAB 1 for the correct installation of the housing and the balance plate.

Remove the large and small O-rings **D**.

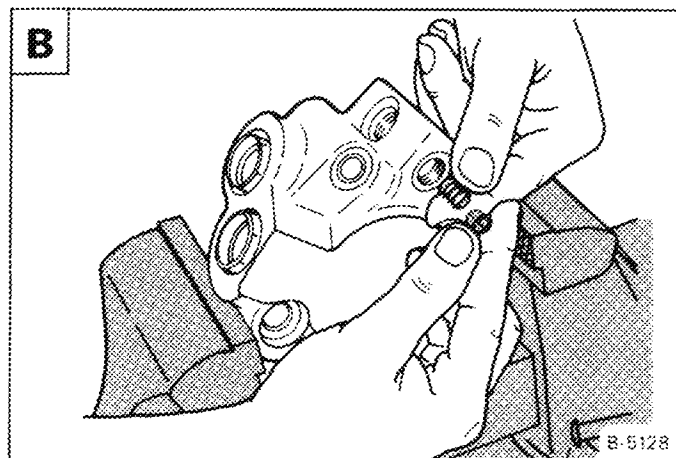


HYDROSTATIC MOTOR (Cont'd)

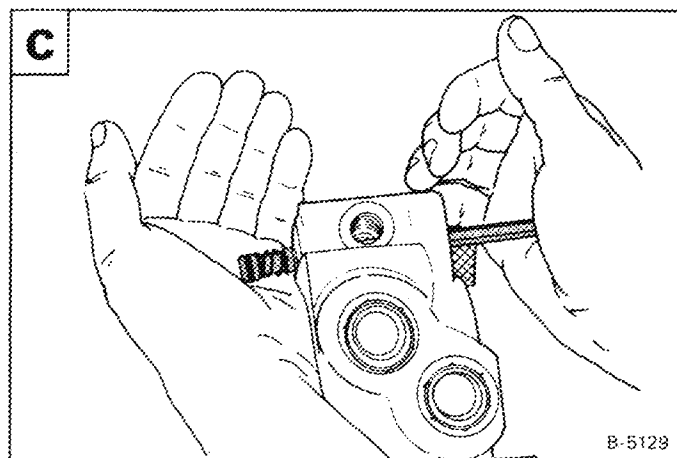
Remove the plug at the valve housing **A**.



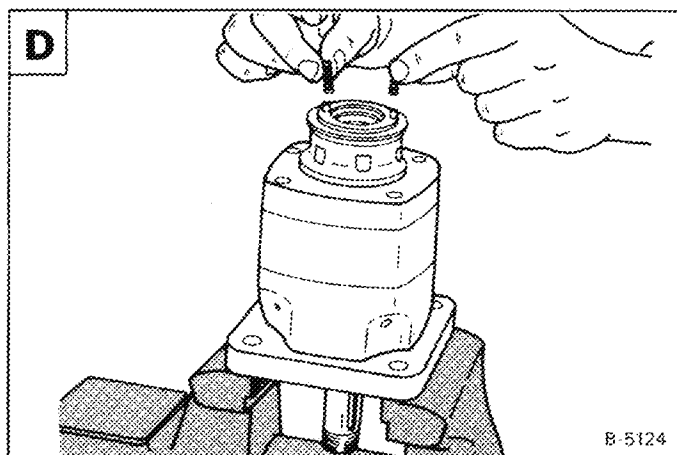
Remove the spring, shuttle and poppet **B**.



Use a punch, remove the poppet, spring, O-ring, shuttle and plug **C**.



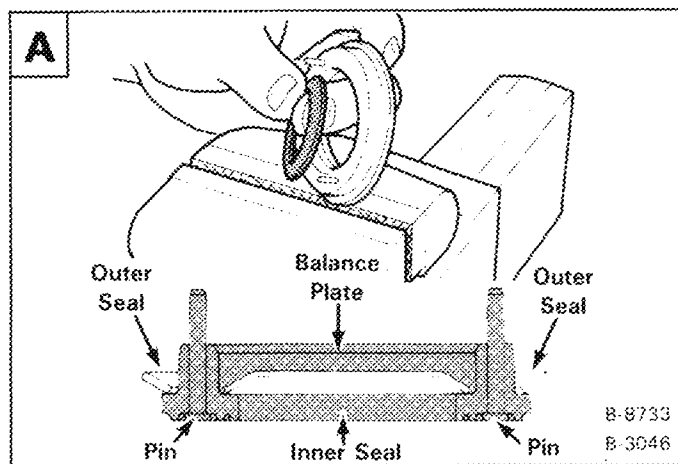
Remove the two springs from the balance plate **D**.



