

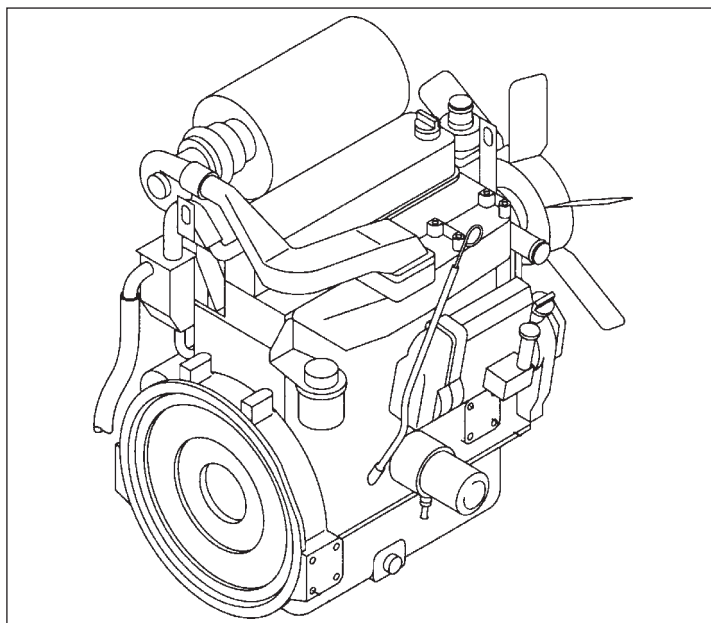
Form No.  
**917063**

Revision B  
01/07

# **ISUZU 4JG1-TPA Engine**

**(P/N 185187)**

**Used in: Gehl CTL70 and  
Mustang MTL20 Track Loaders**



## **ENGINE PARTS MANUAL**

## **Introduction**

This manual covers the Isuzu 4JG1-TPA engine (P/N 185187), used in Gehl CTL70 and Mustang MTL20 track loaders.

When ordering service parts, specify the correct part number, full description, quantity required, and the engine model number and serial number.

Items shown that do not have a part number are shown for reference purposes only and are not available for purchase. Part numbers may change. Your Gehl or Mustang dealer will have the latest part number.

Gehl® Company and the Mustang® Manufacturing Co., Inc., reserve the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

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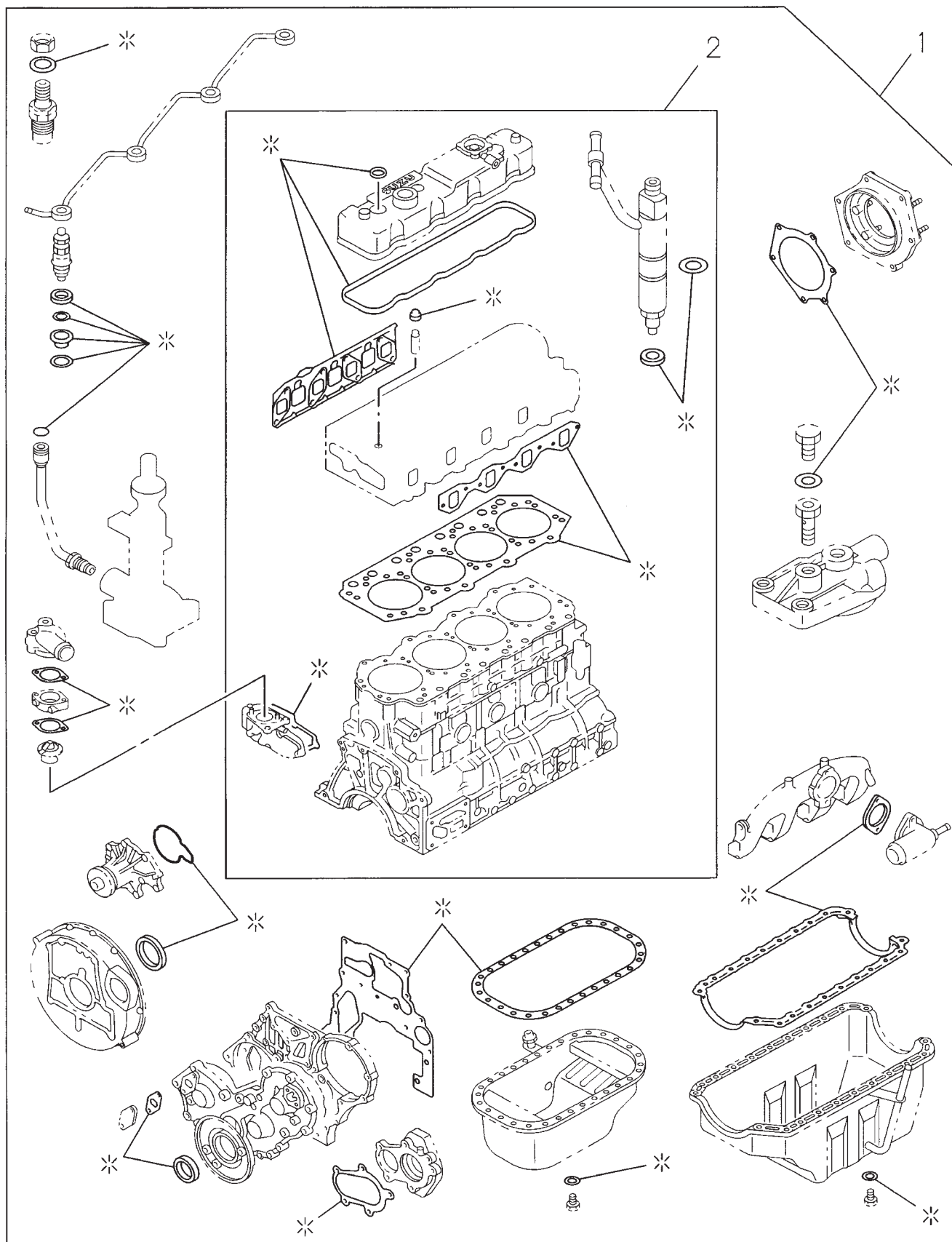
## DESCRIPTION

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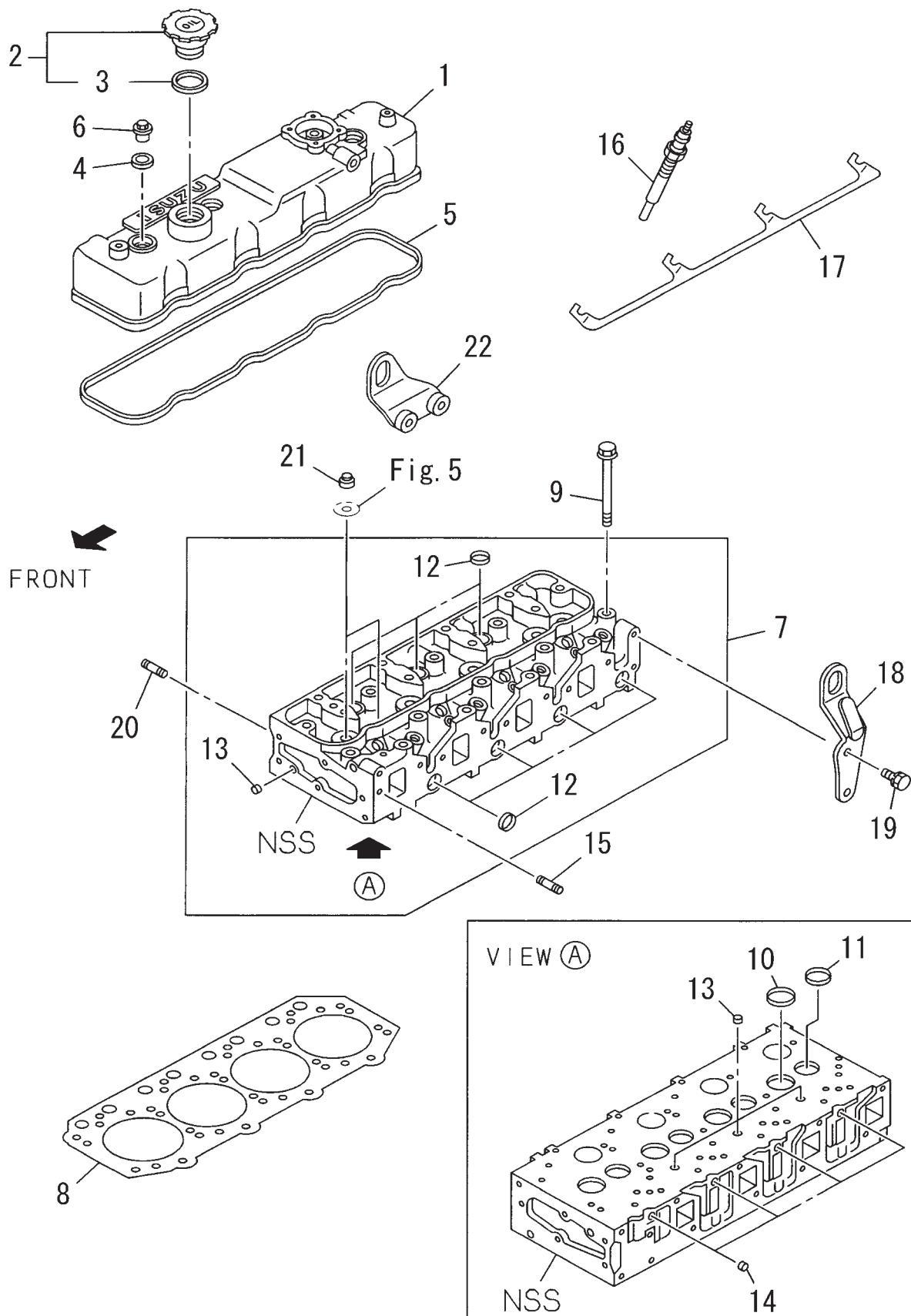
# ENGINE GASKET KIT



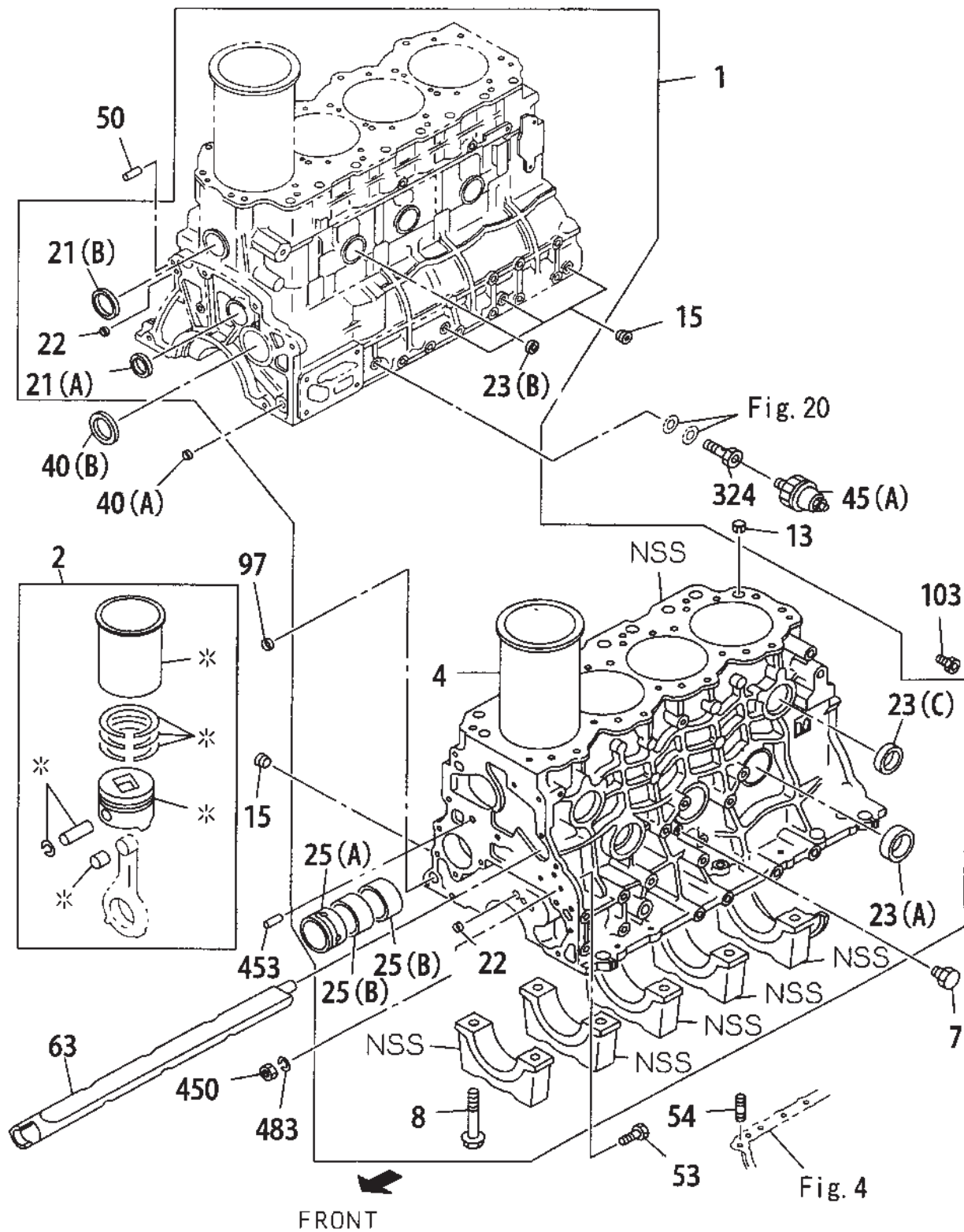
## ENGINE GASKET KIT

Ref. No.	Part No.	Description	Quantity
1	182312	GSKET SET/ENG OVERHAUL	1
2	182311	GSKET SET/ENG HD OVERHAUL	1

# CYLINDER HEAD



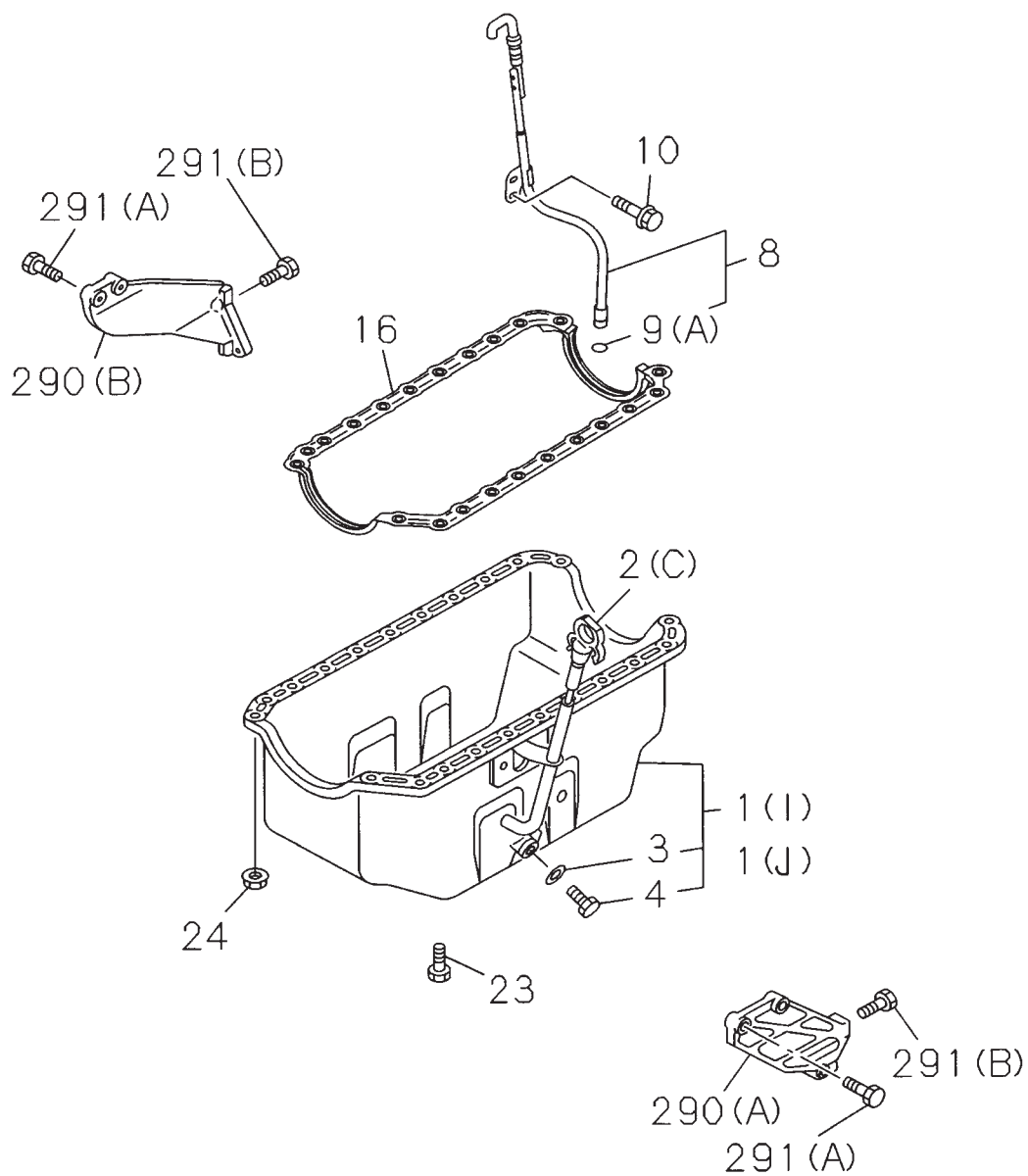
Ref. No.	Part No.	Description	Quantity
1	425-34345	COVER/CYL HD	1
2	425-36017	CAP/OIL FILLER	1
3	425-35982	GASKET/OIL FILLER	1
4	425-34451	GASKET/HD COVER	3
5	425-34449	GASKET/HD TO COVER	1
6	182340	NUT/CAP, HD COVER	3
7	182439	HEAD ASM/CYL	1
8	182402	GASKET/CYL HD	1
9	182442	BOLT/CYL HD TO BLOCK	18
10	182492	SEAT/VLV INSERT	4
11	182493	SEAT/VLV INSERT	4
12	182471	CUP/SEALING, CYL HEAD	7
13	425-34499	CUP/SEALING, CYL HEAD	3
14	425-34495	CUP/SEALING, CYL HEAD	5
15	425-36071	STUD/INL MANIF	2
16	182404	PLUG/GLOW	4
17	182328	CONNECTOR/GLOW PLUG	1
18	182411	HANGER/ENG, RR	1
19	182158	BOLT/HANGER	2
20	182397	STUD/EXH MANIF	2
21	425-34520	SEAL/OIL VLV STEM	8
22	182375	HANGER/ENG, FRT	1





Ref. No.	Part No.	Description	Quantity
1	182565	BLOCK ASM/CYL	1
2	182307	LINER SET/ENG CYL (GRADE=1)	4
	182308	LINER SET/ENG CYL (GRADE=2)	4
	182309	LINER SET/ENG CYL (GRADE=3)	4
	182310	LINER SET/ENG CYL (GRADE=4)	4
4	182454	LINER/C/BL (OD GRD=1, ID GRD=AX)	4
	182455	LINER/C/BL (OD GRD=1, ID GRD=CX)	4
	182456	LINER/C/BL (OD GRD=2, ID GRD=AX)	4
	182457	LINER/C/BL (OD GRD=2, ID GRD=CX)	4
	182458	LINER/C/BL (OD GRD=3, ID GRD=AX)	4
	182459	LINER/C/BL (OD GRD=3, ID GRD=CX)	4
	182460	LINER/C/BL (OD GRD=4, ID GRD=AX)	4
	182461	LINER/C/BL (OD GRD=4, ID GRD=CX)	4
7	425-35044	PLUG/WATER DRAIN	1
8	425-35042	BOLT/BRG CAP	10
13	425-35046	DOWEL/C/BL TO HD	2
15	182178	PLUG/OIL GALLERY	3
21(A)	425-34492	CUP/SEALING, RR (OD=38)	1
21(B)	425-34491	CUP/SEALING, RR (OD=36)	1
22	425-34495	CUP/SEALING, DUCT HOLE	1
23(A)	425-34494	CUP/SEALING, C/BL FRT & RR (OD=45)	3
23(B)	425-34493	CUP/SEALING, C/BL FRT & RR (OD=18)	3
23(C)	182245	CUP/SEALING, C/BL FRT & RR (OD=32)	2
23(D)	425-34491	CUP/SEALING, C/BL FRT & RR (OD=36)	3
25(A)	182370	METAL/CM/SHF (FRONT)	1
25(B)	182369	METAL/CM/SHF (CENTER)	2
40(A)	425-34499	CUP/SEALING, C/BL RR (OD=16)	3
40(B)	425-34498	CUP/SEALING, C/BL RR (OD=56)	1
45(A)	182241	SWITCH/OIL PRESSURE	1
50	425-34505	PIN/STRAIGHT, RR PLATE	1
53	425-35033	BOLT/REAMER	1
54	425-34514	STUD/OIL PAN TO BLOCK	9
63	182382	DUCT/WATER, C/BL	1
97	182244	CUP/SEALING	1
103	182321	NIPPLE/OIL FEED	1
324	182507	ADAPTER/OIL PRESSURE SW	1
450	182585	NUT/REAMER BOLT	1
453	193133	PIN	2
483	425-34391	WASHER/LK, REAMER BOLT	1