HYDROSTATIC MOTOR (Cont'd)

Remove the inner seal from the balance plate **A**.

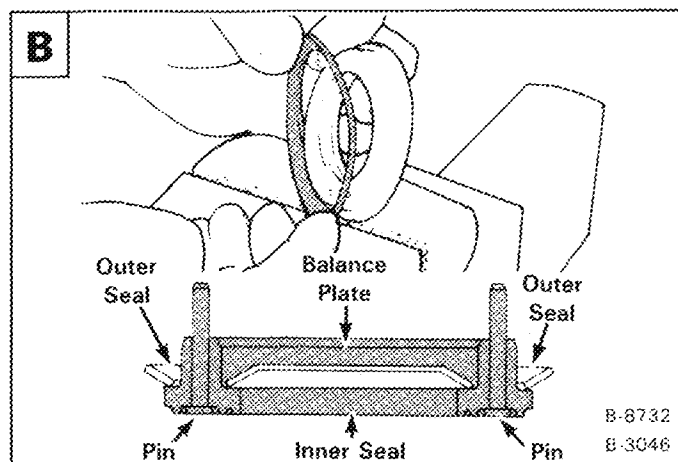
Assembly: Put grease on the inner seal and install as shown **A**.



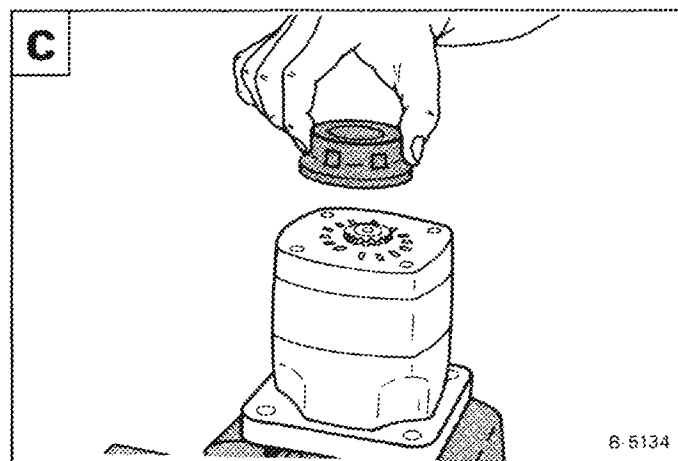
Remove the outer seal from the balance plate **B**.

Assembly: Put grease on the outer seal and install as shown **B**.

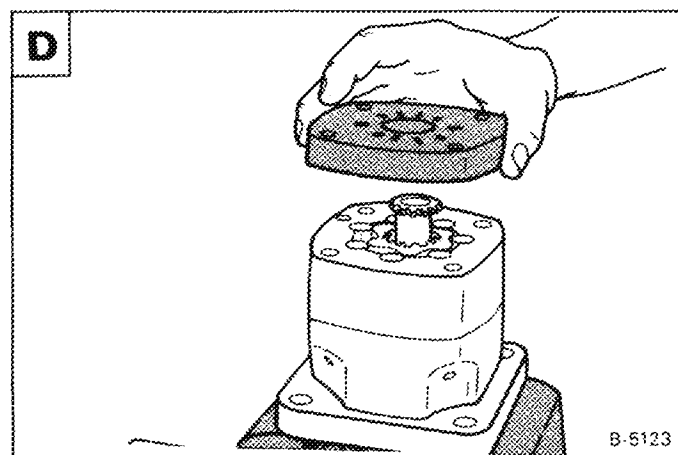
NOTE: See Page B-12 - TAB 1 for timing the motor when installing the valve, valve drive and geroler.



Remove the valve **C**.

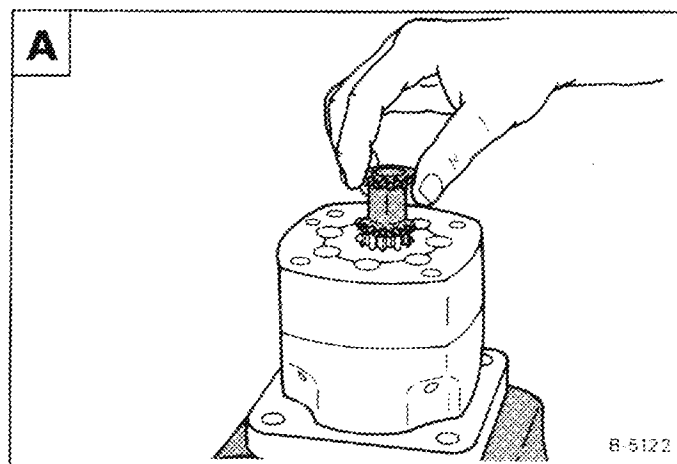


Remove the valve plate **D**.



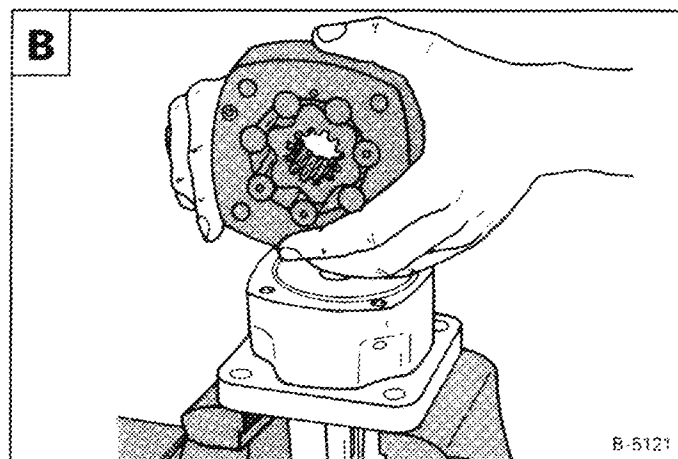
HYDROSTATIC MOTOR (Cont'd)

Remove the valve drive **A**.

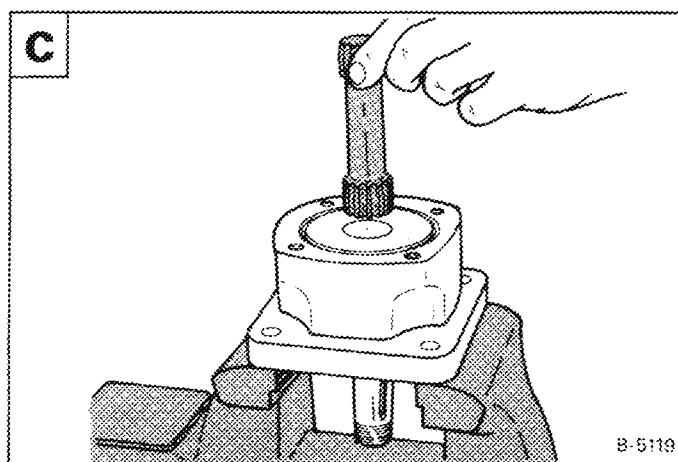


Remove the geroler **B**.

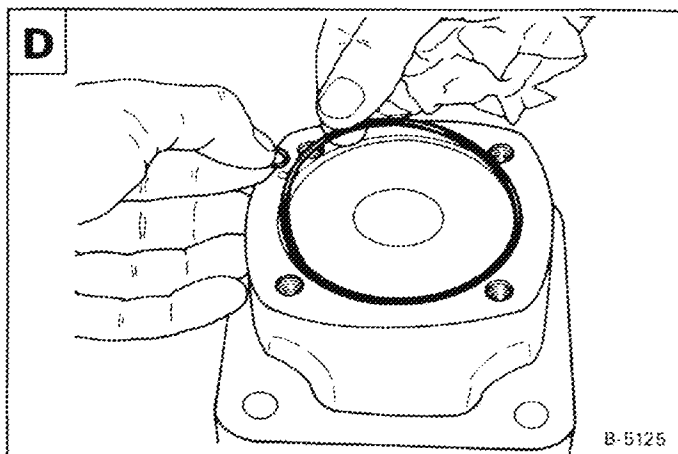
Make sure the rollers are kept in the geroler.



Remove the drive shaft **C**.