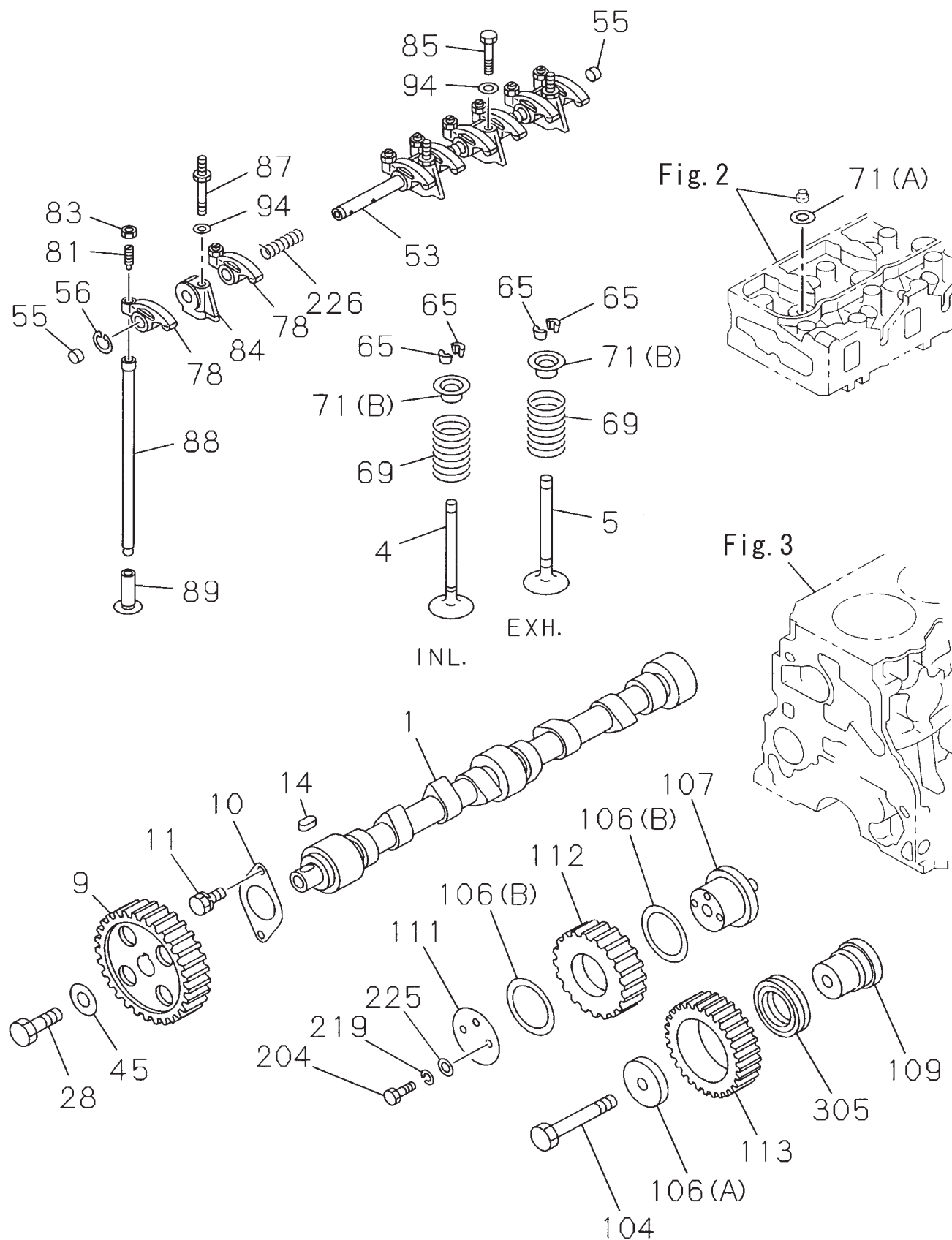
## OIL PAN AND LEVEL GAUGE



Ref. No.	Part No.	Description	Quantity
1(I)	182529a	PAN ASM/OIL	1
1(J)	185688b	PAN ASM/OIL	1
2(C)	182509	GAUGE/OIL LEVEL	1
3	182181	GASKET/DRAIN PLUG	1
4	182600	PLUG/DRAIN, OIL	1
8	182569	TUBE/GUIDE, OIL LEVEL GAUGE	1
9(A)	425-34421	GASKET/GUIDE TUBE, OIL LEVEL GAUGE	2
10	182147	BOLT/GUIDE TUBE	1
16	182405	GASKET/OIL PAN TO C/BL	1
23	182323	BOLT/OIL PAN	9
24	425-34513	NUT/OIL PAN	13
290(A)	182491	STIFFNER/OIL PAN	1
291(A)	182166	BOLT/STIFFNER, OIL PAN	4
291(B)	182167	BOLT/STIFFNER, OIL PAN	2

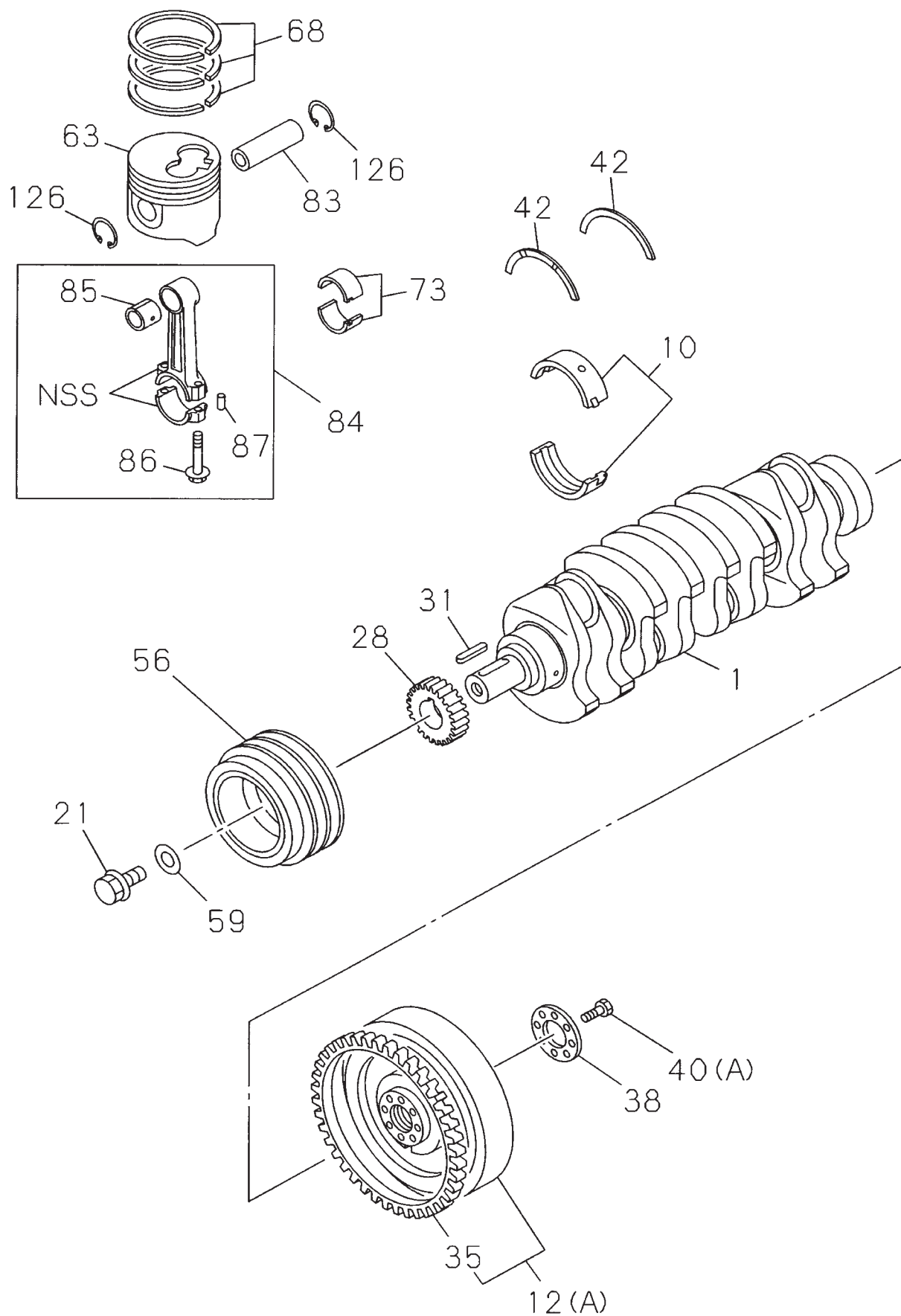
a) Engine SN 284164 and before

b) Engine SN 284165 and up



Ref. No.	Part No.	Description	Quantity
1	182538	CAMSHAFT	1
4	425-34525	VALVE/INL	4
5	182401	VALVE/EXH	4
9	182355	GEAR/CM/SHF	1
10	425-34476	PLATE/THRUST	1
11	425-34477	BOLT/THRUST PLATE TO C/BL	2
14	425-34473	KEY/CM/SHF	1
28	425-34474	BOLT/CAM PULLEY	1
45	425-34484	WASHER/GEAR CAM	1
53	425-34536	SHAFT/ROCKER ARM	1
55	425-34537	PLUG/ROCKER SHAFT END	2
56	425-34540	RING/SNAP, ROCKER ARM	2
65	425-34530	COLLAR/SPLIT	16
69	425-34527	SPRING/VLV, OUTER	8
71(A)	425-34521	SEAT/SPR	8
71(B)	182322	SEAT/SPR	8
78	425-34533	ARM/ROCKER	8
81	182325	SCREW/ADJ, ROCKER ARM	8
83	425-34535	NUT/ADJ SCREW, LK	8
84	182326	BRACKET/ROCKER SHAFT, INTER	4
85	425-34543	BOLT/BRKT	1
87	425-34541	BOLT/ROCKER SHAFT	3
88	425-34532	ROD/PUSH	8
89	182374	TAPPET/VLV	8
94	182588	WASHER/PL, BRKT	4
104	182155	BOLT/SHAFT IDLE	1
106(A)	182410	WASHER/IDLE GEAR SHAFT	1
106(B)	182534	WASHER/IDLE GEAR SHAFT	2
107	182528	SHAFT/IDLE GEAR	1
109	182517	SHAFT/IDLE GEAR	1
111	182339	COLLAR/THRUST, IDLE GEAR	1
112	182412	GEAR/IDLE	1
113	182391	GEAR/IDLE	1
204	182577	BOLT/IDLE GEAR SHAFT	2
219	182587	WASHER/LK, SHAFT	2
225	182589	WASHER/PL, THRUST COLLAR & IDLE GEAR	2
226	425-34539	SPRING/CMPR, ROCKER ARM	3
305	182527	BEARING/IDLE GEAR	1

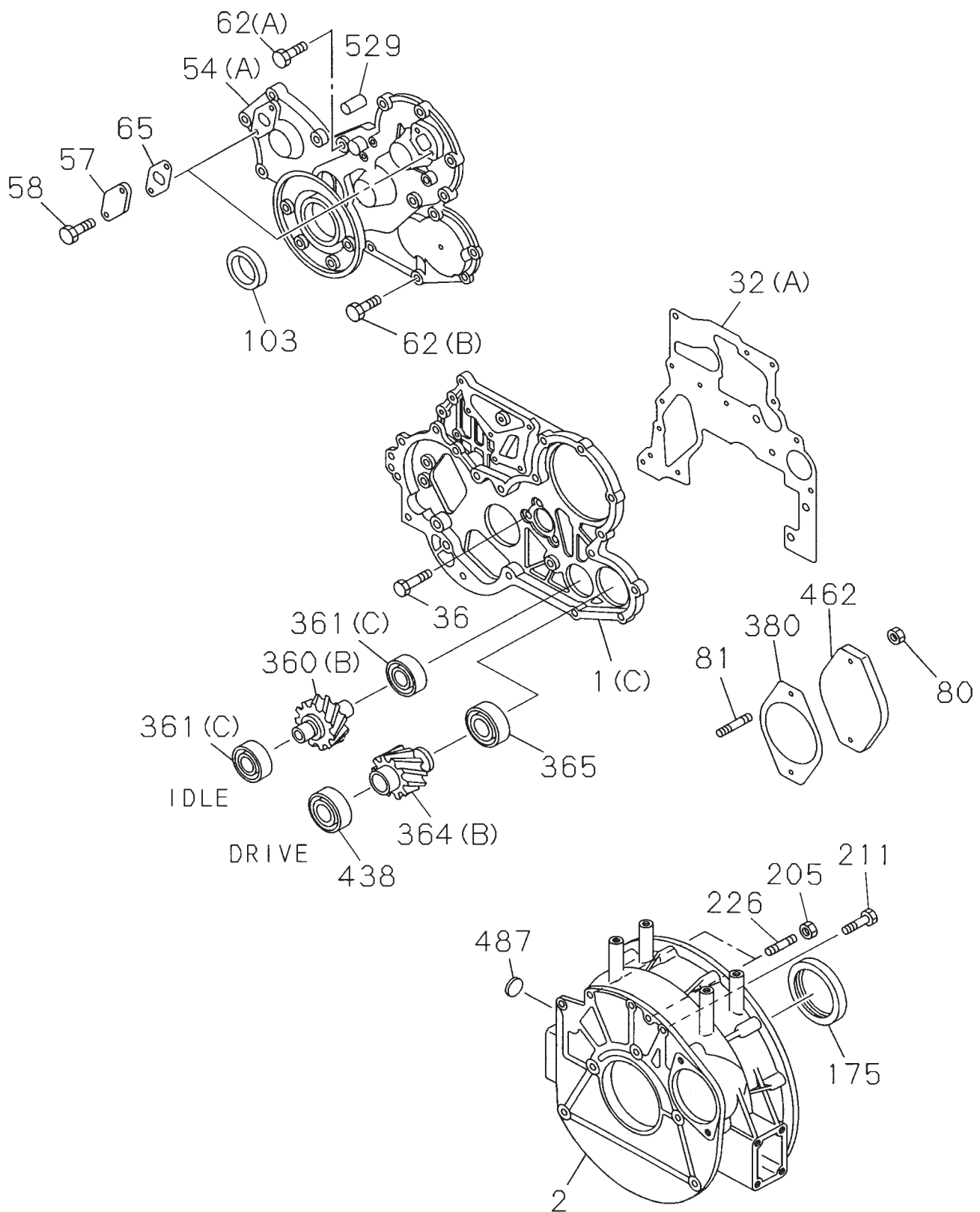
# CRANKSHAFT, PISTON & FLYWHEEL



# CRANKSHAFT, PISTON & FLYWHEEL

Ref. No.	Part No.	Description	Quantity
1	182466	CRANKSHAFT	1
10	182467	METAL SET/CRANKSHAFT, STD (GRADE=1)	5
	182468	METAL SET/CRANKSHAFT, STD (GRADE=3)	5
	182469	METAL SET/CRANKSHAFT, STD (GRADE=5)	5
12(A)	182510	FLYWHEEL	1
21	182327	BOLT/PULLEY FIX	1
28	182354	GEAR/CR/SHF	1
31	182345	KEY/FEATHER, CR/SHF	1
35	182366	GEAR/RING	1
38	425-34373	WASHER/FLYWHEEL	1
40(A)	425-36027	BOLT/FLYWHEEL	8
42	182381	WASHER/THRUST, CR/SHF	2
56	182447	PULLEY/CR/SHF DAMPER	1
59	425-35923	WASHER/CR/SHF PULLEY	1
63	182515	PISTON (GRADE=AX)	4
	182516	PISTON (GRADE=CX)	4
68	182446	RING SET/PISTON, STD	4
73	182352	METAL SET/CONN ROD, STD	4
83	182383	PIN/PISTON	4
84	182549	ROD ASM/CONN	4
85	182550	BUSHING/CONNROD	4
86	425-36020	BOLT/CONNROD	8
87	425-36021	PIN/CONNROD BIG END	8
126	425-36025	RING/SNAP, PISTON PIN	8

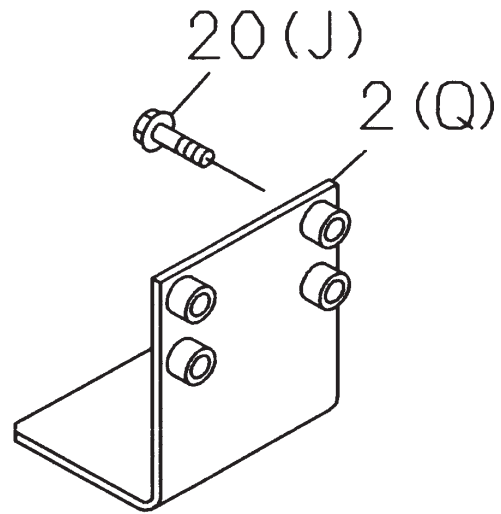
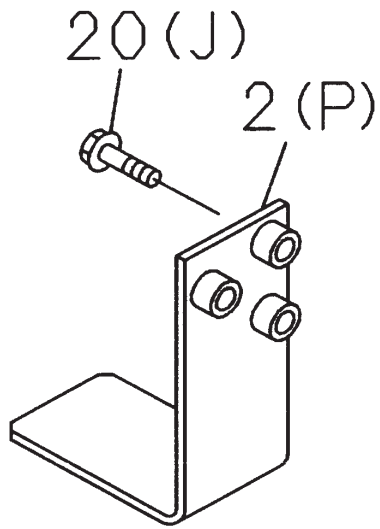
## GEAR CASE & FLYWHEEL HOUSING



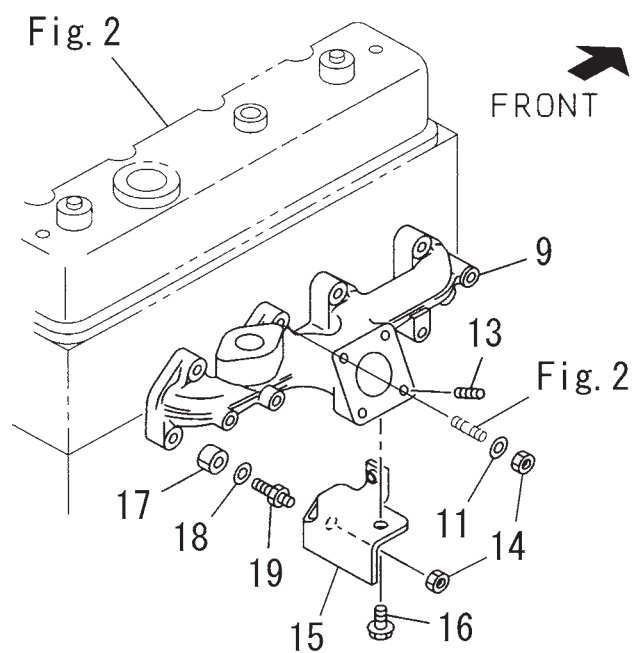
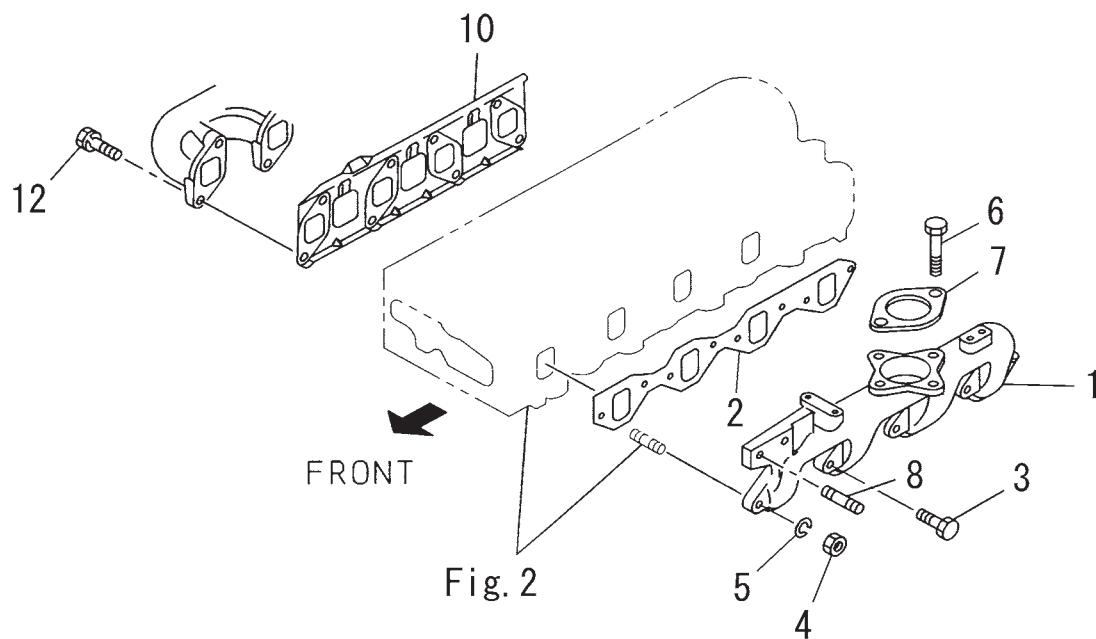