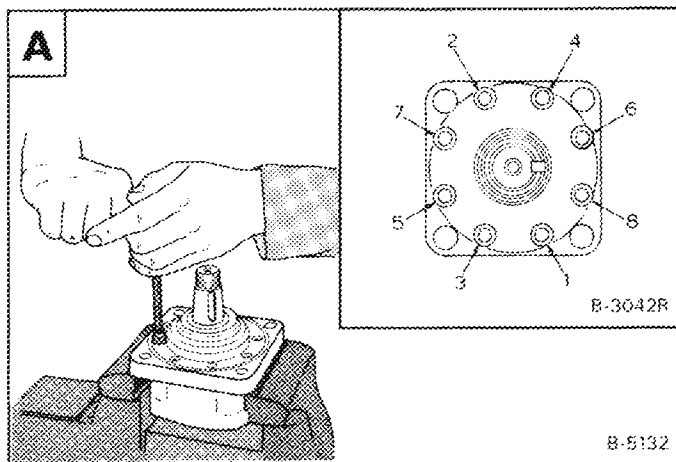
Remove the O-rings (large and small) from the bearing housing **D**.



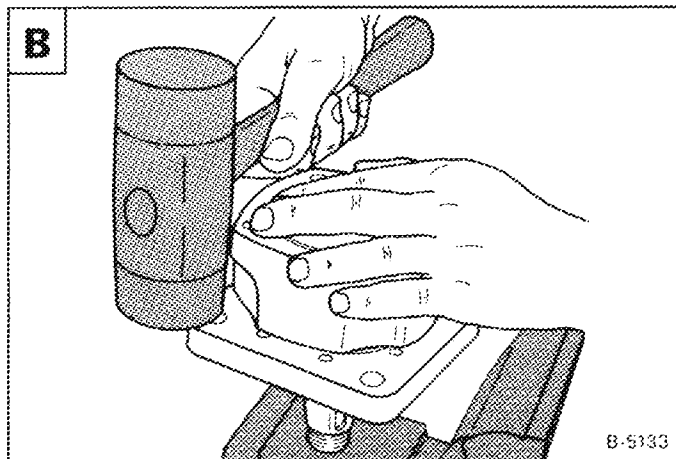
HYDROSTATIC MOTOR (Cont'd)

Remove the eight bolts at the bearing housing **A**.

Assembly: Tighten the bolts to 20 ft.lbs. (27 Nm) torque.

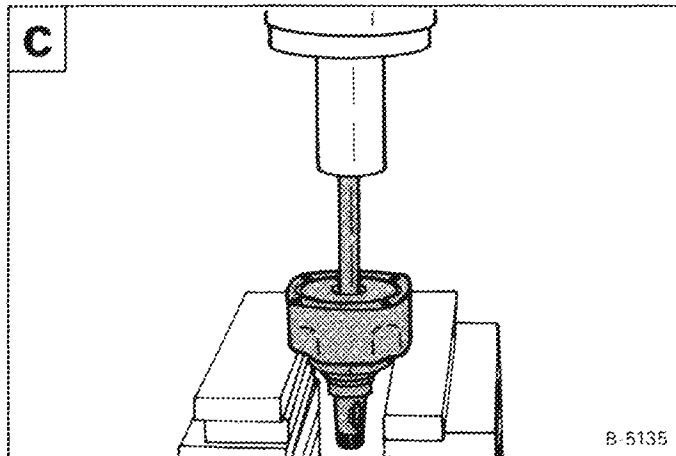


Remove the mounting flange from the housing **B**.

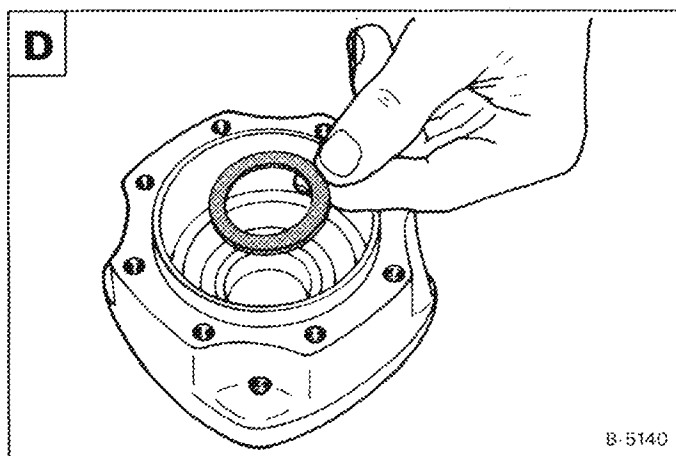


Use a press, remove the shaft and bearing assembly **C**.