## GEAR CASE & FLYWHEEL HOUSING

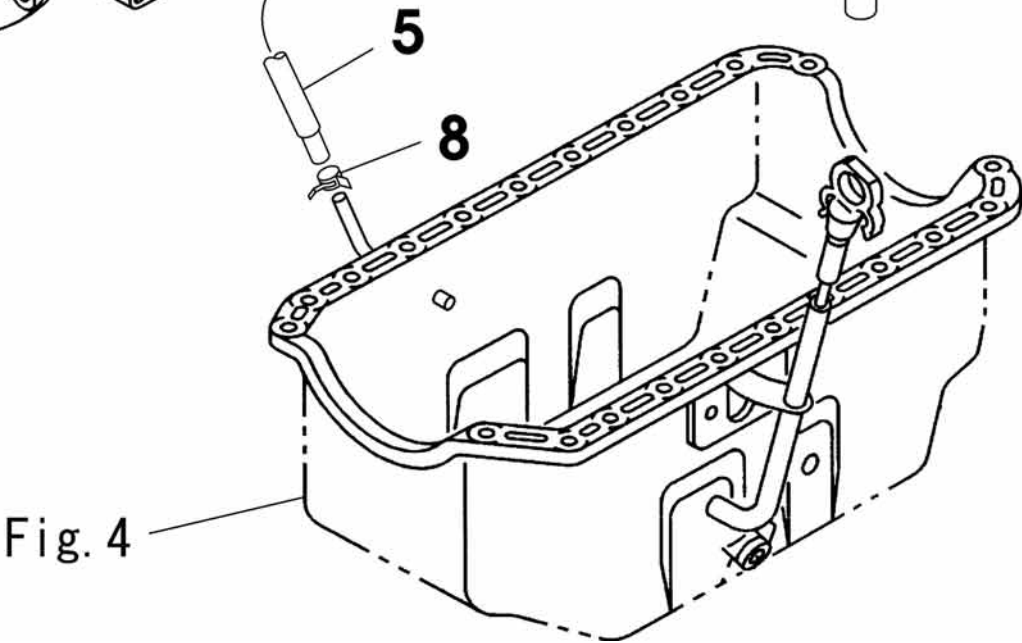
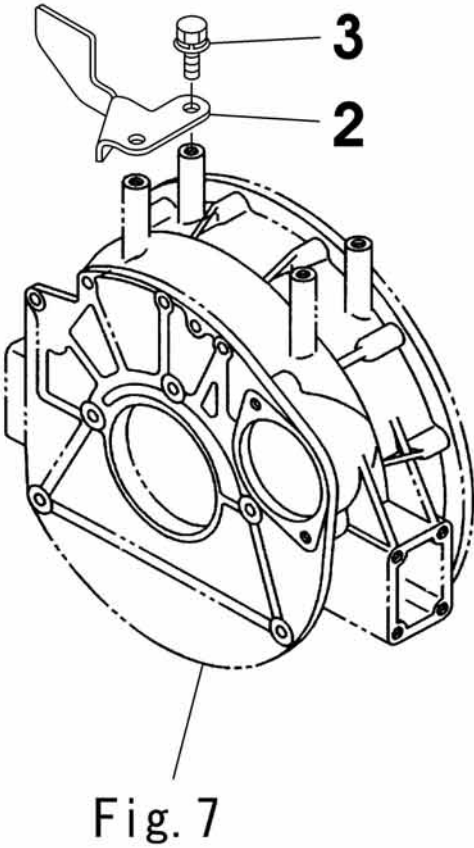
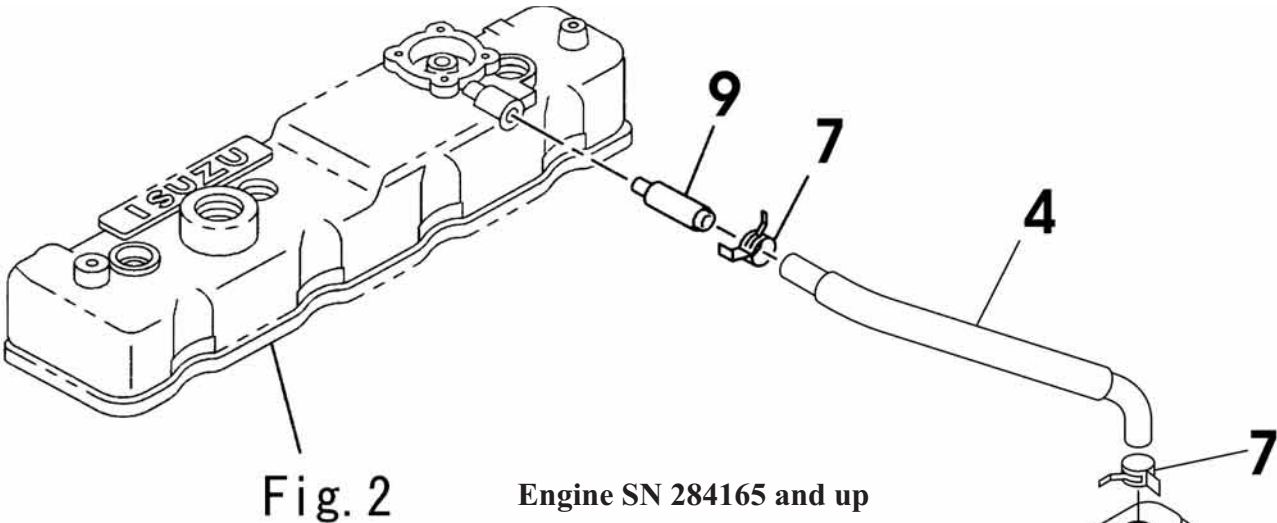
Ref. No.	Part No.	Description	Quantity
1(C)	182488	CASE/TIMING GEAR	1
2	182484	HOUSING/FLYWHEEL	1
32(A)	425-35055	GASKET/GEAR CASE TO C/BL	1
36	425-36034	BOLT/GEAR CASE	7
54(A)	182489	COVER/GEAR CASE	1
57	425-34414	COVER/TIMING CHECK HOLE	2
58	182144	BOLT/CHECK HOLE COVER	4
62(A)	182154	BOLT/COVER	1
62(B)	182151	BOLT/COVER (M8X40 FLANGE)	9
	182152	BOLT/COVER (M8X60 FLANGE)	2
	182153	BOLT/COVER (M8X70 FLANGE)	3
65	182392	GASKET/COVER, TIMING CHECK HOLE	2
80	425-35034	NUT/COVER	2
81	182582	STUD/GEAR CASE COVER FIX	2
103	425-34410	SEAL/OIL, CR/SHF, FRT	1
175	182403	SEAL/OIL, CR/SHF, RR	1
205	182176	NUT/HSG	2
211	425-34377	BOLT/HSG (M12X25)	3
	182164	BOLT/HSG (M10X30 FLANGE)	1
226	182314	STUD/HSG	2
360(B)	182551	GEAR/IDLE, PTO	1
361(C)	182553	BEARING/IDLE GEAR	2
364(B)	182552	GEAR/PTO	1
365	182554	BEARING/GEAR	1
380	182247	GASKET/COVER	1
438	182554	BEARING/BALL, PTO FRT	1
462	182246	COVER/ADAPTER	1
487	182486	COVER/HOLE	1
529	182583	PIN/STRAIGHT	1



Ref. No.	Part No.	Description	Quantity
2(P)	182571	FOOT/ENG	1
2(Q)	182570	FOOT/ENG	1
20(J)	182165	BOLT/ENG FOOT	8

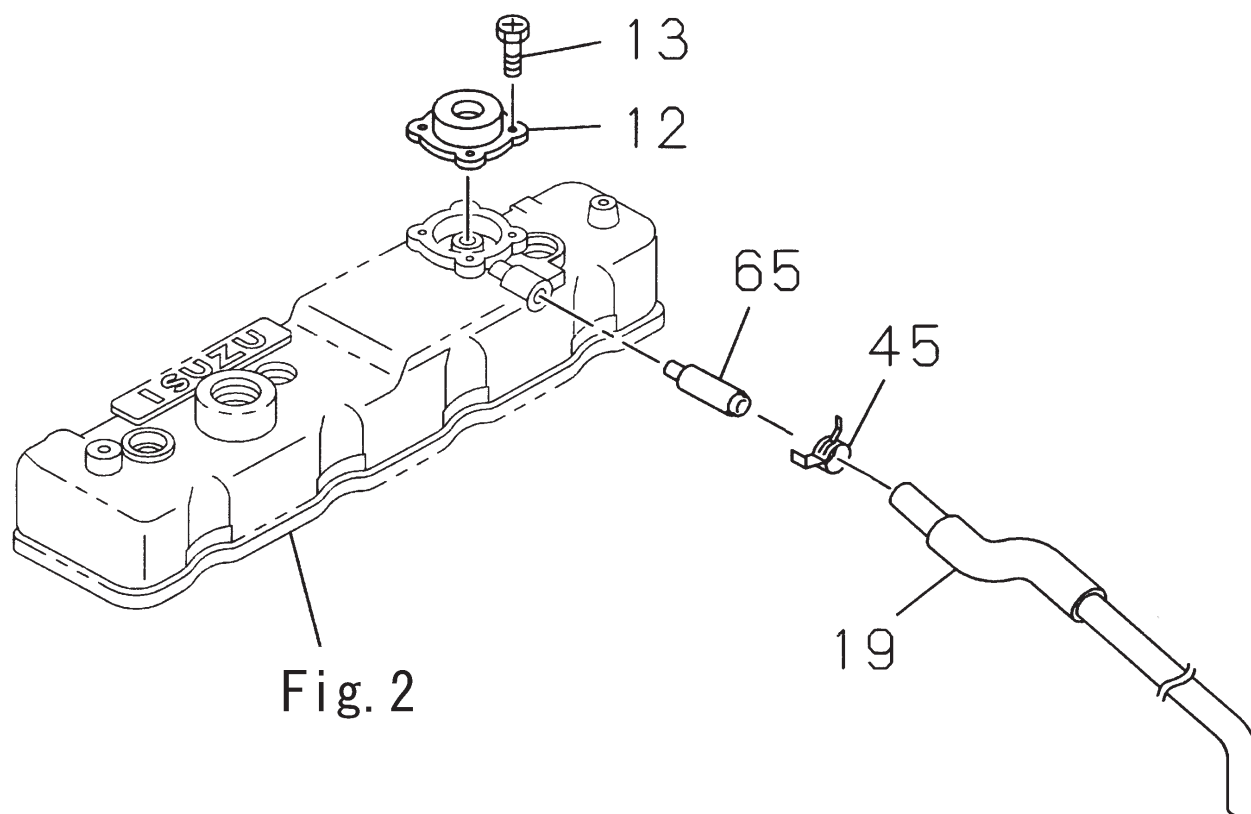


Ref. No.	Part No.	Description	Quantity
1	182388	MANIFOLD/INL	1
2	182479	GASKET/INL MANIF TO HD	1
3	182150	BOLT/INL MANIF	6
4	182175	NUT/INL MANIF	2
5	425-34388	WASHER/LK, INL MANIF	2
6	182163	BOLT/INL PIPE TO MANIF	2
7	425-36309	GASKET/INL PIPE	1
8	182597	STUD/FUEL FILTER	2
9	425-36072	MANIFOLD/EXHAUST	1
10	182564	GASKET/EXH MANIF TO HD	1
11	182533	WASHER/PL, EXH MANIF	2
12	182441	BOLT/EXH MANIF	6
13	182348	STUD/MANIF TO TURBOCHARGER	4
14	182175	NUT/EXH MANIF	2
15	182380	BRACKET/EXH MANIF	1
16	182349	BOLT/BRKT TO EXH MANIF	1
17	182604	SPACER/BRKT TO BODY	1
18	425-34383	WASHER/PL, SPACER	1
19	182598	STUD/BRKT, EXH MANIFOLD	1



Ref. No.	Part No.	Description	Quantity
1	185684	TANK/OIL CATCH	1
2	185686	BRACKET/CATCH TANK	1
3	193134	BOLT/BRACKET FIX	2
4	185689	HOSE/RUBBER PCV-TANK	1
5	185685	HOSE/RUBBER TANK-OIL PAN	1
6	185690	HOSE/RUBBER TANK OUT	1
7	185682	CLIP/HOSE PCV-TANK	2
8	185683	CLIP/HOSE TANK-OIL PAN	2
9	182347	PIPE/BREATHER	1

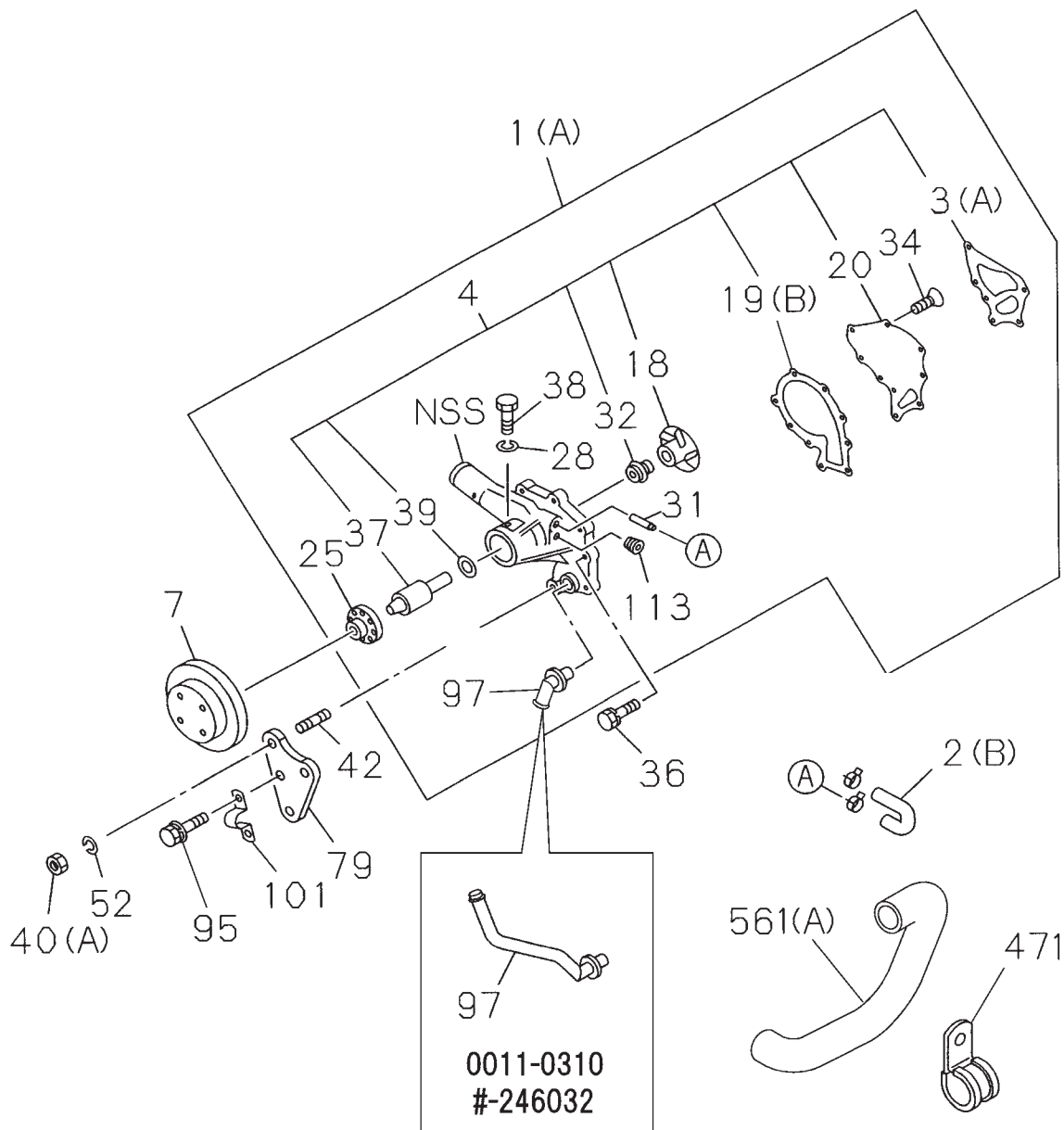
Engine SN 284164 and before





Ref. No.	Part No.	Description	Quantity
12	182438	VENTILATOR/AIR	1
13	425-34447	SCREW/VENTILATOR TO HD COVER	4
19	182519	HOSE/RUBBER BREATHER	1
45	182318	CLIP/PCV HOSE	1
65	182347	PIPE/BREATHER	1

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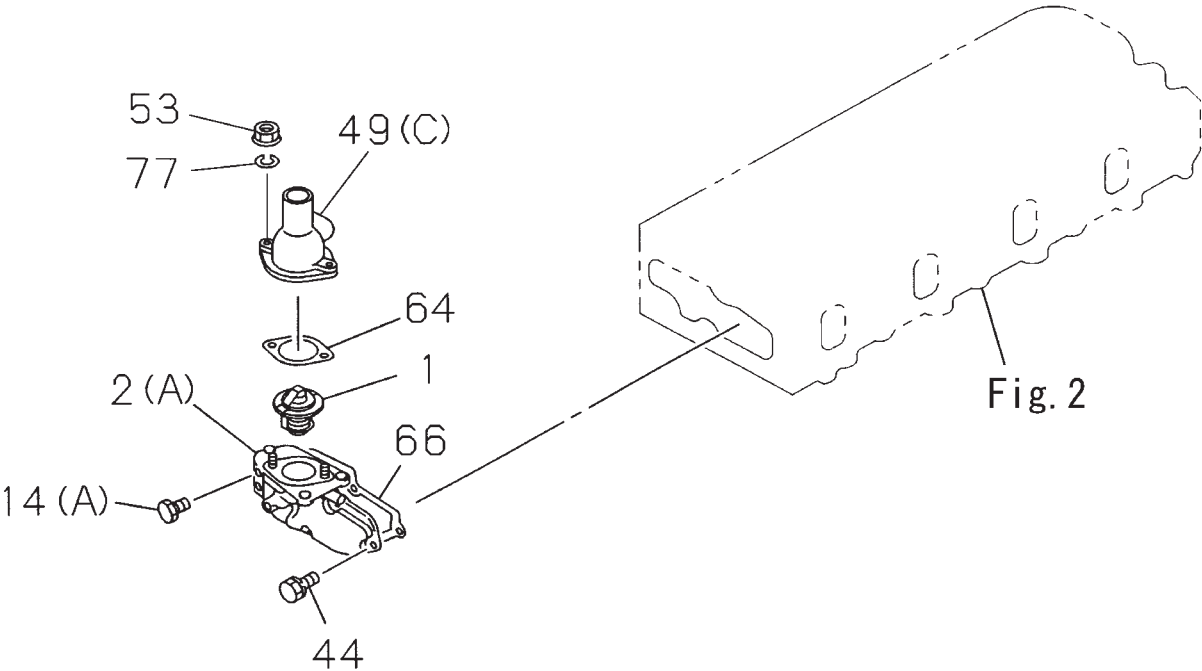


Ref. No.	Part No.	Description	Quantity
1(A)	182561ce	PUMP ASM/WATER, W/GASKET	1
	193135d	PUMP ASM/WATER, W/GASKET	1
2(B)	182356	HOSE/WATER, BY-PASS	1
3(A)	182409	GASKET/PUMP TO C/BL	1
4	182562	REPAIR KIT/WATER PUMP	1
7	182535c	PULLEY/WATER PUMP	1
	193136d	PULLEY/WATER PUMP	1
18	182317	IMPELLER/WATER PUMP	1
19(B)	182335	GASKET/COVER TO BODY	1
20	182334	COVER/WATER PUMP	1
25	425-36182	CENTER/WATER PUMP	1
28	425-34388	WASHER/WATER PUMP	1
31	182316	PIPE/SUCTION, INL	1
32	182498	SEAL UNIT/WATER PUMP	1
34	182580	SCREW/COVER TO BODY, WATER PUMP	3
36	182162	BOLT/WATER PUMP TO C/BL (M10X40 FLANGE)	1
	182152	BOLT/WATER PUMP TO C/BL (M10X60 FLANGE)	2
37	182315	BEARING UNIT/WATER PUMP	1
38	425-34432	SCREW/WATER PUMP	1
39	425-34431	THROWER/WATER PUMP	1
40(A)	425-34387	NUT/WATER PUMP	3
42	425-36051	STUD/WATER PUMP (M8X40 L=52)	1
	425-35079	STUD/WATER PUMP (M8X45 L=57)	2
52	425-34388	WASHER/LK, WATER PUMP	3
79	182558	BRACKET/WATER PUMP	1
95	182173	BOLT/CLIP	2
97	182556c	PIPE/WATER	1
	193137d	PIPE/WATER	1
101	182557	CLIP/WATER PUMP	1
113	425-34599	PLUG/WATER PUMP	1
471	193138d	CLIP/HOSE	1
561(A)	193139d	HOSE/OIL COOLER	1

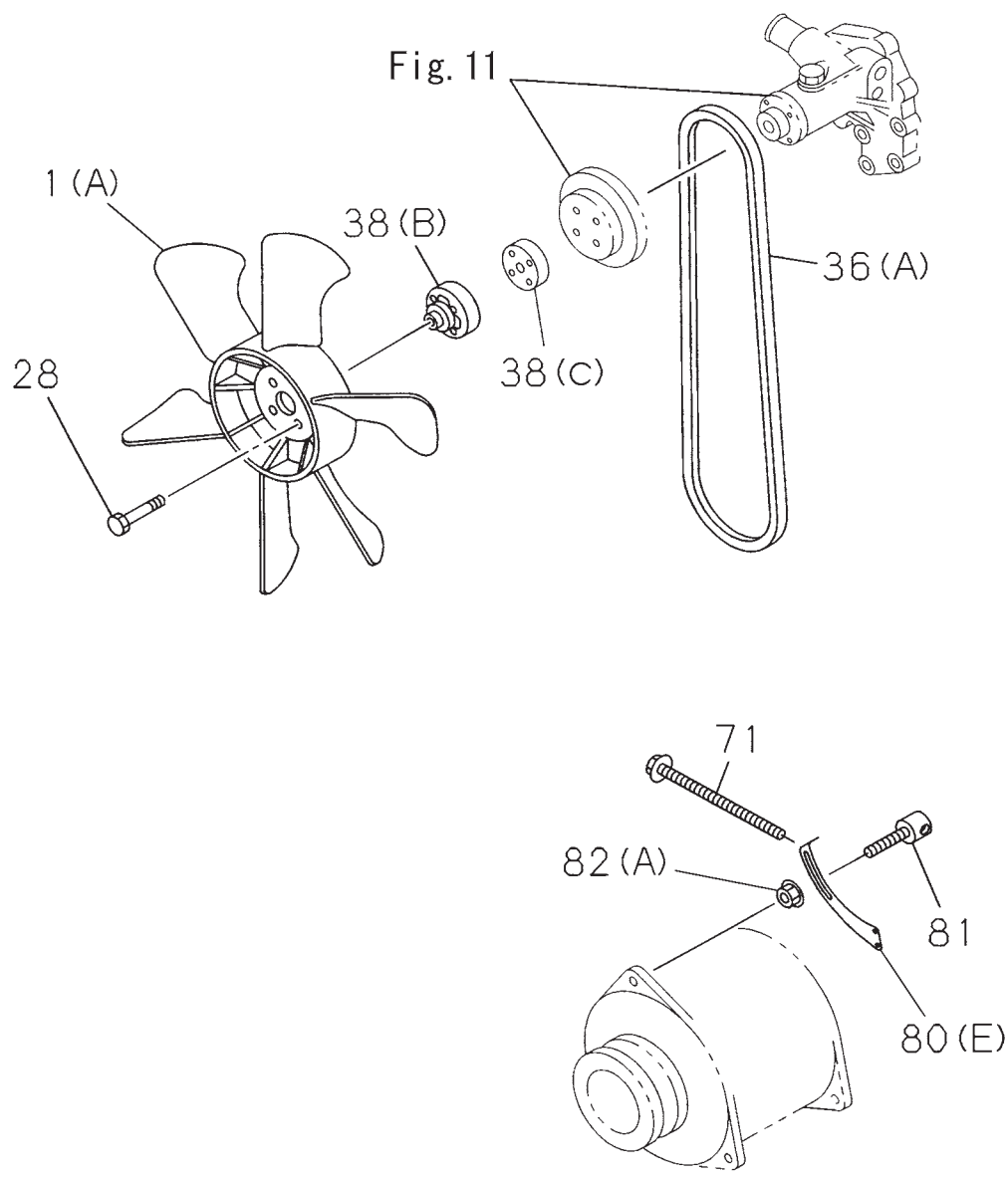
c) Engine SN 246032 and before

d) Engine SN 246033 and up

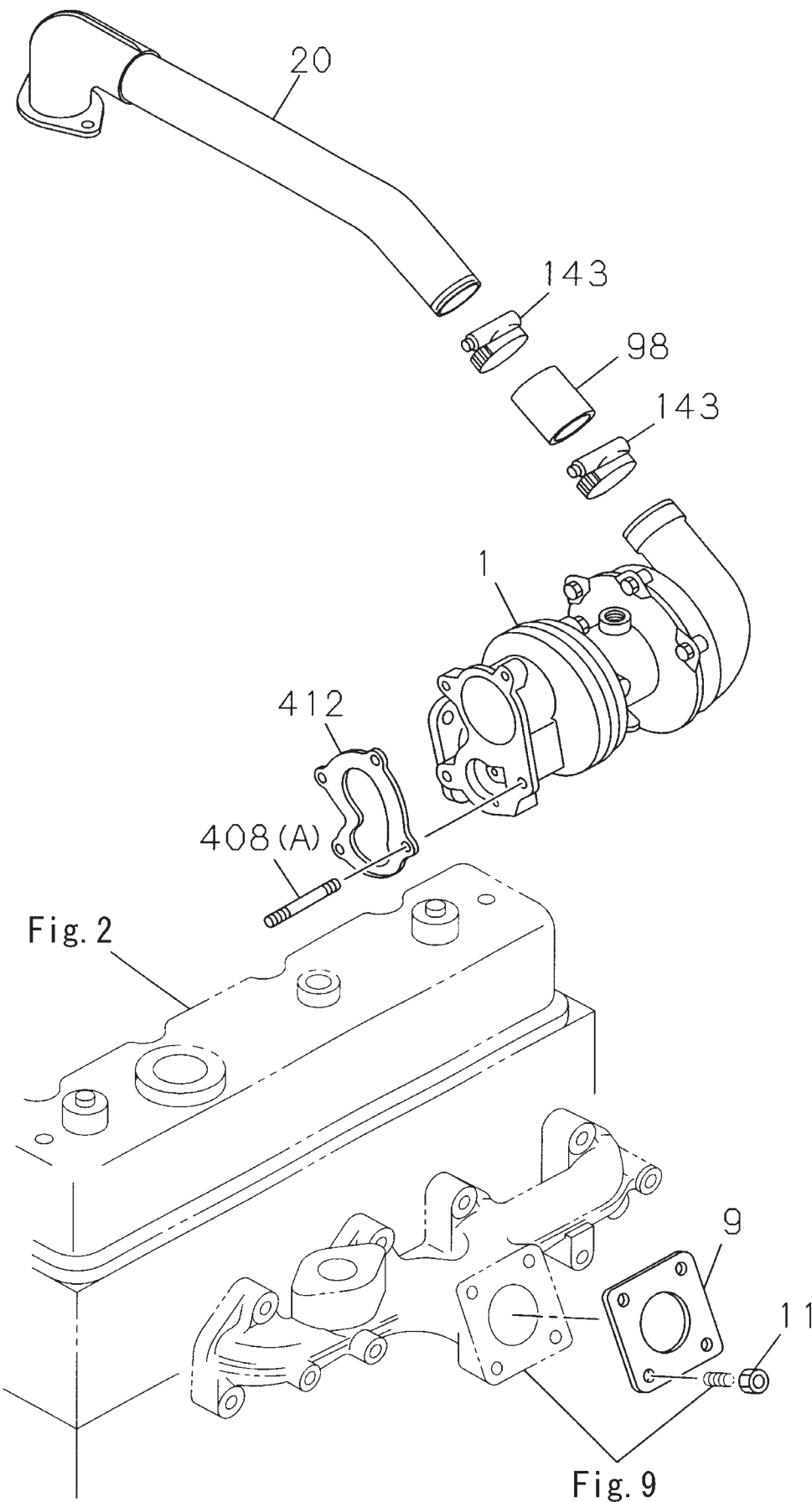
e) 182561 is interchangeable with 193135



Ref. No.	Part No.	Description	Quantity
1	182473	THERMOSTAT	1
2(A)	182390	HOUSING/THERMOSTAT	1
14(A)	425-34506	PLUG/SW	1
44	182148	BOLT/HSG TO HD (M8X16 FLANGE)	3
	182161	BOLT/HSG TO HD (M8X35 FLANGE)	2
49(C)	182483	PIPE/WATER OUTLET	1
53	425-34387	NUT/OUTLET PIPE	2
64	182536	GASKET/OUTLET PIPE TO HSG	1
66	182408	GASKET/THERMOSTAT HSG	1
77	425-34388	WASHER/LK	2

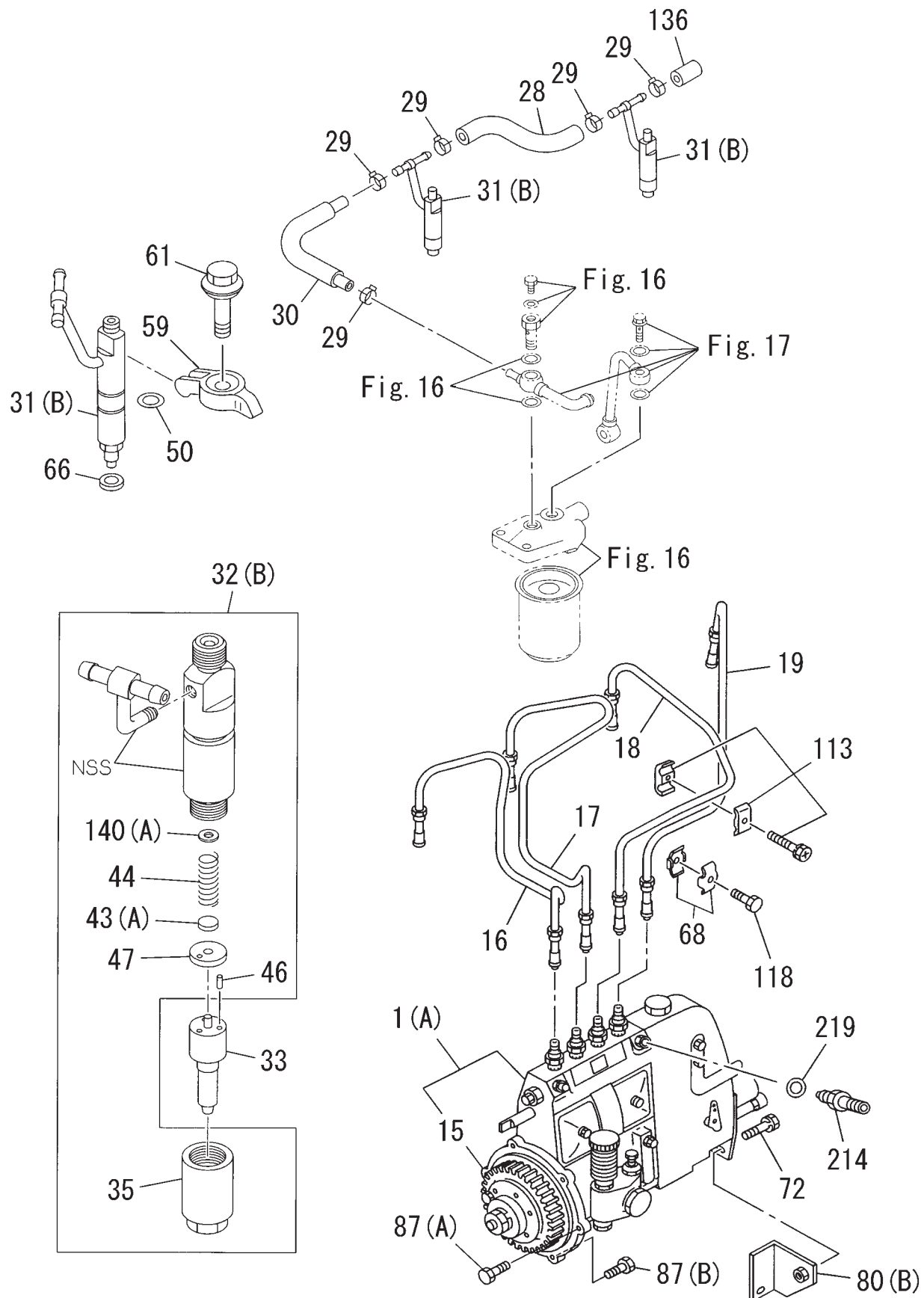


Ref. No.	Part No.	Description	Quantity
1(A)	182365	FAN/COOLING	1
28	182174	BOLT/COOLING FAN	4
36(A)	182186	BELT/COOLING FAN	1
38(B)	182400	SPACER/FAN	1
38(C)	193140	SPACER/FAN	1
71	182453	BOLT/ADJ PLATE, GEN	1
80(E)	182539	PLATE/ADJ	1
81	182532	PIECE/SLIDING	1
82(A)	425-34387	NUT/ADJ PLATE	1

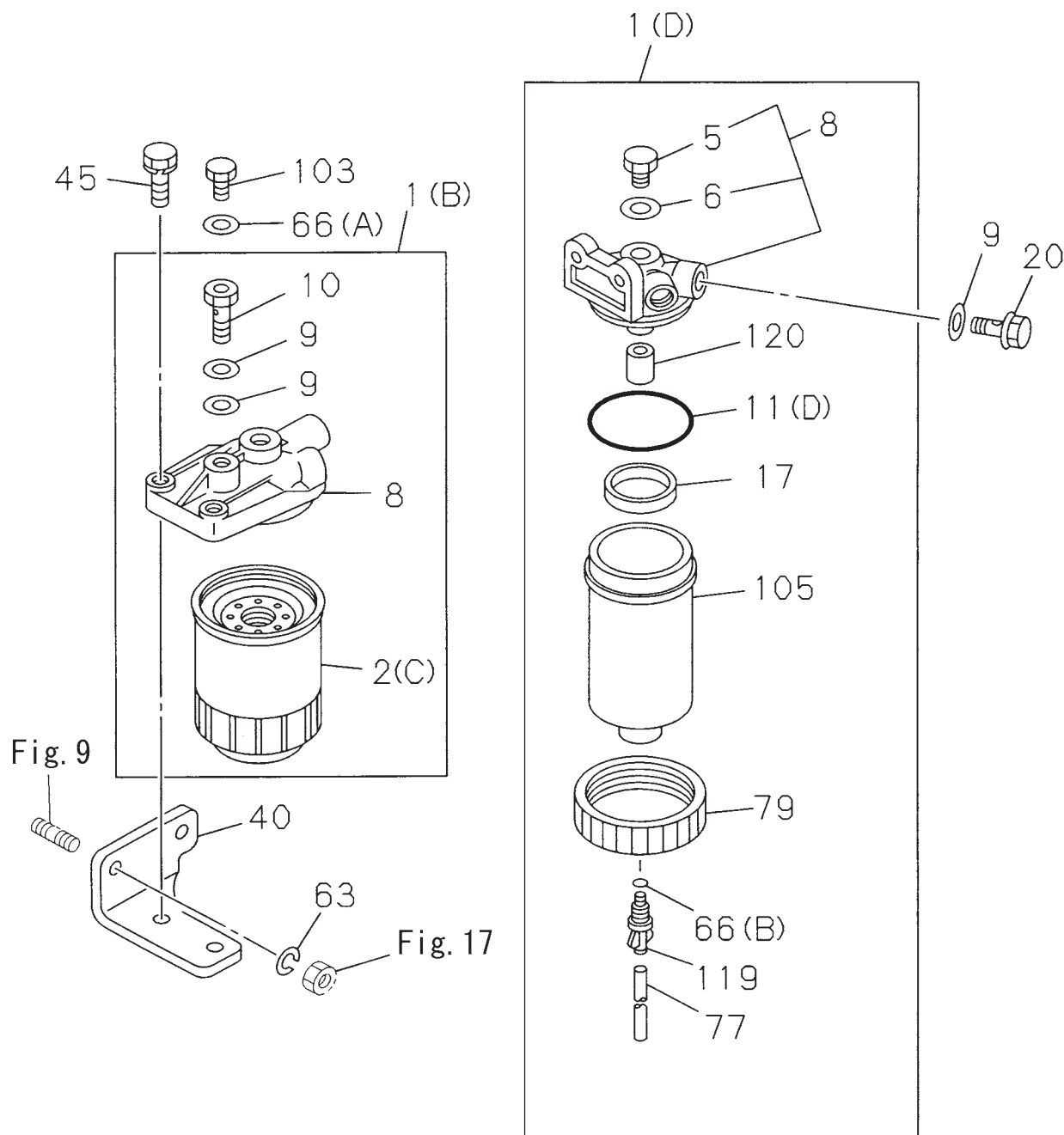




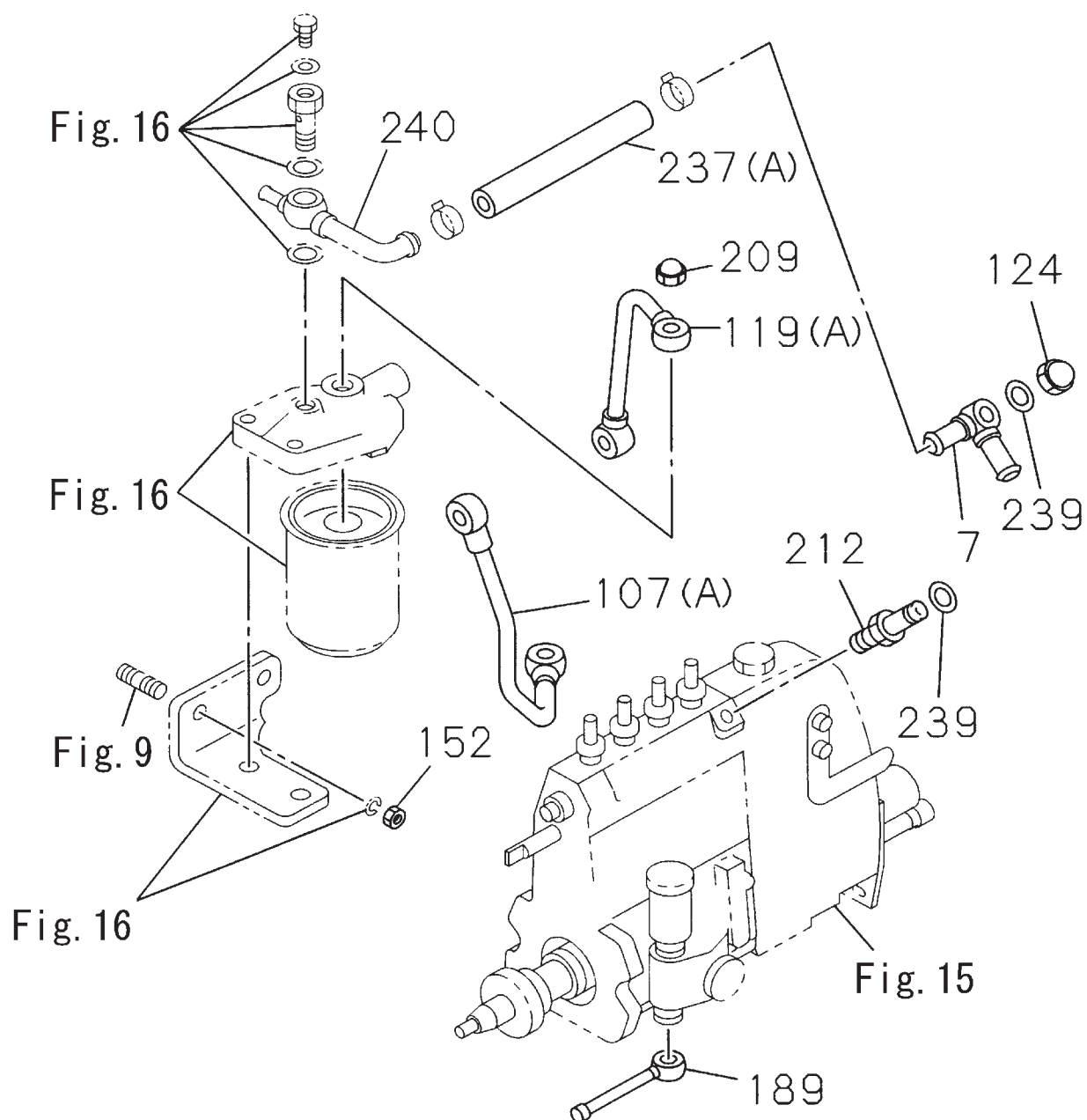
Ref. No.	Part No.	Description	Quantity
1	182502	TURBOCHARGER ASM	1
9	425-36016	GASKET/TURBOCHARGER TO EXH DUCT	1
11	182399	NUT/TURBOCHARGER	4
20	425-36074	PIPE/INL, TURBOCHARGER OUT	1
98	425-36075	HOSE/RUBBER, TURBOCHARGER OUTLET	1
143	182320	CLIP/HOSE, TURBOCHARGER OUTLET	2
408(A)	182387	STUD/TURBOCHARGER TO ADAPTER	4
412	425-36002	GASKET/TURBOCHARGER	1