NOTE: If there is any wear or damage to the shaft or bearing assembly, you must replace the complete unit.



Remove the seal from the bearing housing **D**.



HYDROSTATIC MOTOR (Cont'd)

Assembly: Put the bearing housing on a smooth surface with the largest opening up **A**. Take the largest diameter half of the seal tool and lubricate the inside.

Install the seal tool into the bearing housing **A**.

Install the shaft face seal (with the inside edge up) into the seal tool.

Install the small diameter of the seal tool and push the seal into position **B**.

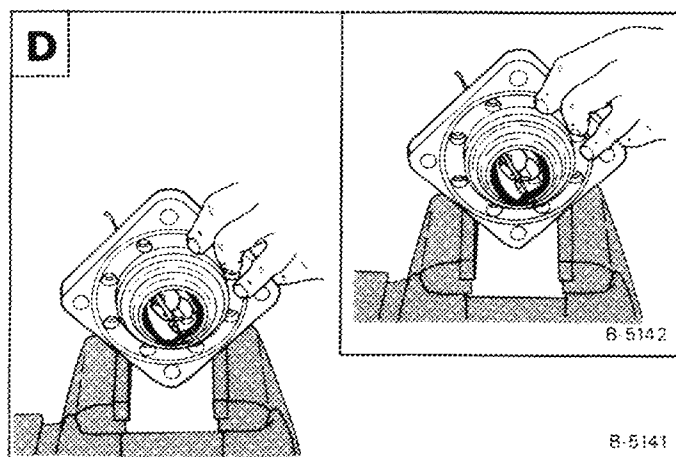
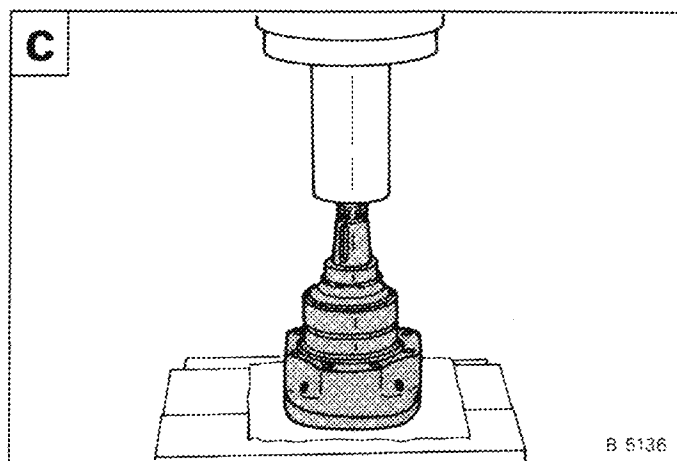
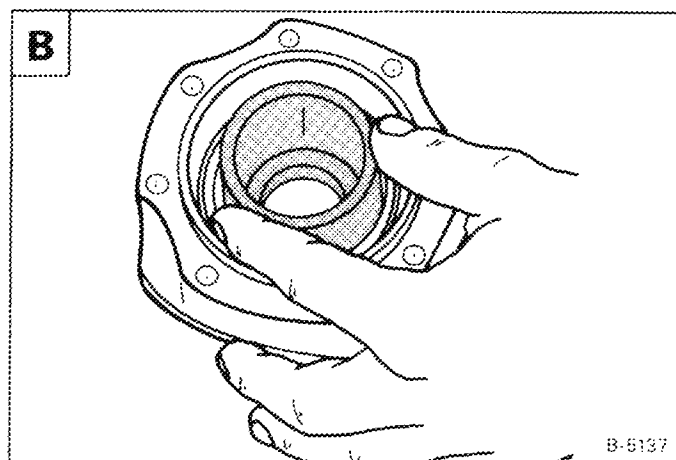
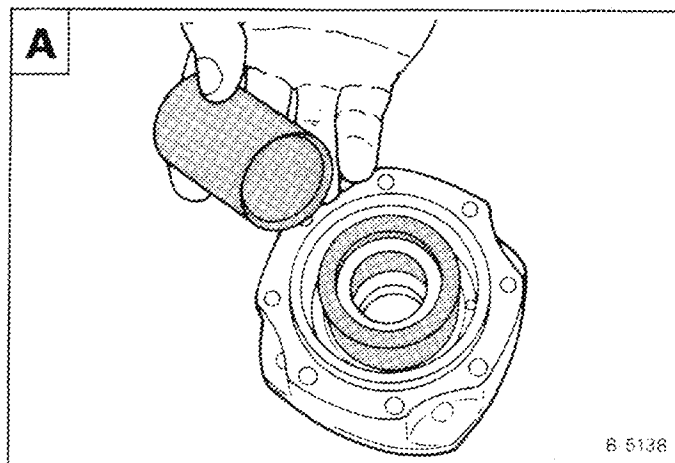
Press the shaft and bearing assembly into the bearing housing **C**.