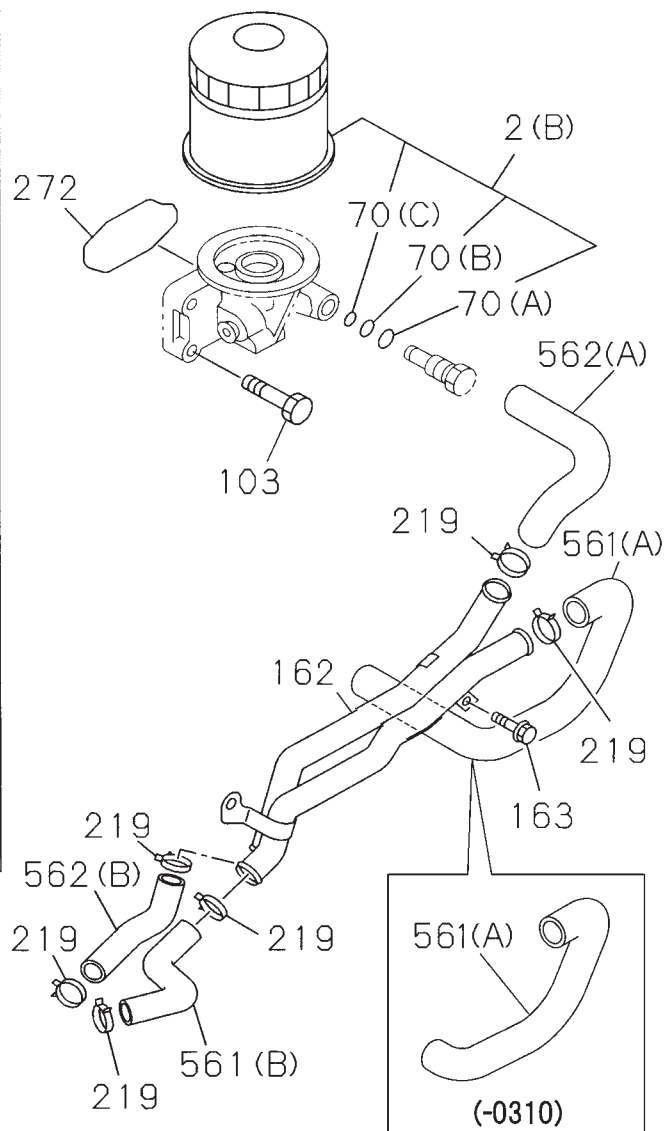
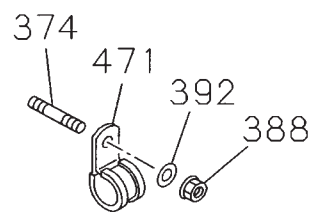
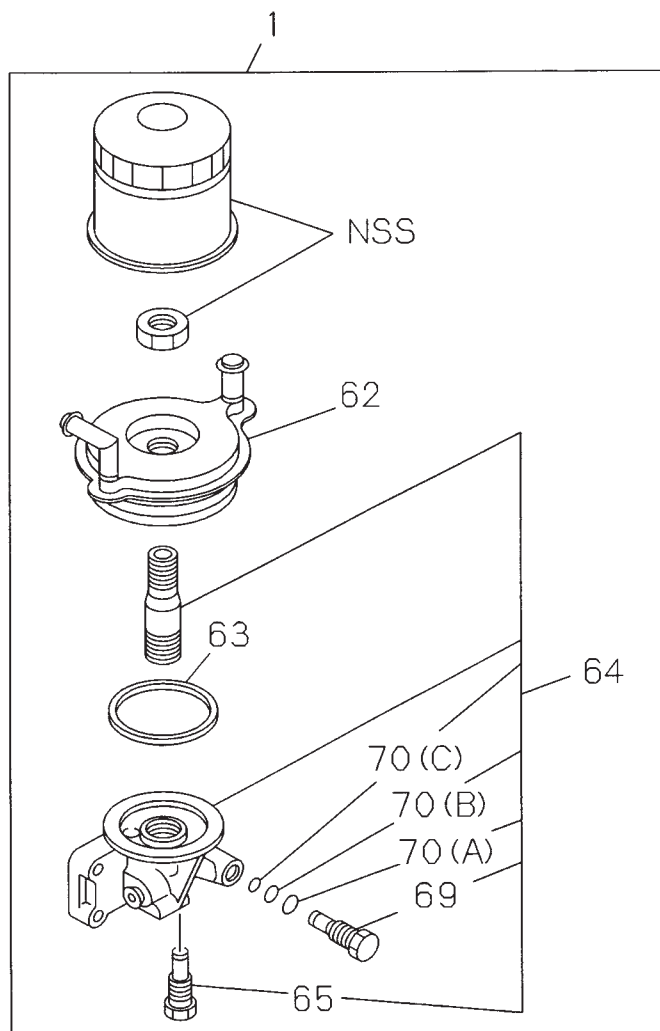
Ref. No.	Part No.	Description	Quantity
1(A)	182566	PUMP ASM/INJ	1
15	182520	COUPLING ASM/INJ PUMP	1
16	182503	PIPE/INJ NO. 1	1
17	182504	PIPE/INJ NO. 2	1
18	182505	PIPE/INJ NO. 3	1
19	182506	PIPE/INJ NO. 4	1
28	425-34552	HOSE/FUEL, NOZZLE TO NOZZLE	3
29	425-34555	CLIP/HOSE, LEAK OFF PIPE	9
30	425-36081	HOSE/RUBBER, FUEL LEAK	1
31(B)	182501	NOZZLE ASM/INJ	4
32(B)	182378	HOLDER ASM/NOZZLE	4
33	182513	NOZZLE/INJ	4
35	182344	NUT/NOZZLE RET, NOZZLE HOLDER	4
43(A)	182350	SEAT/NOZZLE SPRING, NOZZLE HOLDER	4
44	182342	SPRING/NOZZLE, NOZZLE HOLDER	4
46	182341	PIN/NOZZLE SET, NOZZLE HOLDER	8
47	182343	SPACER/NOZZLE SPRING, NOZZLE HOLDER	4
50	425-35136	GASKET/NOZZLE HOLDER	4
59	425-35137	CLAMP/NOZZLE HOLDER	4
61	425-36080	BOLT/CLAMP NOZZLE HOLDER	4
66	182362	GASKET/INJ NOZZLE	4
68	182372	CLIP/INJ PIPE	1
	182373	CLIP/INJ PIPE	1
72	182158	BOLT/BRKT TO INJ PUMP	1
80(B)	182518	BRACKET/PUMP	1
87(A)	182152	BOLT/PUMP	4
87(B)	182159	BOLT/PUMP	1
113	182603	CLIP/INJ PIPE	3
118	182172	BOLT/CLIP, INJ PIPE	1
136	425-34554	CAP/NOZZLE, FUEL END	1
140(A)	182414	SHIM/NOZZLE SPR, NOZZLE HOLDER (T=0.100)	AR
	182415	SHIM/NOZZLE SPR, NOZZLE HOLDER (T=0.200)	AR
	182416	SHIM/NOZZLE SPR, NOZZLE HOLDER (T=0.300)	AR
	182417	SHIM/NOZZLE SPR, NOZZLE HOLDER (T=0.400)	AR
	182418	SHIM/NOZZLE SPR, NOZZLE HOLDER (T=0.500)	AR
	182419	SHIM/NOZZLE SPR, NOZZLE HOLDER (T=0.510)	AR
	182420	SHIM/NOZZLE SPR, NOZZLE HOLDER (T=0.520)	AR
	182421	SHIM/NOZZLE SPR, NOZZLE HOLDER (T=0.530)	AR
	182422	SHIM/NOZZLE SPR, NOZZLE HOLDER (T=0.540)	AR
	182423	SHIM/NOZZLE SPR, NOZZLE HOLDER (T=0.550)	AR
	182424	SHIM/NOZZLE SPR, NOZZLE HOLDER (T=0.560)	AR
	182425	SHIM/NOZZLE SPR, NOZZLE HOLDER (T=0.570)	AR
	182426	SHIM/NOZZLE SPR, NOZZLE HOLDER (T=0.580)	AR
	182427	SHIM/NOZZLE SPR, NOZZLE HOLDER (T=0.590)	AR
214	182482	ORIFICE/INJ PUMP	1
219	182596	GASKET	1



Ref. No.	Part No.	Description	Quantity
1(B)	182463	FILTER ASM/FUEL	1
1(D)	182485	FILTER ASM/FUEL	1
2(C)	182134	ELEMENT KIT/FUEL FILTER	1
5	182480	BOLT/FUEL FILTER	1
6	182481	GASKET/FUEL FILTER	1
8	182464	COVER/FUEL FILTER	1
9	182182	GASKET/EYE JOINT	2
10	182185	VALVE/OVERFLOW, FUEL FILTER	1
11(D)	182329	GASKET/CASE TO BODY, FUEL FILTER	1
17	182542	FLOAT/FUEL FILTER	1
20	182248	JOINT/EYE, FUEL FILTER	2
40	182364	BRACKET/FUEL FILTER	1
45	182165	BOLT/FUEL FILTER	2
63	425-34391	WASHER/LK, FUEL FILTER	2
66(A)	425-34487	GASKET/PLUG, FUEL FILTER	1
66(B)	182545	GASKET/PLUG, FUEL FILTER	1
77	182548	HOSE/FUEL FILTER	1
79	182543	RING/BODY TO CASE	1
103	182592	PLUG/OVER FLOW VLV	1
105	182541	CASE/FUEL FILTER	1
119	182544	PLUG/DRAIN, FUEL FILTER	1
120	182547	COLLAR/FUEL FILTER	1



Ref. No.	Part No.	Description	Quantity
7	182568	PIPE ASM/FUEL OVERFLOW	1
107(A)	182367	PIPE/FUEL, FEED PUMP TO FUEL FILTER	1
119(A)	182368	PIPE/FUEL, FUEL FILTER TO INJ PUMP	1
124	182177	NUT/CAP, FUEL PIPE	1
152	425-34551	NUT/BRKT	2
189	182248	PIPE ASM/FUEL, FEED PUMP	1
209	182601	BOLT/EYE, FUEL FILTER	2
212	182184	VALVE/OVERFLOW	1
237(A)	182143	HOSE/RUBBER, FUEL FILTER TO PUMP	1
239	182596	GASKET	6
240	185595	PIPE/FUEL FUEL FILTER TO PUMP	1





Ref. No.	Part No.	Description	Quantity
1	425-36312	FILTER & COOLER ASM/OIL	1
2(B)	182136	ELEMENT/OIL FILTER	1
62	182363	COOLER ASM/OIL	1
63	182359	GASKET/COOLER TO BRKT	1
64	182406	BODY/OIL FILTER & OIL COOLER	1
65	425-34579	VALVE/OIL COOLER	1
69	425-34580	PLUG/BODY, OIL FILTER	1
70(A)	182330	GASKET/PLUG, OIL FILTER	1
70(B)	182331	GASKET/PLUG, OIL FILTER	1
70(C)	182332	GASKET/PLUG, OIL FILTER	1
103	182160	BOLT/OIL COOLER	4
162	182508	PIPE/WATER, OIL COOLER	1
163	182170	BOLT/WATER PIPE	1
219	182319	CLIP/HOSE, OIL COOLER	8
272	425-34422	GASKET/OIL FILTER TO C/BL	1
374	182581	STUD/OIL FILTER	1
388	425-34387	NUT/CLIP	1
392	425-34388	WASHER/LK	1
471	182183	CLIP/HOSE	1
561(A)	193141a	HOSE/OIL COOLER	1
	193142b	HOSE/OIL COOLER	1
561(B)	182511	HOSE/FEED, OIL COOLER	1
562(A)	193143	HOSE	1
562(B)	182512	HOSE/RETURN, OIL COOLER	1

a) SN 21400310 and before

b) SN 21400311 and up

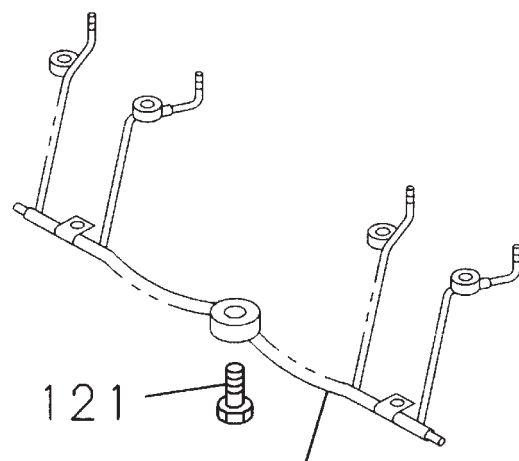
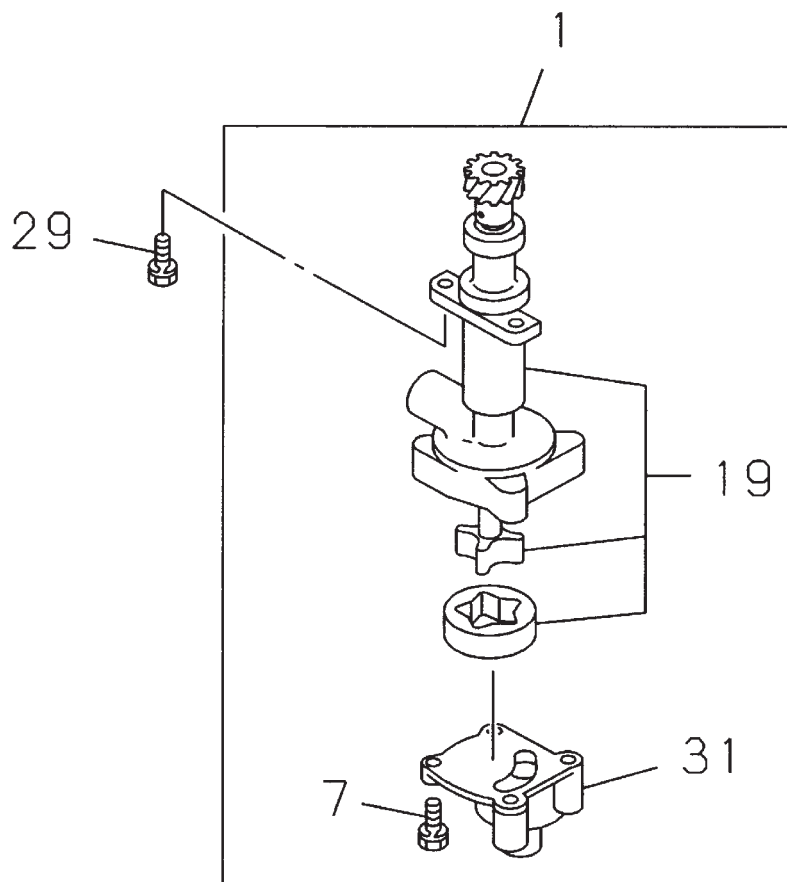
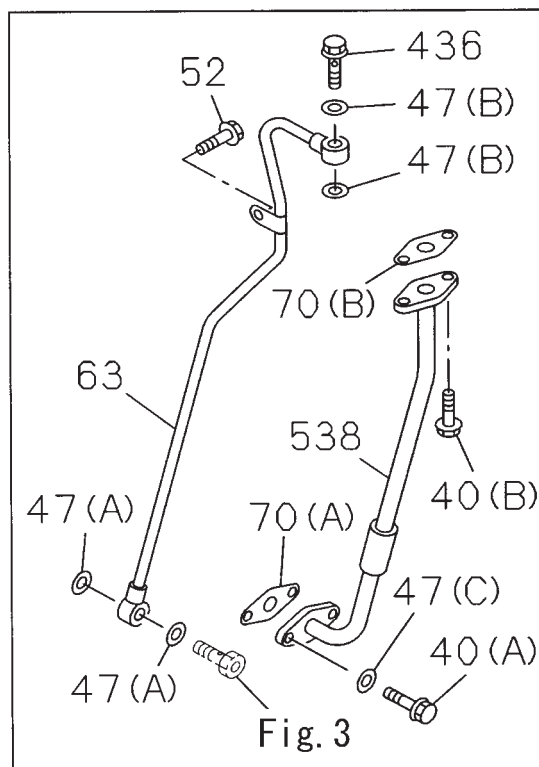
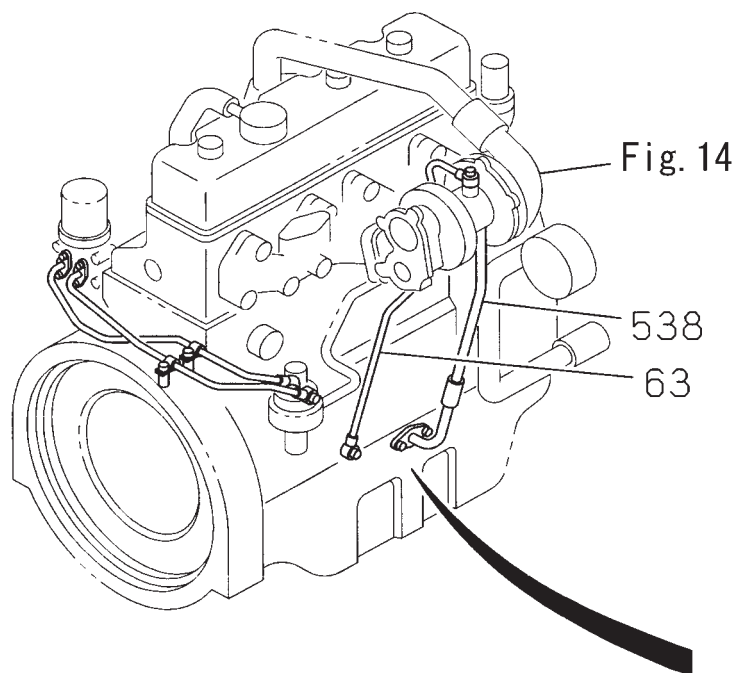
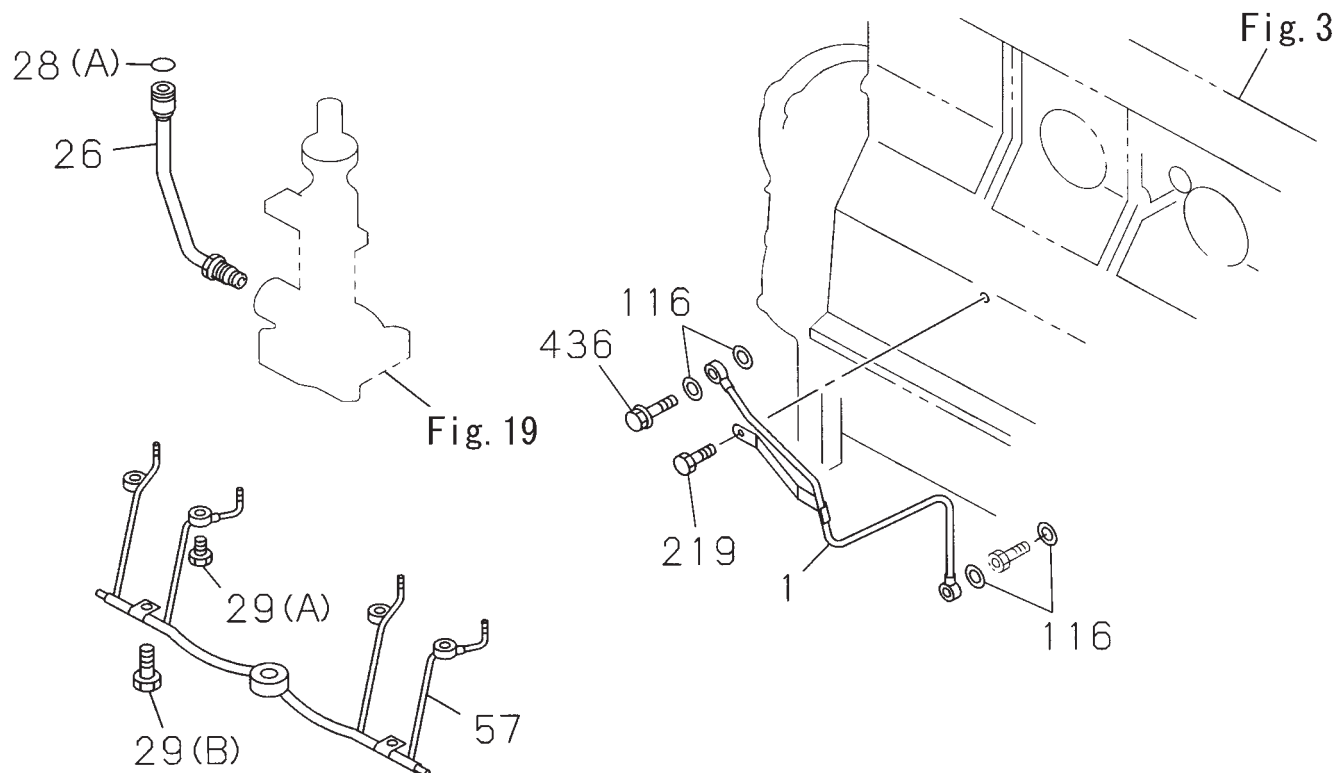