Be careful not to damage the shaft seal. Turn the shaft several times to make sure that the shaft turns freely.

MODEL: 109-1052-005

Remove the back-up washer and seal from the mounting flange **D**.

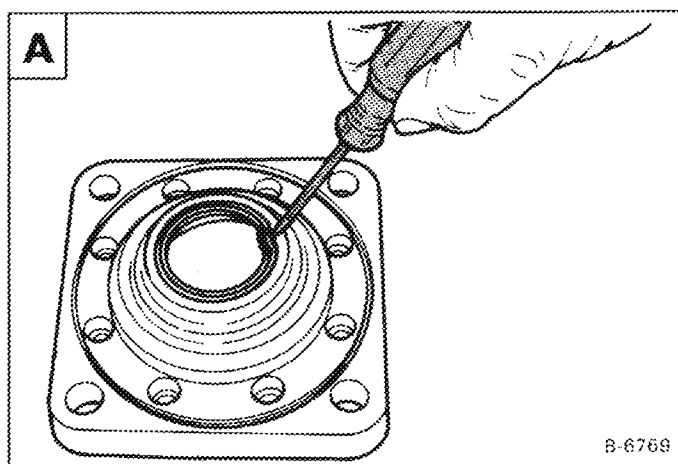
Assembly: Use the correct size seal driver tool and install the back-up washer and seal.



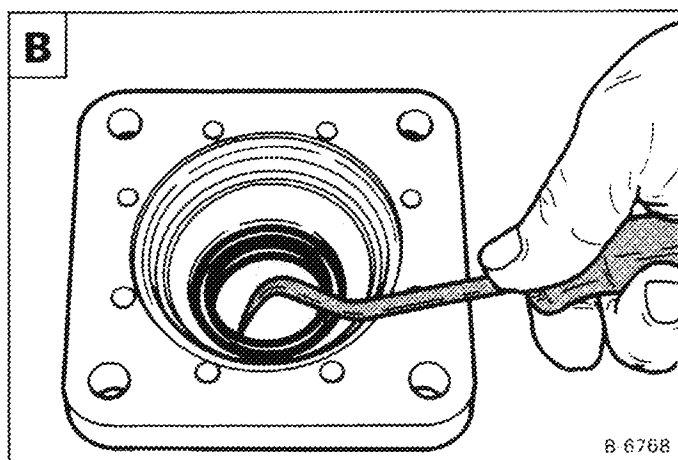
HYDROSTATIC MOTOR (Cont'd)

MODEL: 109-1052-006 & Above

Remove the dust seal from the mounting flange **A**.