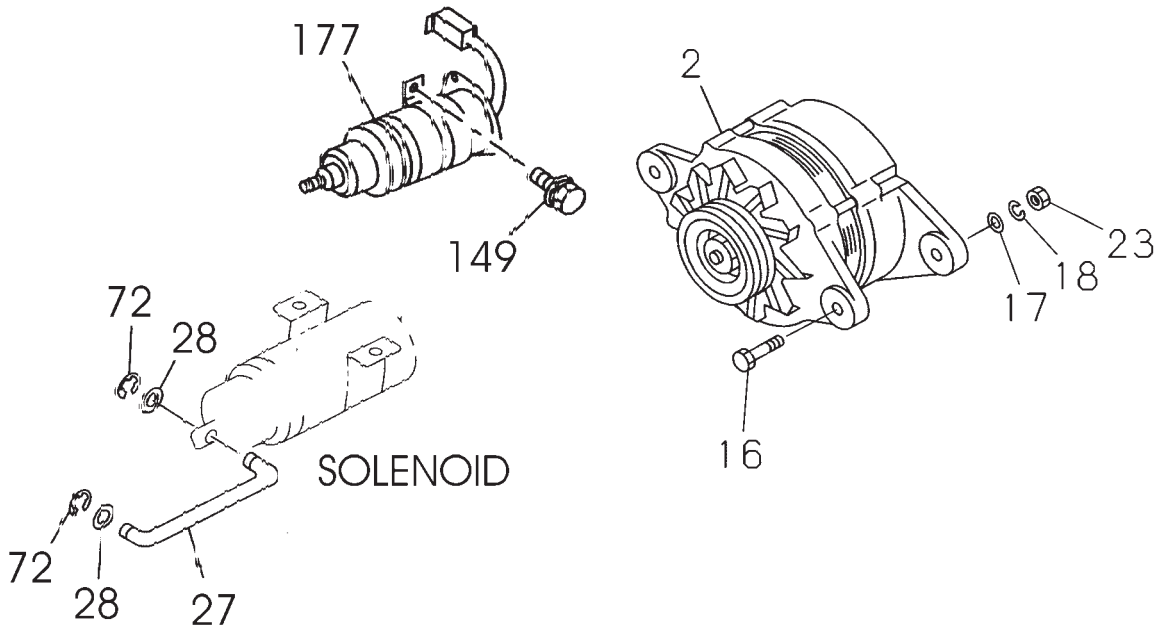
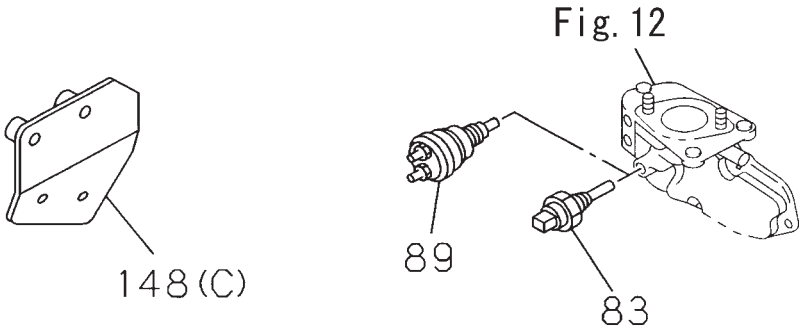
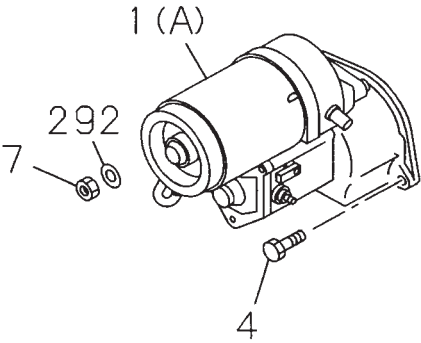
Fig. 20



Ref. No.	Part No.	Description	Quantity
1	182560	PUMP ASM/OIL	1
7	425-35082	BOLT/COVER, OIL PUMP	4
19	425-35143	GEAR SET/OIL PUMP	1
29	425-36037	BOLT/OIL PUMP	2
31	182602	COVER/OIL PUMP	1
31-1	193144	GAUZE/OIL STRAINER	1
121	182559	VALVE/RELIEF, OIL PUMP	1



Ref. No.	Part No.	Description	Quantity
1	182495	PIPE/OIL, INJ PUMP TO C/BL	1
26	425-35058	PIPE/OIL, PUMP TO C/BL	1
28(A)	425-34421	GASKET/OIL PIPE	1
29(A)	182145	BOLT/OIL PIPE, OIL JET	4
29(B)	182146	BOLT/OIL PIPE, OIL JET	2
40(A)	182149	BOLT/OIL PIPE	2
40(B)	182169	BOLT/OIL PIPE	2
47(A)	425-34502	GASKET/OIL PIPE	2
47(C)	182594	GASKET/OIL PIPE	2
47(B)	182593	GASKET/OIL PIPE	2
52	182171	BOLT/OIL PIPE CLIP	1
57	182395	PIPE/OIL, OIL JET	1
63	182499	PIPE/OIL TURBOCHARGER FEED	1
70(A)	425-36058	GASKET/OIL PIPE, TURBOCHARGER	1
70(B)	182358	GASKET/OIL PIPE, TURBOCHARGER	1
116	182594	GASKET/CAP NUT, OIL PIPE	4
219	182168	BOLT/CLIP FIX, OIL PIPE	1
436	182514	BOLT/JOINT	1
538	182500	PIPE/OIL, TURBOCHARGER OUT	1



SOLENOID

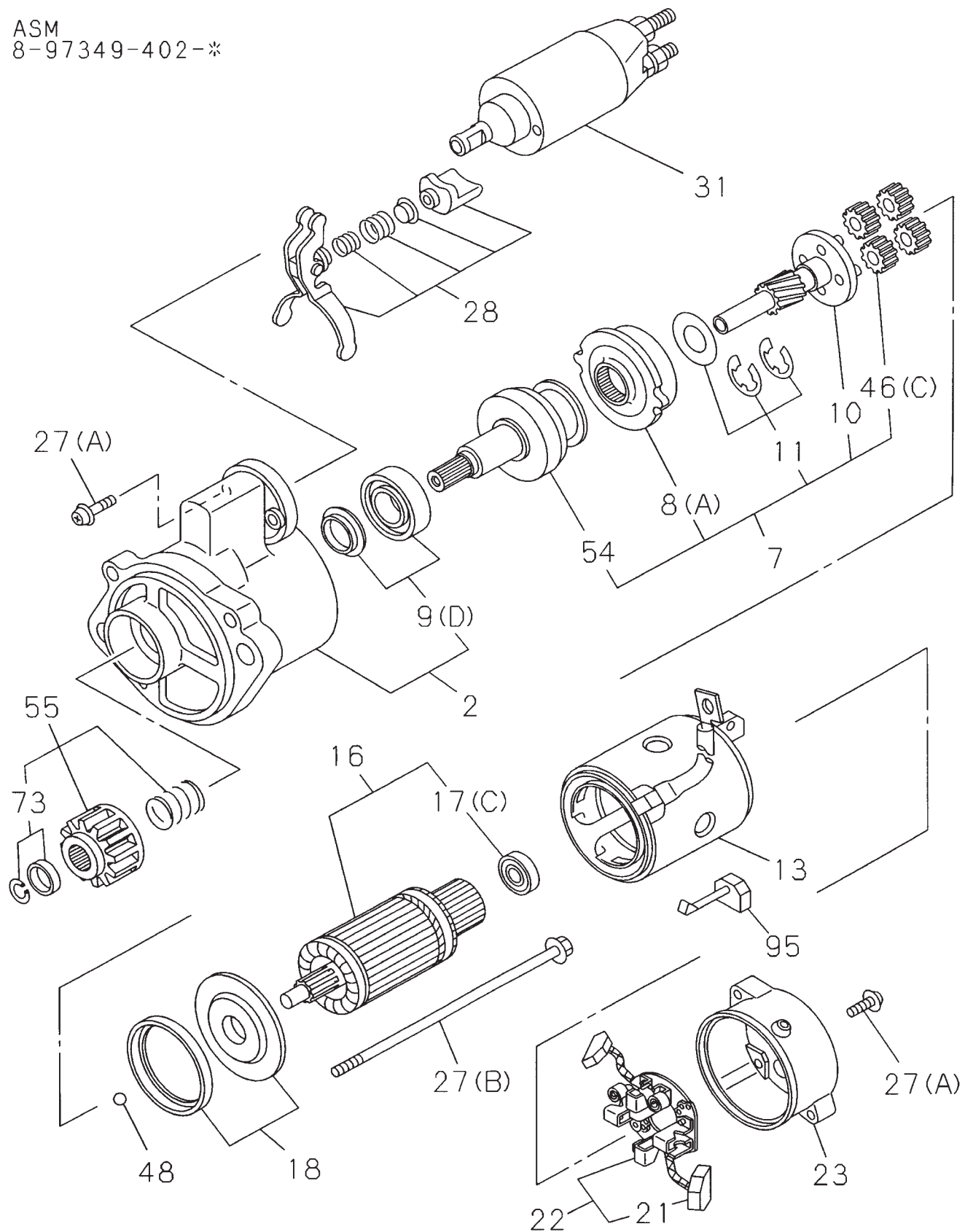
Ref. No.	Part No.	Description	Quantity
1(A)	182563	STARTER ASM	1
2	182490	GENERATOR ASM	1
4	182157	BOLT/STARTER	2
7	182584	NUT/STARTER	1
16	182156	BOLT/GEN	1
17	425-35090	WASHER/PL, GEN	1
18	181050	WASHER/LK, GEN	1
23	425-34535	NUT/GEN	1
27	185738	ROD/LINK	1
28	181021	WASHER/PL	2
72	180752	RING/RETAINING	2
83	182640	THERMOMETER UNIT	1
89	182440	SWITCH/OVER HEAT WARNING	1
148(C)	182537	BRACKET/SOLENOID VLV	1
149	193145a	BOLT/SOLENOID VALVE	4
	193145b	BOLT/SOLENOID VALVE	2
177	185208	SOLENOID/FUEL SHUT OFF	1
292	425-34388	WASHER/LK, STARTER	1

a) SN 21400011 - 21401222

b) SN 21401223 and up

# STARTER

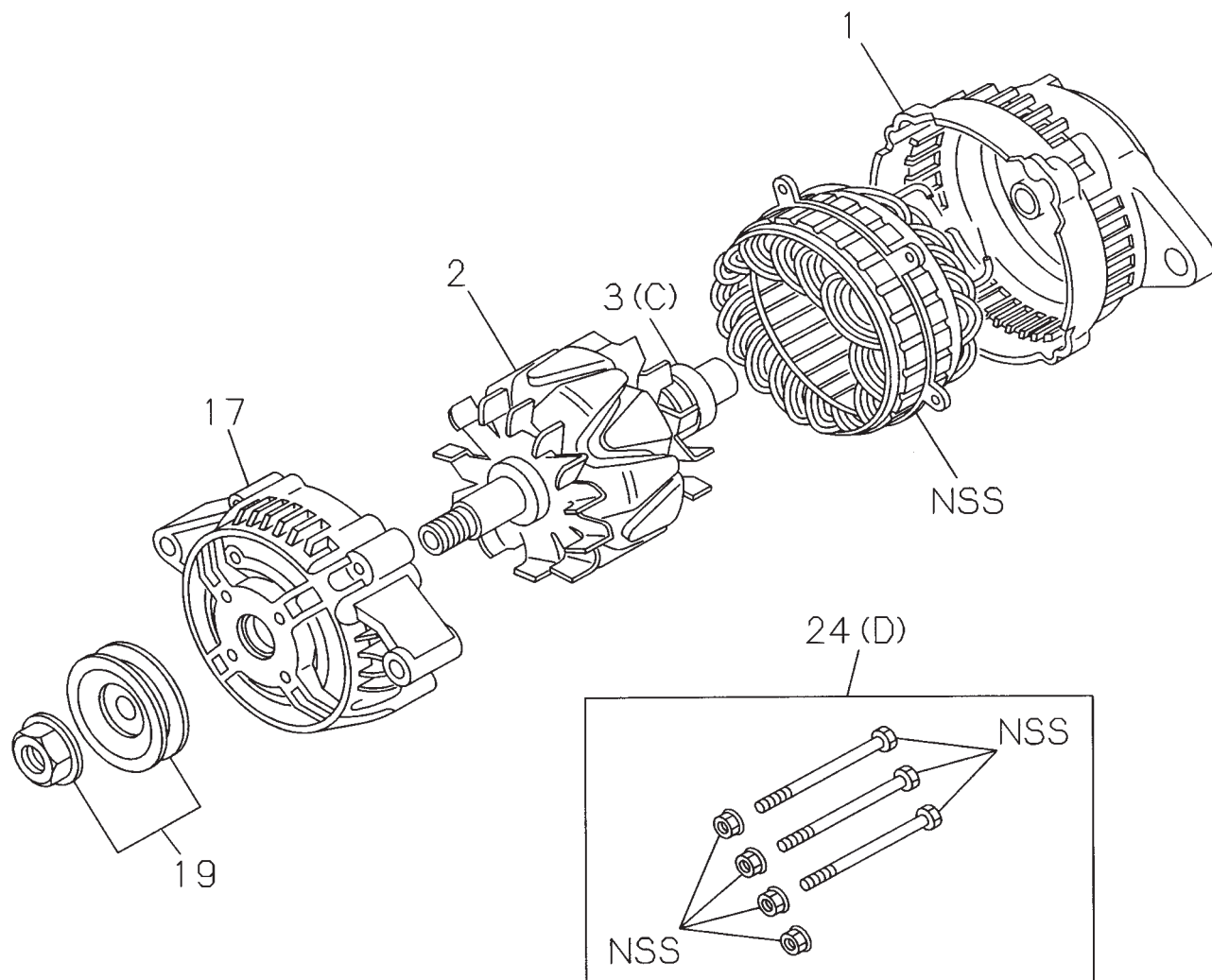
ASM  
8-97349-402-\*





Ref. No.	Part No.	Description	Quantity
2	182487	CASE/PINION, STARTER	1
7	182429	CLUTCH ASM/PINION, STARTER	1
8(A)	182432	BRACKET/CENTER STARTER	1
9(D)	182428	BEARING/GEAR SHAFT STARTER	1
10	182430	SHAFT/GEAR STARTER	1
11	182431	WASHER/GEAR SHAFT STARTER	1
13	182574	YOKE/STARTER	1
16	182494	ARMATURE/STARTER	1
17(C)	182240	BEARING/ARMATURE, STARTER	1
18	182434	WASHER/THRUST, ARMATURE, STARTER	1
21	182450	SPRING/BRUSH HOLDER STARTER	4
22	182449	HOLDER/BRUSH STARTER	1
23	182472	COVER/RR COVER STARTER	1
27(A)	182436	BOLT/THROUGH, STARTER	1
27(B)	182386	BOLT/THROUGH, STARTER	1
28	182448	LEVER/SHIFT, STARTER	1
31	182573	SWITCH/ENGAGE STARTER	1
46(C)	182435	GEAR/CLU STARTER	4
48	182437	BALL/PINION, STARTER	1
54	182433	CLUTCH/PINION, STARTER	1
55	182443	PINION/CLU, STARTER	1
73	182385	STOPPER SET/PINION	1
95	182451	BRUSH SET/(+) & (-), STARTER	2

ASM  
8-97228-318-\*



Ref. No.	Part No.	Description	Quantity
1	182476	COVER ASM/RR, GEN	1
2	182474	ROTOR/GEN	1
3(C)	182475	BEARING/ROTOR, GEN	1
17	182530	COVER ASM/FRT, GEN	1
19	182477	PULLEY/GEN	1
24(D)	182478	SCREW/RECTIFIER, GEN	1

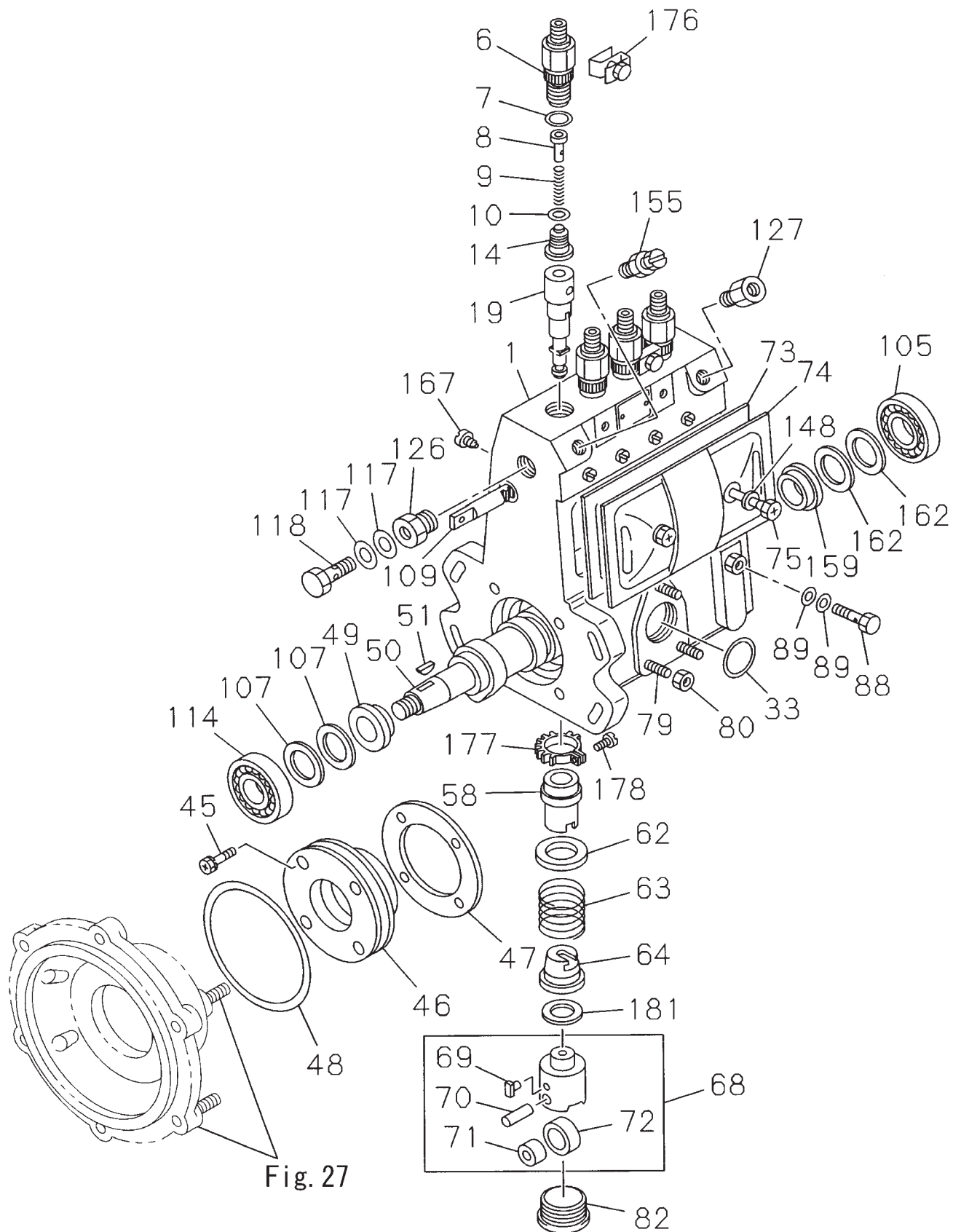
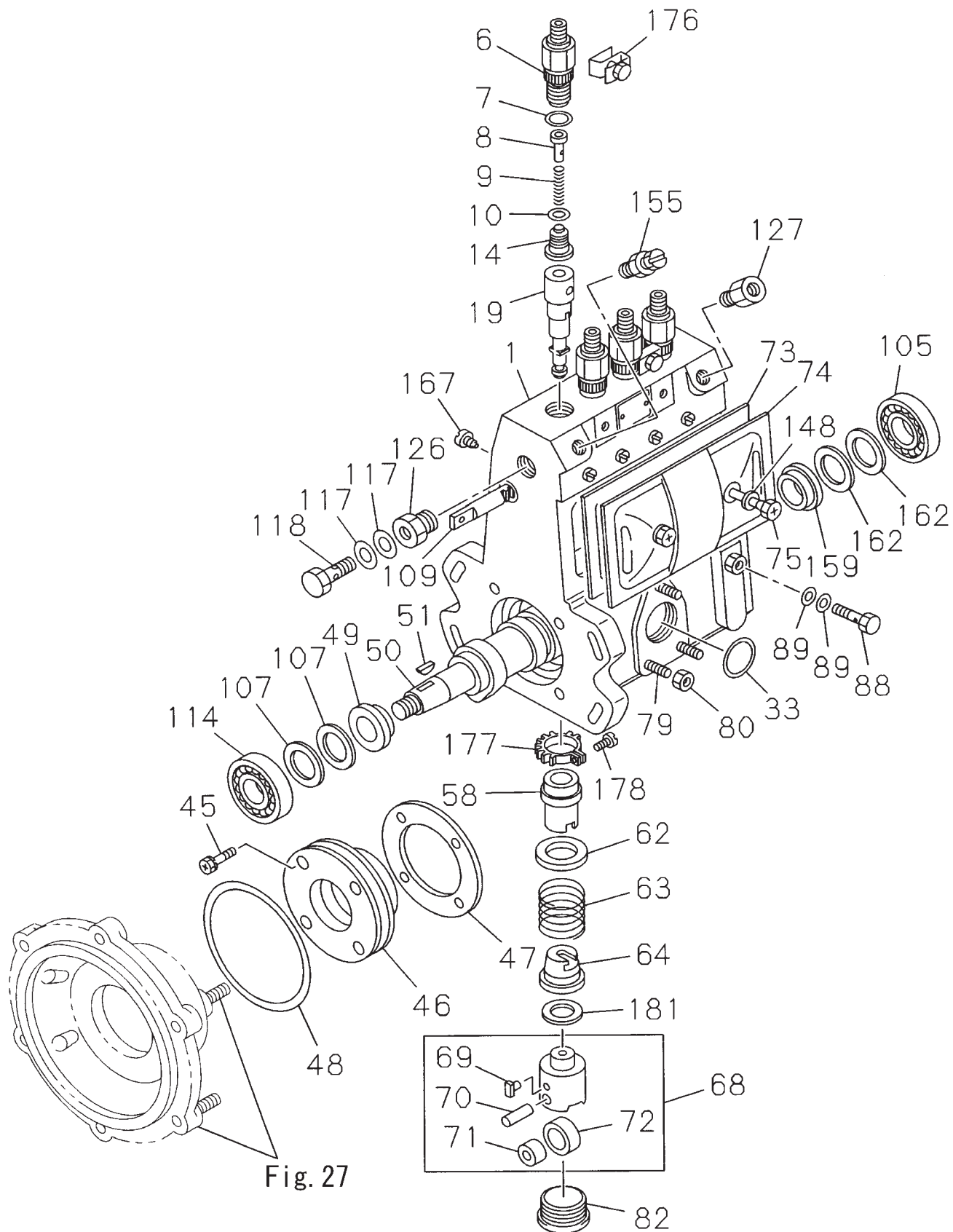


Fig. 27

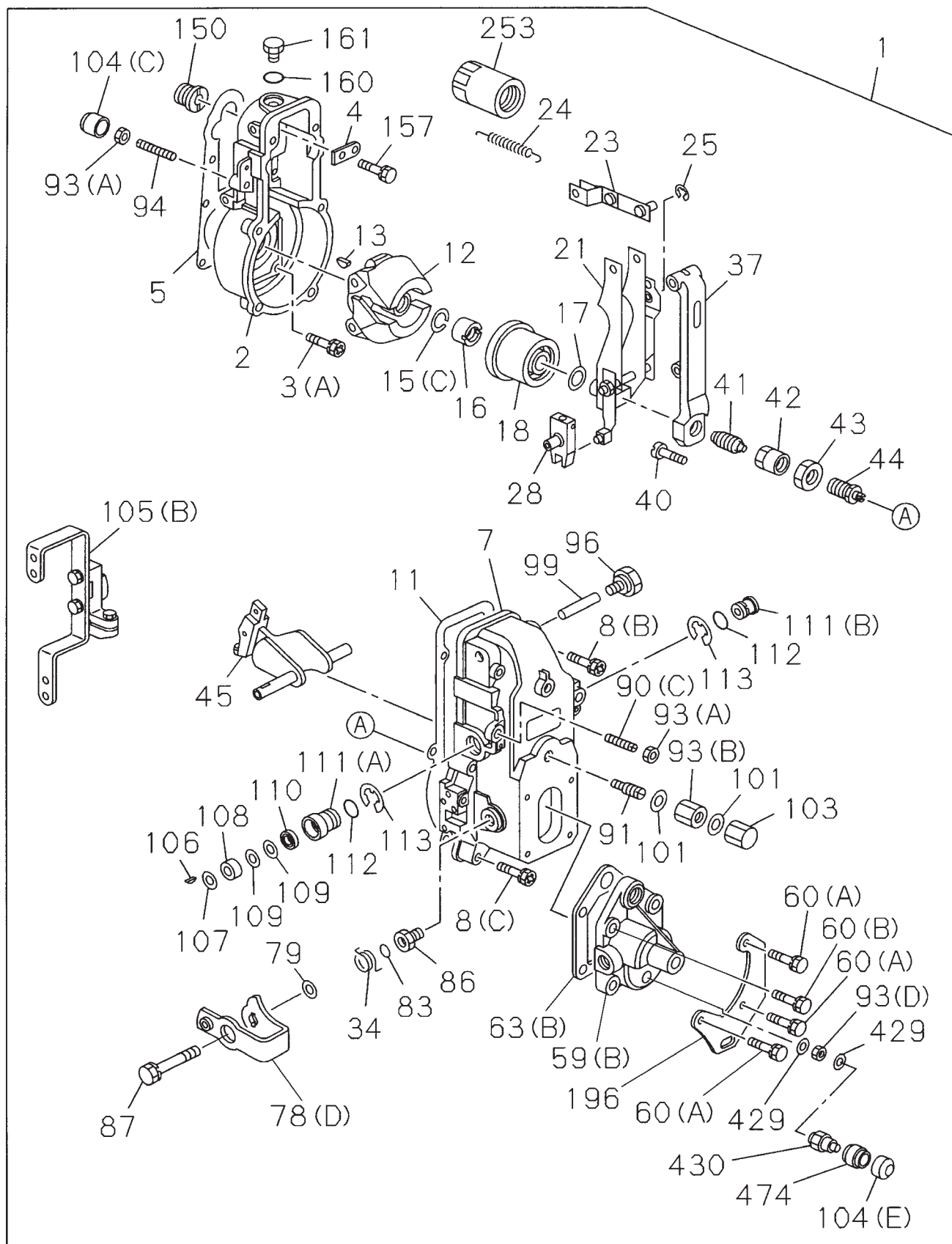
Ref. No.	Part No.	Description	Quantity
1	182521	HOUSING/PUMP, FUEL INJ	1
6	182294	HOLDER/DELIVERY VALVE, INJ PUMP	4
7	182180	GASKET/HOLDER, DELIVERY VALVE	4
8	182288	STOPPER/DELIVERY VALVE, INJ PUMP	4
9	182293	SPRING/DELIVERY VALVE	4
10	182201	GASKET/DELIVERY VALVE, INJ PUMP	4
14	182444	VALVE/DELIVERY, INJ PUMP	4
19	182470	PLUNGER ASM/INJ PUMP	4
33	182179	GASKET/FUEL FEED PUMP, INJ PUMP	1
45	182190	BOLT/FRT COVER TO HSG	1
46	182465	COVER/FRT, PUMP HSG	1
47	182407	SHIM/FRT COVER, INJ PUMP HSG	1
48	182289	GASKET/FRT COVER TO HSG	1
49	182195	RING/FRT BRG, CM/SHF	1
50	182522	CAMSHAFT/INJ PUMP	1
51	182306	KEY/DRIVE GEAR, INJ PUMP	1
58	182616	SLEEVE/CONT, INJ PUMP	4
62	182618	SEAT/PLUNGER SPRING, INJ PUMP	4
63	182361	SPRING/PLUNGER, INJ PUMP	4
64	182620	SEAT/PLUNGER SPRING LWR, INJ PUMP	4
68	182279	TAPPET/CM/SHF, INJ PUMP	4
69	182270	GUIDE/TAPPET, INJ PUMP	4
70	182278	PIN/TAPPET ROLLER, INJ PUMP	4
71	182192	BUSHING/TAPPET ROLLER, INJ PUMP	4
72	182191	ROLLER/TAPPET, INJ PUMP	4
73	182360	GASKET/COVER TO HSG	1
74	182336	COVER/HSG, INJ PUMP	1
75	182187	SCREW/COVER TO HSG	2
79	182605	STUD/FUEL FEED PUMP TO HSG	3
80	182337	NUT/FUEL FEED PUMP FIX	3
82	182277	PLUG/HSG, INJ PUMP	4
88	182389	BOLT/EYE, OIL FEED, INJ PUMP	1
89	182595	GASKET/OIL FEED BOLT, INJ PUMP	2
105	182575	BEARING/CM/SHF RR, INJ PUMP (NSK)	AR
	182243	BEARING/CM/SHF RR, INJ PUMP (NTN)	AR
107	182281	SHIM/RR BEARING, CM/SHF (T=0.10)	AR
	182282	SHIM/RR BEARING, CM/SHF (T=0.12)	AR
	182283	SHIM/RR BEARING, CM/SHF (T=0.14)	AR
	182284	SHIM/RR BEARING, CM/SHF (T=0.16)	AR
	182285	SHIM/RR BEARING, CM/SHF (T=0.18)	AR
	182286	SHIM/RR BEARING, CM/SHF (T=0.50)	AR
	182287	SHIM/RR BEARING, CM/SHF (T=1.00)	AR
	182607	SHIM/RR BEARING, CM/SHF (T=0.30)	AR
	182269	SHIM/RR BEARING, CM/SHF (T=0.70)	AR
	182290	SHIM/RR BEARING, CM/SHF (T=1.40)	AR
	182200	SHIM/RR BEARING, CM/SHF (T=2.40)	AR
109	182291	RACK/CONT, INJ PUMP	1
114	182193	BEARING/CM/SHF FRT, INJ PUMP (NSK)	1
	182194	BEARING/CM/SHF FRT, INJ PUMP (NTN)	1
117	182223	GASKET/EYE BOLT, INJ PUMP	2
118	182189	BOLT/EYE, FUEL INL, INJ PUMP	1
126	182619	ADAPTER/EYE BOLT, PUMP HSG	1
127	182271	ADAPTER/FUEL PIPE	1
148	182606	GASKET/COVER FIX BOLT	2
155	182188	BOLT/AIR BLEED, INJ PUMP	1
159	182608	RING/RRBEARING, CM/SHF, INJ PUMP	1
162	182609	SHIM/FRT BRG, CM/SHF (T=0.10)	AR
	182610	SHIM/FRT BRG, CM/SHF (T=0.12)	AR
	182611	SHIM/FRT BRG, CM/SHF (T=0.14)	AR
	182612	SHIM/FRT BRG, CM/SHF (T=0.16)	AR

*Parts Listing Continued On Next Page*



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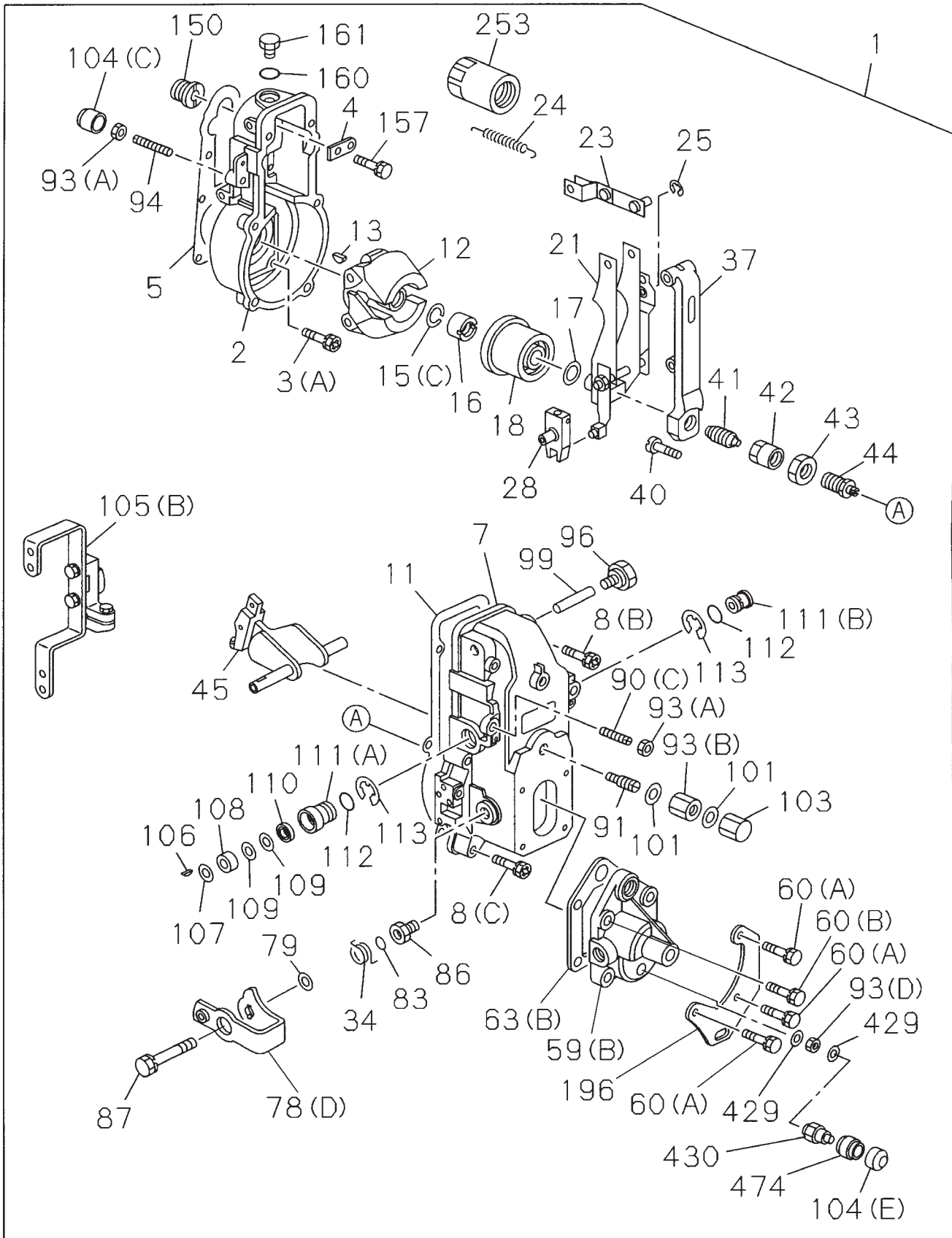
Ref. No.	Part No.	Description	Quantity
162	182613	SHIM/FRT BRG, CM/SHF (T=0.18)	AR
	182614	SHIM/FRT BRG, CM/SHF (T=0.50)	AR
	182196	SHIM/FRT BRG, CM/SHF (T=0.30)	AR
	182197	SHIM/FRT BRG, CM/SHF (T=1.00)	AR
	182198	SHIM/FRT BRG, CM/SHF (T=0.70)	AR
167	182199	BOLT/CONT RACK, INJ PUMP	1
176	182280	PLATE/LK, DELIVERY VALVE HOLDER	2
177	182615	PINION/CONT SLEEVE, INJ PUMP	4
178	182617	SCREW/PINION, INJ PUMP	4
181	182265	SHIM/TAPPET, INJ PUMP (T=0.30)	AR
	182266	SHIM/TAPPET, INJ PUMP (T=0.40)	AR
	182267	SHIM/TAPPET, INJ PUMP (T=0.50)	AR
	182249	SHIM/TAPPET, INJ PUMP (T=0.60)	AR
	182250	SHIM/TAPPET, INJ PUMP (T=0.70)	AR
	182251	SHIM/TAPPET, INJ PUMP (T=0.80)	AR
	182252	SHIM/TAPPET, INJ PUMP (T=0.90)	AR
	182253	SHIM/TAPPET, INJ PUMP (T=1.00)	AR
	182254	SHIM/TAPPET, INJ PUMP (T=1.10)	AR
	182255	SHIM/TAPPET, INJ PUMP (T=1.20)	AR
	182256	SHIM/TAPPET, INJ PUMP (T=1.30)	AR
	182257	SHIM/TAPPET, INJ PUMP (T=1.40)	AR
	182258	SHIM/TAPPET, INJ PUMP (T=0.55)	AR
	182259	SHIM/TAPPET, INJ PUMP (T=0.65)	AR
	182260	SHIM/TAPPET, INJ PUMP (T=0.75)	AR
	182261	SHIM/TAPPET, INJ PUMP (T=0.85)	AR
	182621	SHIM/TAPPET, INJ PUMP (T=0.95)	AR
	182622	SHIM/TAPPET, INJ PUMP (T=1.05)	AR
	182623	SHIM/TAPPET, INJ PUMP (T=1.15)	AR
	182624	SHIM/TAPPET, INJ PUMP (T=1.25)	AR
	182272	SHIM/TAPPET, INJ PUMP (T=1.50)	AR
	182273	SHIM/TAPPET, INJ PUMP (T=1.60)	AR
	182262	SHIM/TAPPET, INJ PUMP (T=0.20)	AR
	182263	SHIM/TAPPET, INJ PUMP (T=0.25)	AR
	182264	SHIM/TAPPET, INJ PUMP (T=0.35)	AR
	182268	SHIM/TAPPET, INJ PUMP (T=0.45)	AR
	182274	SHIM/TAPPET, INJ PUMP (T=1.35)	AR
	182275	SHIM/TAPPET, INJ PUMP (T=1.45)	AR
	182276	SHIM/TAPPET, INJ PUMP (T=1.55)	AR





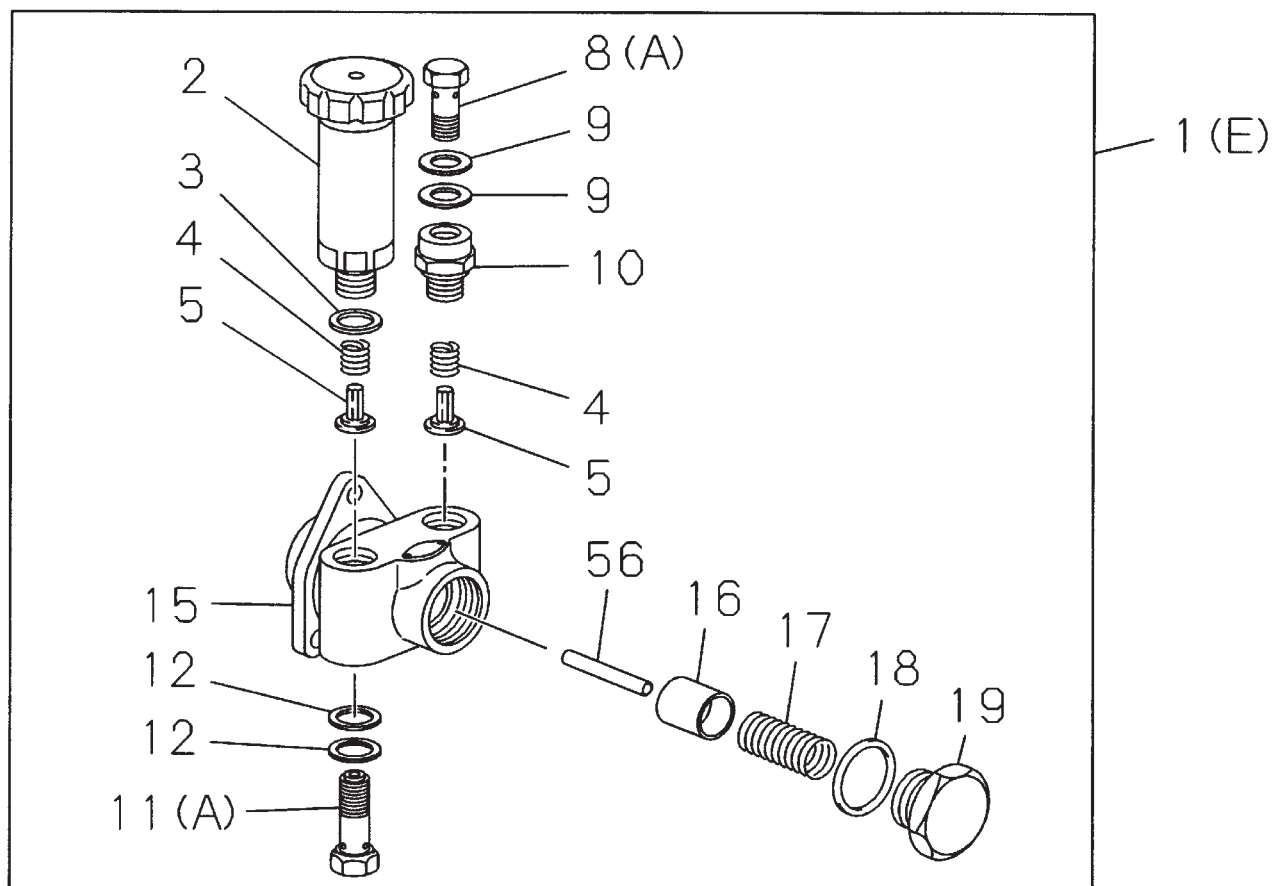
Ref. No.	Part No.	Description	Quantity
1	182567	GOVERNOR ASM/INJ PUMP	1
2	182202	HOUSING/GOV, INJ PUMP	1
3(A)	182295	BOLT/GOV HSG, INJ PUMP	6
4	182313	PLATE/START SPRING, GOV	1
5	182227	GASKET/GOV TO INJ PUMP HSG	1
7	182523	COVER ASM/GOV, INJ PUMP	1
8(B)	182299	BOLT/GOV COVER, INJ PUMP	2
8(C)	182296	BOLT/GOV COVER, INJ PUMP	4
11	182228	GASKET/COVER TO HSG, GOV	1
12	182204	FLYWEIGHT ASM/GOV	1
13	182305	KEY/FLYWEIGHT, GOV	1
15(C)	182297	WASHER/LK, FLYWEIGHT FIX, GOV	1
16	182628	NUT/FLYWEIGHT FIX, GOV	1
17	182629	SHIM/FLYWEIGHT SLEEVE, GOV (T=0.20)	AR
	182634	SHIM/FLYWEIGHT SLEEVE, GOV (T=0.30)	AR
	182635	SHIM/FLYWEIGHT SLEEVE, GOV (T=0.40)	AR
	182636	SHIM/FLYWEIGHT SLEEVE, GOV (T=1.00)	AR
	182301	SHIM/FLYWEIGHT SLEEVE, GOV (T=0.50)	AR
	182302	SHIM/FLYWEIGHT SLEEVE, GOV (T=1.50)	AR
	182217	SHIM/FLYWEIGHT SLEEVE, GOV (T=2.00)	AR
	182218	SHIM/FLYWEIGHT SLEEVE, GOV (T=3.00)	AR
	182219	SHIM/FLYWEIGHT SLEEVE, GOV (T=4.00)	AR
18	182303	SLEEVE/GOV	1
21	182524	LEVER ASM/GUIDE, GOV	1
23	182207	LINK/LEVER TO CONT RACK, GOV	1
24	182626	SPRING/START, GOV, INJ PUMP	1
25	182590	RING/SNAP	1
28	182208	LEVER/SUPPORTING, GOV	1
34	182206	SPRING/SPD CONT LEVER, GOV	1
37	182525	LEVER ASM/TENSION, GOV	1
40	182235	SCREW/LEVER ADJ, GOV	1
41	182393	SPRING CAPSULE/IDLE CONT, GOV	1
42	182576	NUT/SPRING CAPSULE, IDLE CONT, GOV	1
43	182633	NUT/IDLING CONT SPRING, GOV	1
44	182205	SPRING CAPSULE/IDLE CONT, GOV	1
45	182396	LEVER ASM/GOV, INJ PUMP	1
59(B)	182203	COVER/GOV COVER	1
60(A)	182190	BOLT/COVER FIX, GOV COVER	1
60(B)	182578	BOLT/COVER FIX, GOV COVER	1
63(B)	182236	GASKET/COVER TO GOV COVER	1
78(D)	182351	LEVER/STOPPER, GOV	1
79	182643	SHIM/LEVER SETTING, GOV (T=0.20)	AR
	182637	SHIM/LEVER SETTING, GOV (T=0.50)	AR
83	182216	SEAL/OIL, CONT SHAFT, GOV	1
86	182631	BUSHING/CONT SHAFT, GOV COVER	1
87	182578	BOLT/RETURN SPRING, GOV	1
90(C)	182300	SCREW/FULL LOAD ADJ, GOV	1
91	182371	SPRING CAPSULE/ADJ, GOV	1
93(A)	182641	NUT/ADJ SCREW LK, INJ PUMP GOV	1
	182231	NUT/ADJ SCREW LK, INJ PUMP GOV	1
93(B)	182211	NUT/ADJ SCREW LK, INJ PUMP GOV	1
93(D)	182220	NUT/ADJ SCREW LK, INJ PUMP GOV	1
94	182229	SCREW/ADJ, CONT LEVER, GOV	1
96	182298	PLUG/LEVER SHAFT, GOV	1
99	182215	PIN/TENSION LEVER, GOV	1
101	182324	GASKET/ADJ SPRING CAPSULE, GOV	2
103	182212	NUT/CAP, ADJ SPRING CAPSULE, GOV	1
104(C)	182462	CAP/LOCK NUT, ADJ SCREW	1
104(E)	182232	CAP/LOCK NUT, ADJ SCREW	1
105(B)	182377	LEVER/SPD CONT, GOV	1