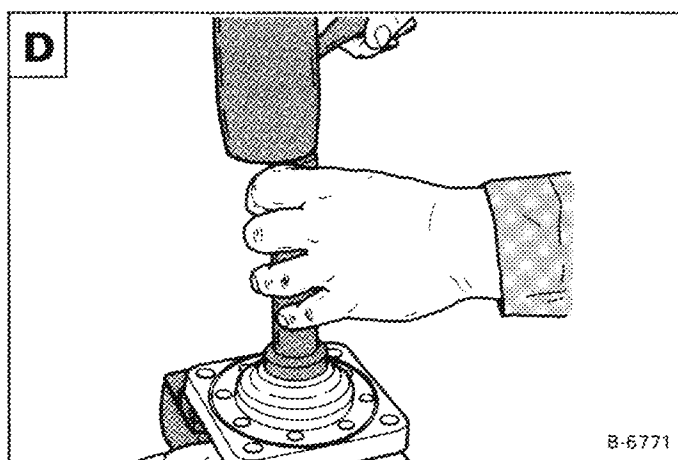
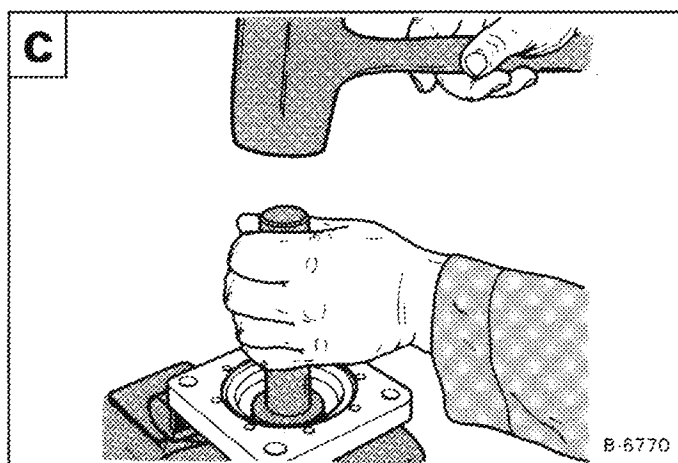


Remove the shaft seal and brass back-up ring **B**.



Assembly: Use the correct size seal driver tool and install the shaft seal and the dust seal **C** **D**.

NOTE: Always use new O-rings, gaskets and seals when assembling the hydrostatic motor.



HYDROSTATIC MOTOR (Cont'd)

Inspection

Clean all the parts in solvent and use air pressure to dry them. **DO NOT** use cloth or paper because small pieces of material can get into the system and cause damage.

Before the motor is assembled, check the following items:

Check the geroler roller and rotor for wear and scratches **A**.

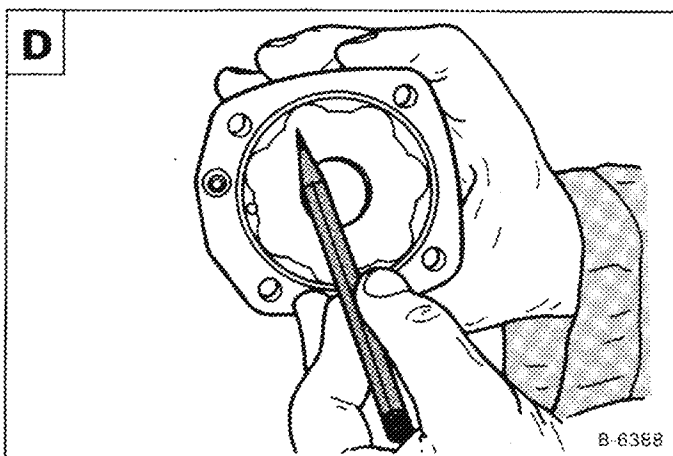
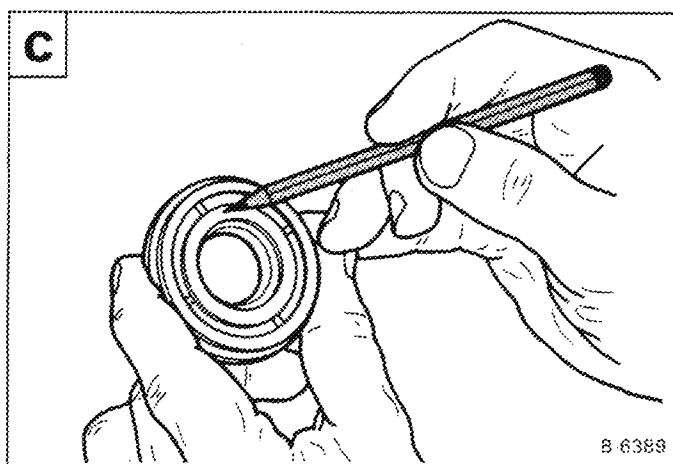
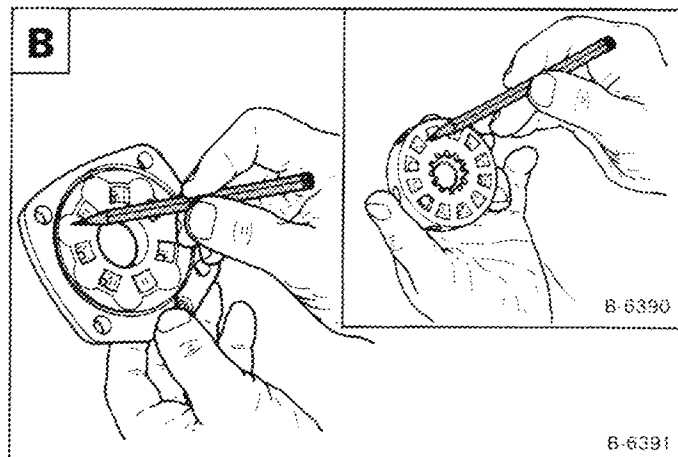
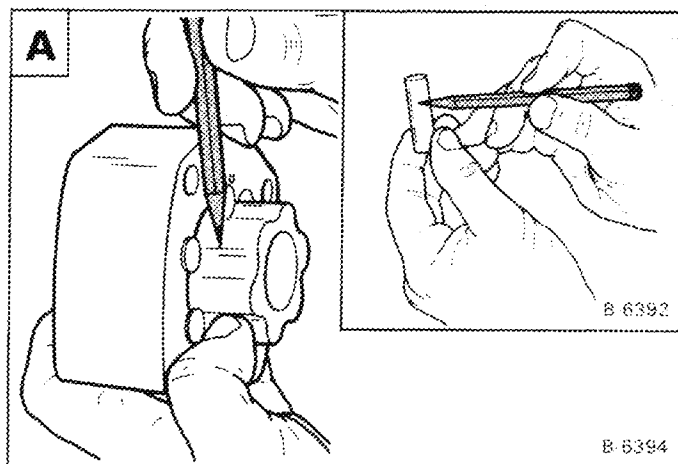
NOTE: Put all the rollers back in their position.