*Parts Listing Continued On Next Page*

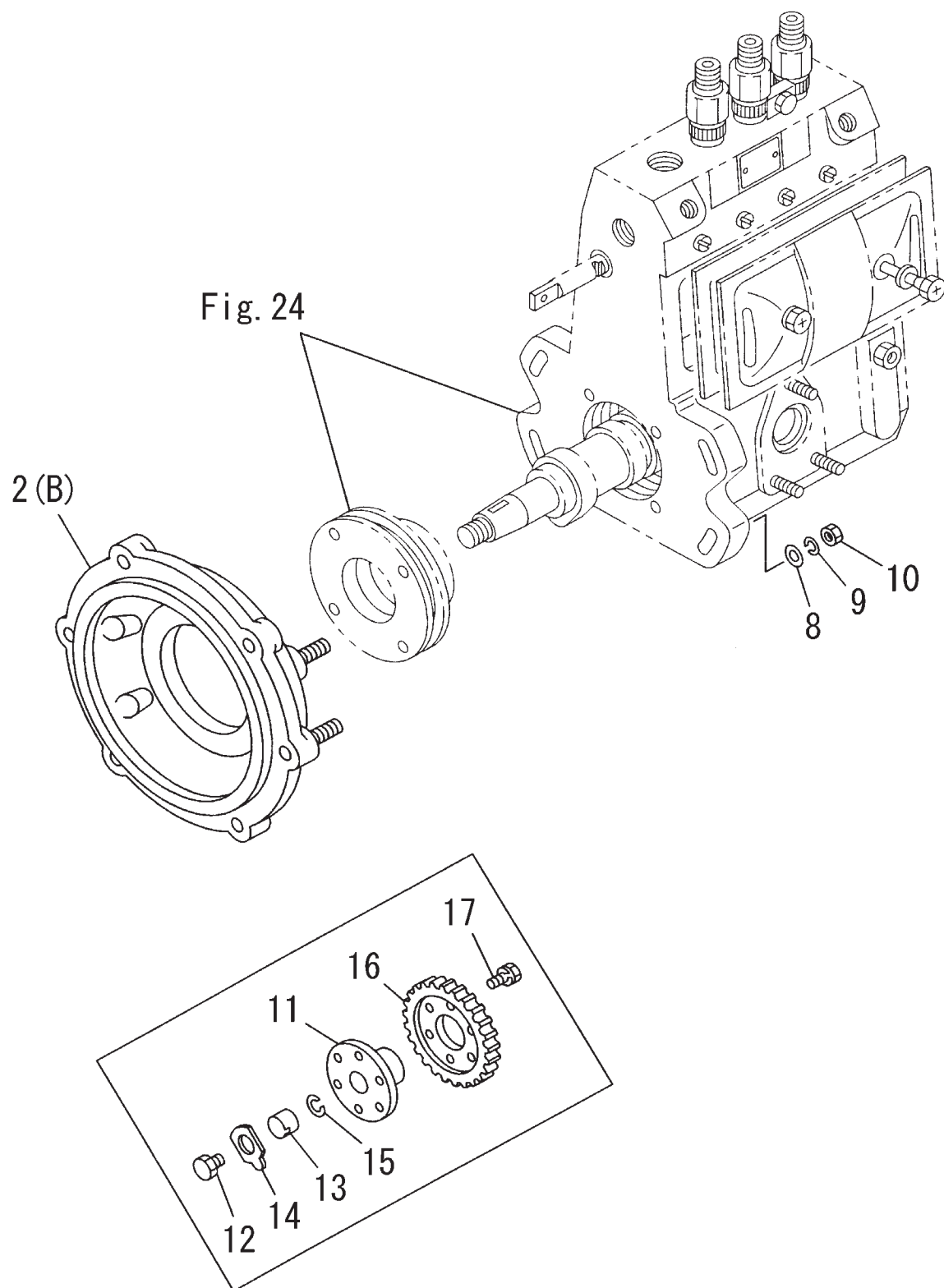


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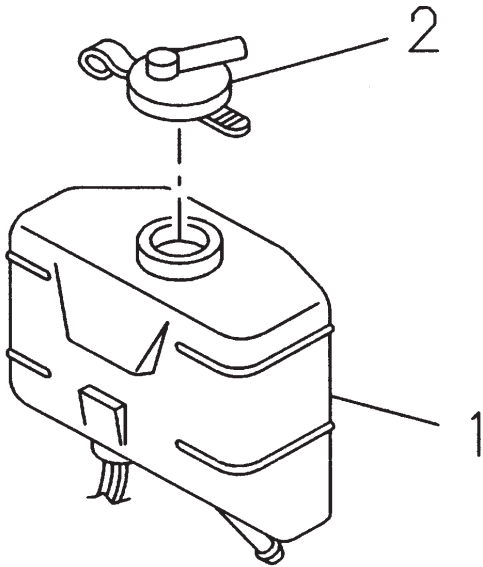
Ref. No.	Part No.	Description	Quantity
106	182627	KEY/SWIVEL LEVER, GOV	1
107	182632	WASHER/SWIVEL LEVER, GOV	AR
108	182214	COLLAR/SWIVEL LEVER, GOV	1
109	182213	SHIM/SWIVEL LEVER, GOV	1
	182630	SHIM/SWIVEL LEVER, GOV (T=0.5)	AR
110	182234	SEAL/OIL, SWIVEL LEVER, GOV	1
111(A)	182496	BUSHING/SWIVEL LEVER, GOV	1
111(B)	182497	BUSHING/SWIVEL LEVER, GOV	1
112	182233	GASKET/SWIVEL LEVER, GOV	2
113	182591	RING/SNAP, SWIVEL LEVER, GOV	2
150	182625	ADAPTER/GOV HSG, INJ PUMP	1
157	182579	BOLT/START SPRING PLATE, GOV	1
160	182209	GASKET/PLUG TO HSG	1
161	182210	PLUG/HSG	1
196	182526	BRACKET/COVER	1
253	182333	LIMITER/GOV CONT	1
429	182346	GASKET/CAP NUT	2
430	182230	CAP NUT/ADJ LEVER	1
474	182237	ADAPTER/GOV, INJ PUMP	1



Ref. No.	Part No.	Description	Quantity
1(E)	182572	PUMP ASM/FUEL FEED, INJ PUMP	1
2	182226	PUMP/PRIMING, FUEL FEED PUMP	1
3	182239	GASKET/PRIMING PUMP, FUEL FEED PUMP	1
4	182639	SPRING/VALVE, FUEL FEED PUMP	2
5	182222	VALVE/FUEL FEED PUMP	2
8(A)	182189	BOLT/EYE, FUEL OUTLET, FEED PUMP	1
9	182223	GASKET/EYE BOLT, OUTLET, FUEL FEED PUMP	2
10	182224	ADAPTER/EYE BOLT, FUEL FEED PUMP	1
11(A)	182304	BOLT/EYE, FUEL INL, FEED PUMP	1
12	182223	GASKET/EYE BOLT, INL, FUEL FEED PUMP	2
15	182445	HOUSING/FUEL FEED PUMP	1
16	182221	PISTON/FUEL FEED PUMP	1
17	182638	SPRING/PISTON, FUEL FEED PUMP	1
18	182225	GASKET/PISTON PLUG, FUEL FEED PUMP	1
19	182338	PLUG/PISTON SPRING, FUEL FEED PUMP	1
56	182413	PUSH ROD	1

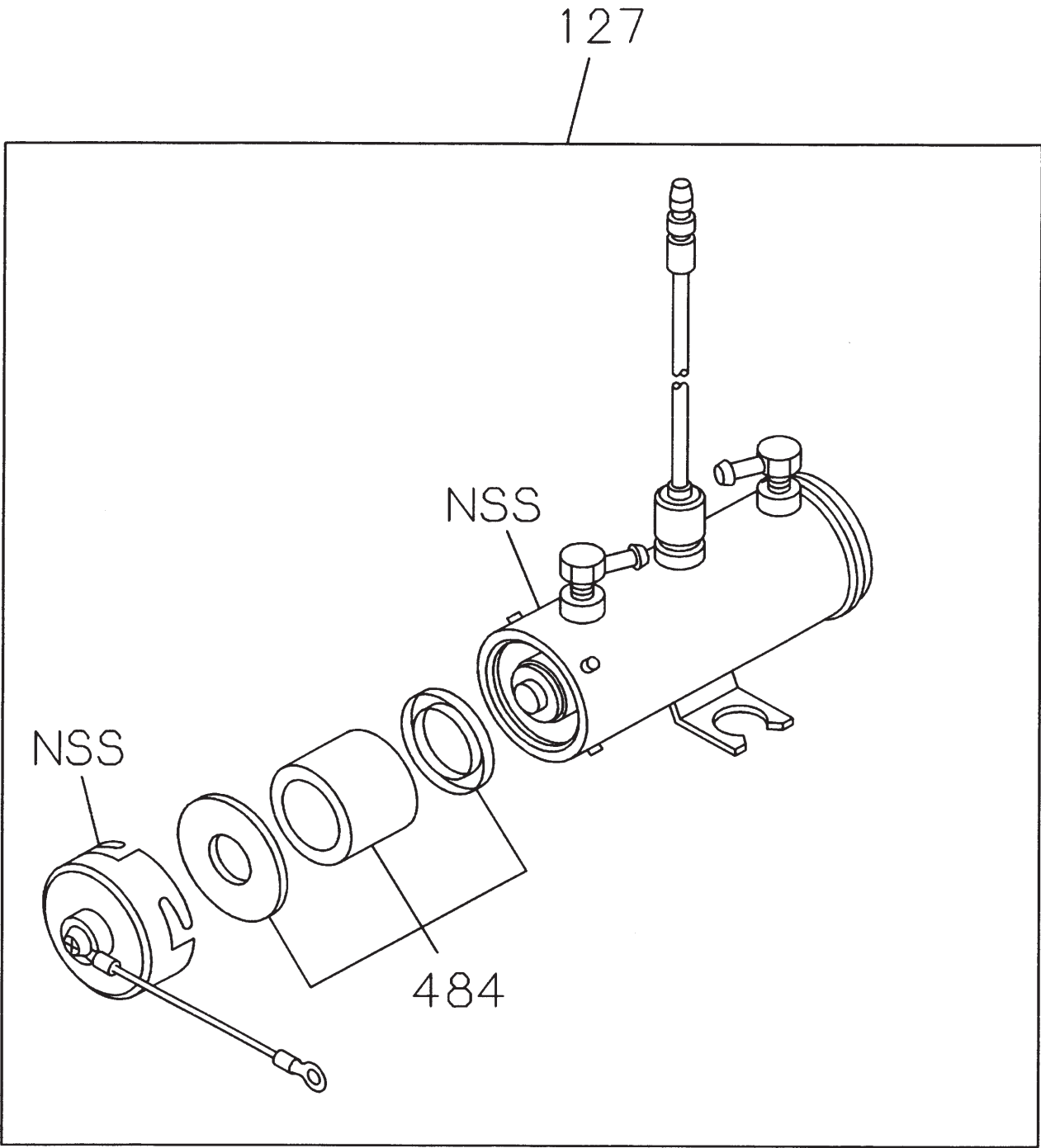


Ref. No.	Part No.	Description	Quantity
2(B)	182555	BRACKET/HSG & TIMER, INJ PUMP	1
8	425-34542	WASHER/PL, HSG BRKT, INJ PUMP	4
9	182586	WASHER/LK, HSG BRKT, INJ PUMP	4
10	182292	NUT/HSG BRKT, INJ PUMP	4
11	182531	COUPLING/INJ PUMP DRIVE	1
12	182599	BOLT/COUPLING FIX, INJ PUMP	1
13	182238	NUT/COUPLING FIX, INJ PUMP	1
14	182242	PLATE/LK, COUPLING FIX, INJ PUMP	1
15	182642	WASHER/COUPLING FIX, INJ PUMP	1
16	182353	GEAR/COUPLING	1
17	182384	BOLT/GEAR TO COUPLING	6

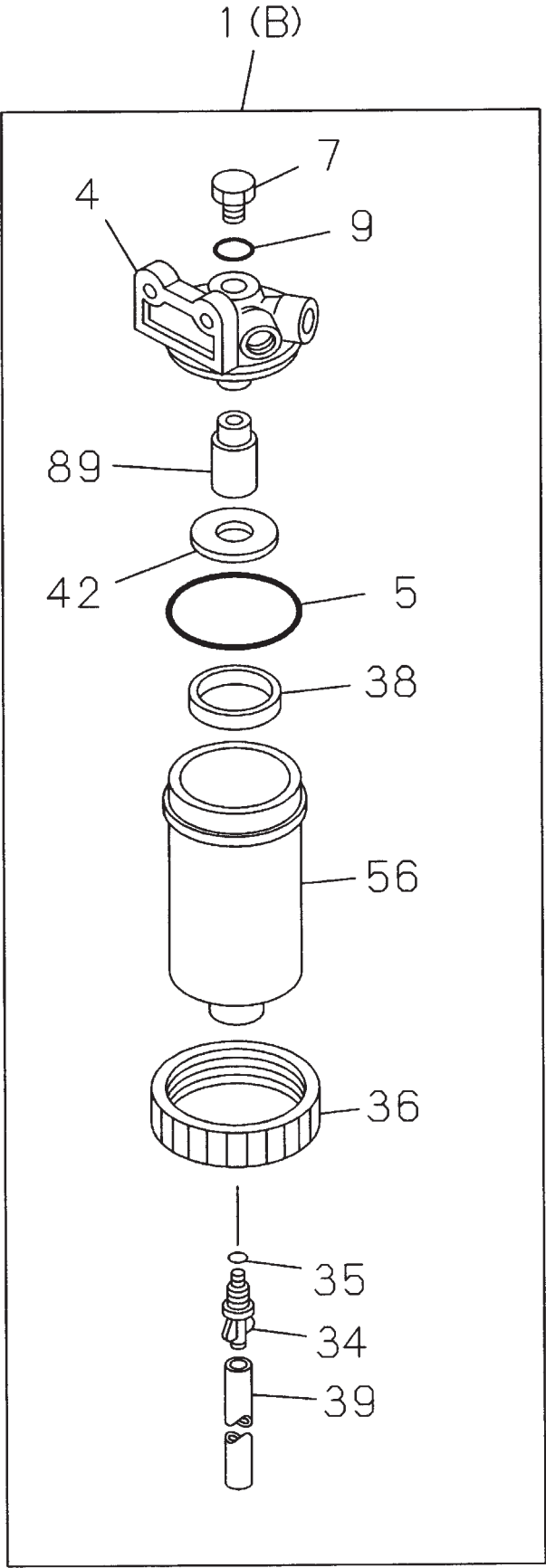




<b>Ref. No.</b>	<b>Part No.</b>	<b>Description</b>	<b>Quantity</b>
1	182376	TANK/SURGE, RAD	1
2	182379	CAP/SURGE TANK	1



Ref. No.	Part No.	Description	Quantity
127	182394	PUMP ASM/FUEL, ELEC	1
484	182135	REPAIR KIT/FUEL PUMP	1



Ref. No.	Part No.	Description	Quantity
1(B)	182485	SEDIMENTER/FUEL	1
4	182540	COVER/UPR, SEDIMENTER ASM	1
5	182329	GASKET/UPR COVER, SEDIMENTER	1
7	182480	PLUG/DRAIN, SEDIMENTER	1
9	182481	GASKET/DRAIN PLUG & CONNECTOR	1
34	182544	PLUG/DRAIN, FUEL FILTER	1
35	182545	GASKET/DRAIN PLUG	1
36	182543	RING/BODY TO CASE	1
38	182542	FLOAT/SEDIMENTER	1
39	182548	HOSE/SEDIMENTER	1
42	182546	PLATE/BAFFLE	1
56	182541	CASE/FUEL SEDIMENTER	1
89	182547	ADAPTER	1

## ***SECTION NOTES***

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180752	44	72	182178	6	15	182222	58	5	182265	52	181
181021	44	28	182179	50	33	182223	50	117	182266	52	181
181050	44	18	182180	50	7	182223	58	9	182267	52	181
182134	34	2	182181	8	3	182223	58	12	182268	52	181
182135	64	484	182182	34	9	182224	58	10	182269	50	107
182136	38	2	182183	38	471	182225	58	18	182270	50	69
182143	36	237	182184	36	212	182226	58	2	182271	50	127
182144	14	58	182185	34	10	182227	54	5	182272	52	181
182145	42	29	182186	28	36	182228	54	11	182273	52	181
182146	42	29	182187	50	75	182229	54	94	182274	52	181
182147	8	10	182188	50	155	182230	56	430	182275	52	181
182148	26	44	182189	50	118	182231	54	93	182276	52	181
182149	42	40	182189	58	8	182232	54	104	182277	50	82
182150	18	3	182190	50	45	182233	56	112	182278	50	70
182151	14	62	182190	54	60	182234	56	110	182279	50	68
182152	14	62	182191	50	72	182235	54	40	182280	52	176
182152	24	36	182192	50	71	182236	54	63	182281	50	107
182152	32	87	182193	50	114	182237	56	474	182282	50	107
182153	14	62	182194	50	114	182238	60	13	182283	50	107
182154	14	62	182195	50	49	182239	58	3	182284	50	107
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182158	4	19	182199	52	167	182243	50	105	182288	50	8
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182177	36	124	182221	58	16	182264	52	181	182310	6	2

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182311	2	2	182355	10	9	182403	14	175	182449	46	22
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182537	44	148	182575	50	105	182618	50	62	193142	38	561
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193145	44	149	425-34506	26	14	425-36025	12	126			
193145	44	149	425-34513	8	24	425-36027	12	40			
425-34345	4	1	425-34514	6	54	425-36034	14	36			
425-34373	12	38	425-34520	4	21	425-36037	40	29			
425-34377	14	211	425-34521	10	71	425-36051	24	42			
425-34383	18	18	425-34525	10	4	425-36058	42	70			
425-34387	24	40	425-34527	10	69	425-36071	4	15			
425-34387	26	53	425-34530	10	65	425-36072	18	9			
425-34387	28	82	425-34532	10	88	425-36074	30	20			
425-34387	38	388	425-34533	10	78	425-36075	30	98			
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425-34388	38	392	425-34539	10	226	425-36312	38	1			
425-34388	44	292	425-34540	10	56						
425-34391	6	483	425-34541	10	87						
425-34391	34	63	425-34542	60	8						
425-34410	14	103	425-34543	10	85						
425-34414	14	57	425-34551	36	152						
425-34421	8	9	425-34552	32	28						
425-34421	42	28	425-34554	32	136						
425-34422	38	272	425-34555	32	29						
425-34431	24	39	425-34579	38	65						
425-34432	24	38	425-34580	38	69						
425-34447	22	13	425-34599	24	113						
425-34449	4	5	425-35033	6	53						
425-34451	4	4	425-35034	14	80						
425-34473	10	14	425-35042	6	8						
425-34474	10	28	425-35044	6	7						
425-34476	10	10	425-35046	6	13						
425-34477	10	11	425-35055	14	32						
425-34484	10	45	425-35058	42	26						
425-34487	34	66	425-35079	24	42						
425-34491	6	21	425-35082	40	7						
425-34491	6	23	425-35090	44	17						
425-34492	6	21	425-35136	32	50						
425-34493	6	23	425-35137	32	59						
425-34494	6	23	425-35143	40	19						
425-34495	4	14	425-35923	12	59						
425-34495	6	22	425-35982	4	3						
425-34498	6	40	425-36002	30	412						
425-34499	4	13	425-36016	30	9						
425-34499	6	40	425-36017	4	2						
425-34502	42	47	425-36020	12	86						



**Gehl Company, 143 Water Street, P.O. Box 179, West Bend, WI 53095-0179 USA**  
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**California Proposition 65 Warning**

**Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer and birth defects or other reproductive harm.**

**Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Wash hands after handling battery.**