Check the valve plate for scratches **B**.

Check the balance plate for scratches **C**.

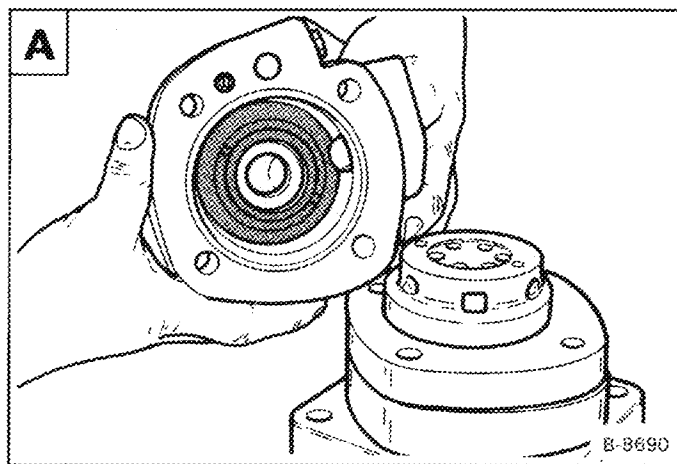
Check the valve drive and main drive for wear.

Check the end plate surface for scratches **D**.



HYDROSTATIC MOTOR (Cont'd)

Assembly: When installing the balance plate in the end housing, put your finger through the hole and hold it in position until the housing is in position **A**.



Timing the Hydrostatic Motor

The timing of the motor controls the direction of rotation of the drive shaft of the motor. The timing parts are as follows:

1. Geroler (Item 1) **B**.
2. Valve Drive (Item 2) **B**.
3. Valve Plate (Item 3) **B**.
4. Valve (Item 4) **B**.

Find the largest opening between the geroler star and the geroler ring. Mark the outside of the geroler ring at that point **B**.

Align the two drain holes and the three pressure holes in the geroler ring with the same holes in the mounting flange. Then install the geroler assembly.

Install all the new O-rings.

Install the valve drive **B**.

Align the drain hole in the valve plate with the drain hole in the geroler. Install the valve plate with the O-ring toward the geroler. Make sure the slot opening of the valve plate is in alignment with the largest opening of the geroler.

Install the valve plate **B**.

Install the valve on the valve plate. Make alignment with one of the side openings with the mark on the geroler. Turn the valve **clockwise** a small amount until the teeth on the valve drive engage.

Continue with the rest of the assembly procedure.

